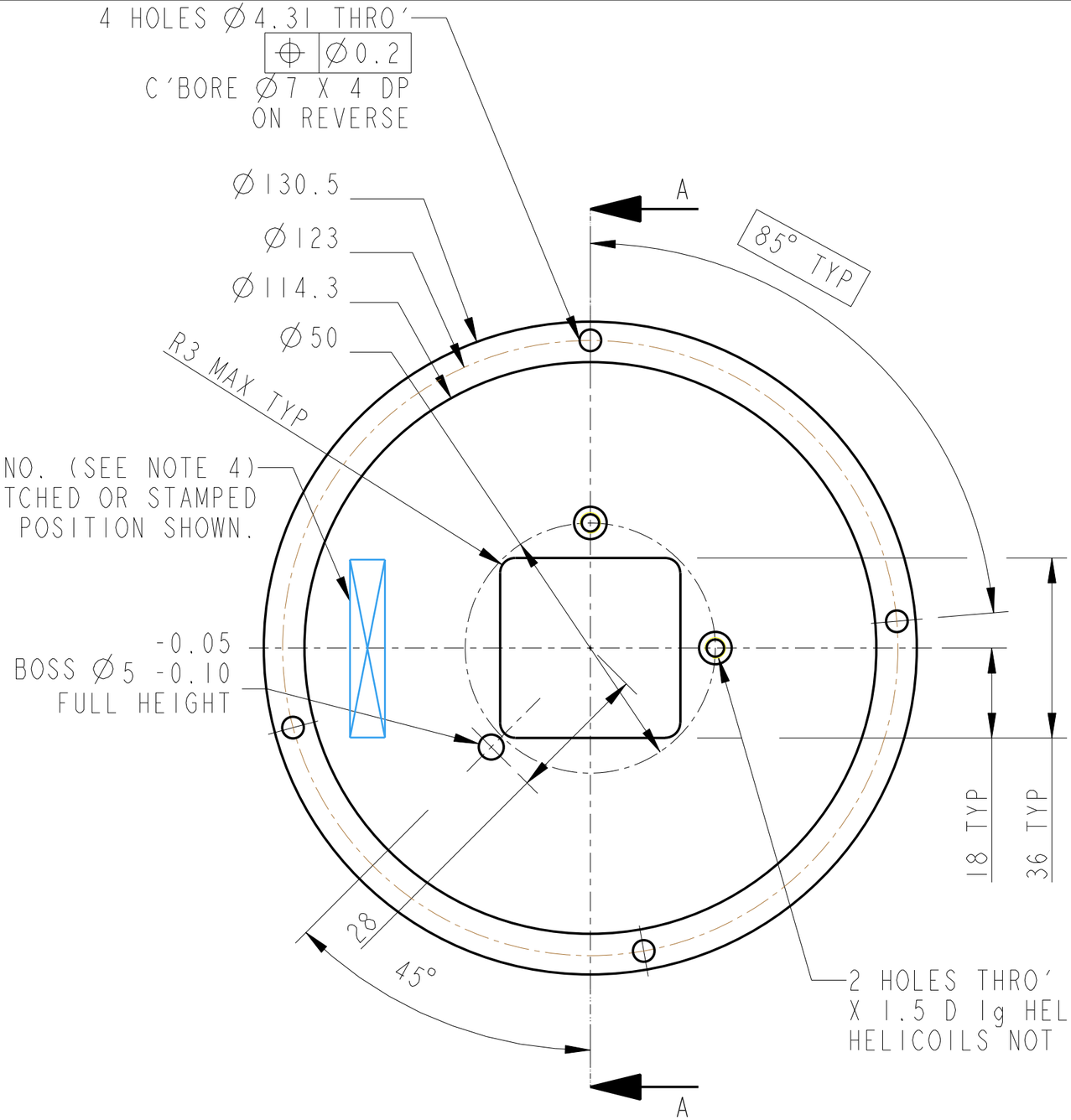
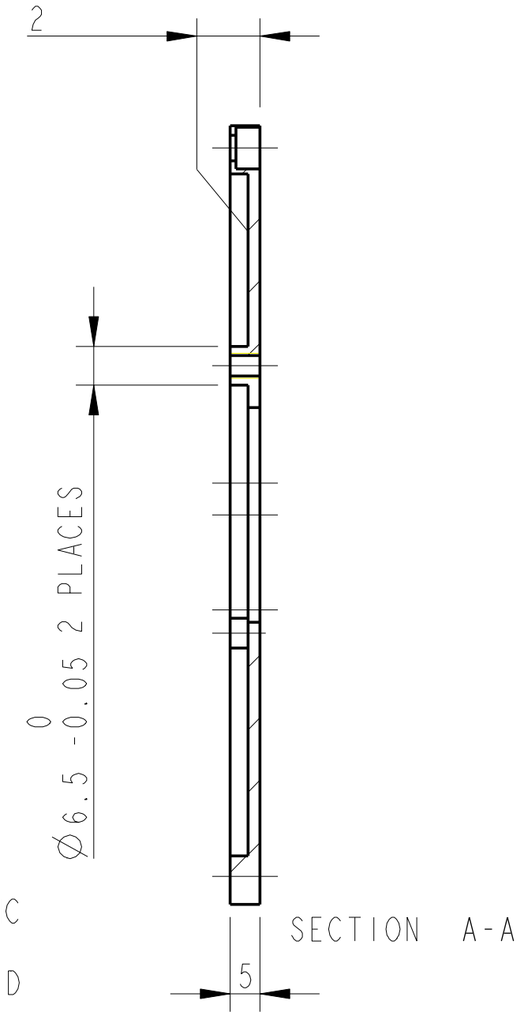
INTRALINK NAME: D060347

REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	.
B	20/DEC/07	E060240-B	.





NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: AL ALLOY 5083

FINISH: CLEAN AND DEGREASED
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	20/SEP/06
CHECKED	IW	28/SEP/06
APPROVED	IW	28/SEP/06

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY PENRE MASS QUAD N-PTYPE

PART NAME CAN FRONT PLATE
ETM PEN RE MASS CAN

SIZE B | DRG. NO. D060347 | REV E.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1