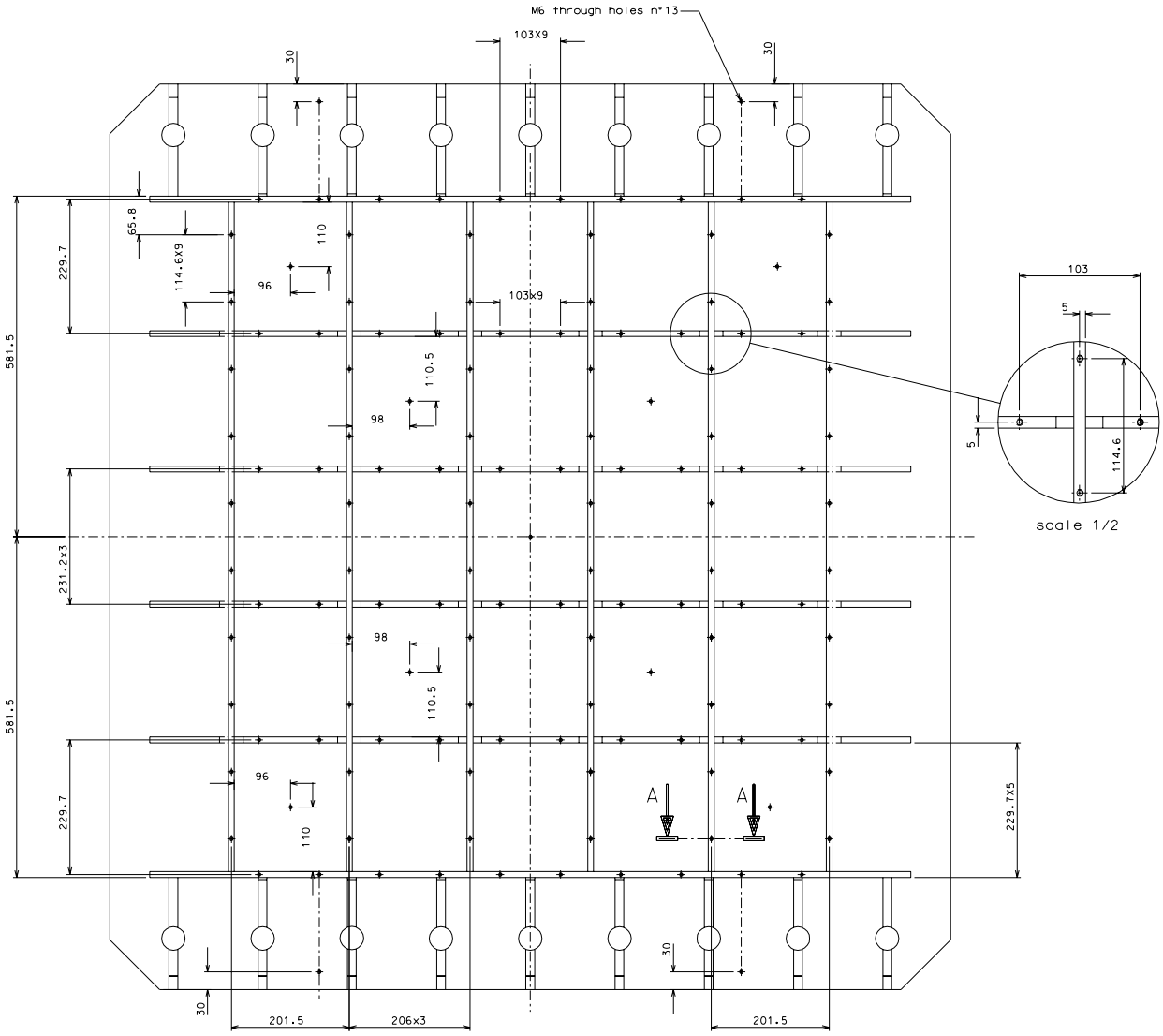
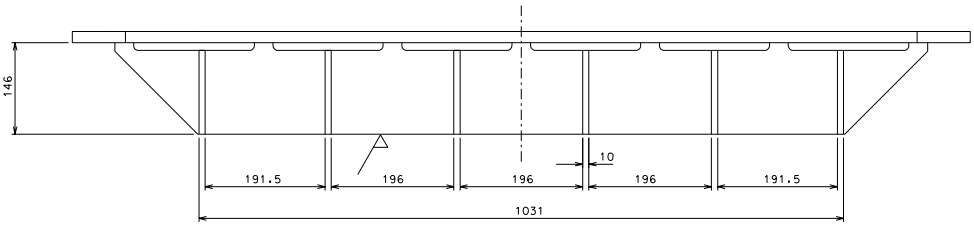
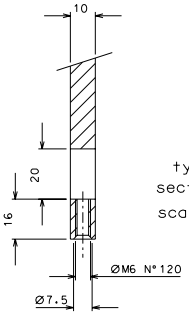




LASTI prototype as built



typical
section A-A
scale 1/1

ref.	added holes M6	09-08-06	
	note	date	signature

modifications

ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63

Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	>4000
linear tol.	±0.1	±0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular tol.	± 1	± 30'	± 20'		± 10'	referred to the shortest side		

LIGO PROJECT

designed for R.De Salvo
drawn by G.Gennaro-PROMEC
date 1-06-06
scale 1/4

title
HAM-OPTICAL BENCH
WELDING ASSEMBLY

LIGO-D051218-01-D

details from 114

A 1