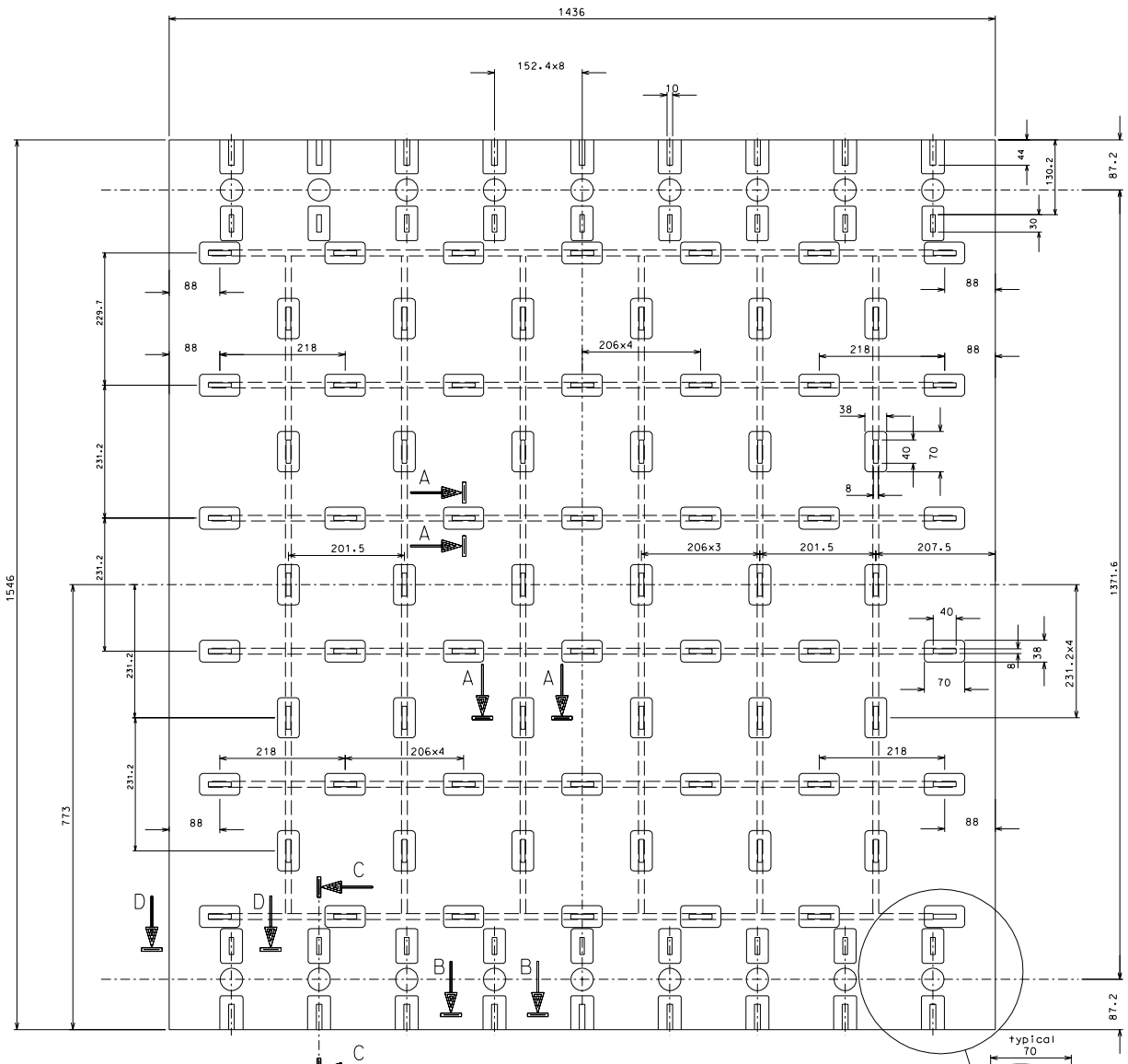
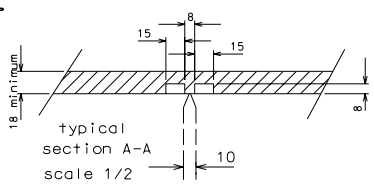
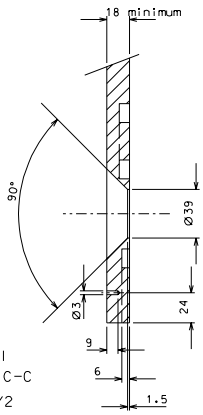
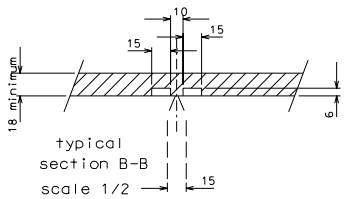




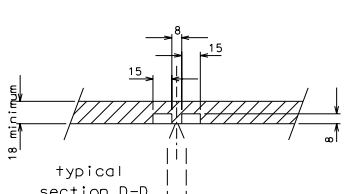
typical
section A-A
scale 1/2



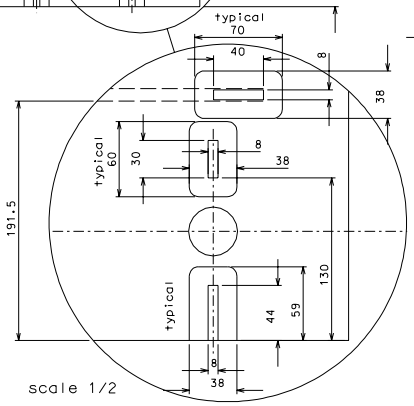
typical
section C-C
scale 1/2



typical
section B-B
scale 1/2



typical
section D-D
scale 1/2



scale 1/2

ref.	note	date	signature
	modifications		

1.2	1	EN 5083 H32	1/4				
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63							
Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	>4000
linear tol.	±0.1	±0.2	±0.3	±0.5	± 0.8	± 1.2	± 2	± 3
angular tol.	± 1	± 30'	± 20'		± 10'	referred to the shortest side		

LIGO PROJECT

designed for: R.De Salvo
drew. by: G.Gennaro-PROMEC
date: 1-06-06
scale: 1/4

title: HAM-OPTICAL BENCH
TOP PLATE BASE

LIGO-D051217-00-D

detail from 114 | A 1