



added machining symbol		19-04-06	
ref.	note	date	signature
modifications			
224	2	EN 5083	1/2
223	2	EN 5083	1/2
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63						
Dimensions	< 6	>= 6-30	>= 30-120	>= 120-315	>= 315-1000	>= 1000-2000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side		

designed for		R.De Salvo	
draw. by		G. Gennaro-PROMECA	
date		20-03-06	
title		scale 1/2	
HAM-OPTICAL BENCH		LIGO-D051211-01-D	
STIFFENING		detail from 102 A 1	