



261

277

279

280

		added dimension on part 277		24-10-06			
		modified all parts		27-09-06			
ref.		note		date		signature	
modifications							
280	1	EN 6082	1/2				
279	1	EN 6082	1/2				
278		eliminated					
277	2	EN 6082	1/2				
261	1	EN 6082	1/2				
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63							
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000
linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
angular Toll.	± 1'	± 30'	± 20'	± 10' referred to the shortest side			
designed for				R.De Salvo			
LIGO PROJECT				draw. by G.Gennaro-PROMECC			
date				07-09-06		scale	
title				HAM-OPTICAL BENCH		LIGO-D051243-02-D	
AD-LIGO-TRIPLE LVDT				detail from		237 A 2	