



added square hole		07-08-06	
added machining symbol		19-04-06	
ref.	note	date	signature
modifications			
224	2	EN 5083	1/2
223	2	EN 5083	1/2
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	>4000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side				
				designed for <b>R.De Salvo</b> draw. by <b>G. Gennaro-PROMEC</b> date 20-03-06 scale 1/2				
title <b>HAM-OPTICAL BENCH</b> <b>STIFFENING</b>				LIGO-D051211-02-D detail from 102 A 1				