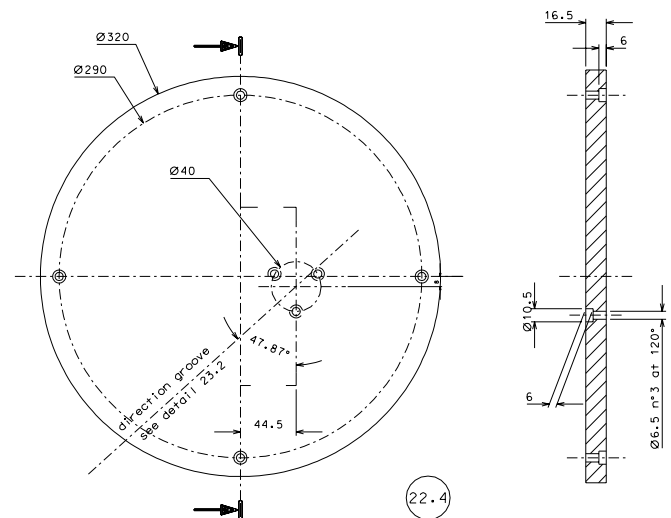
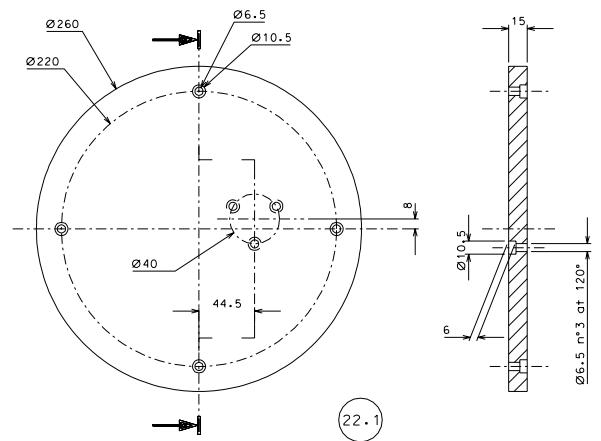


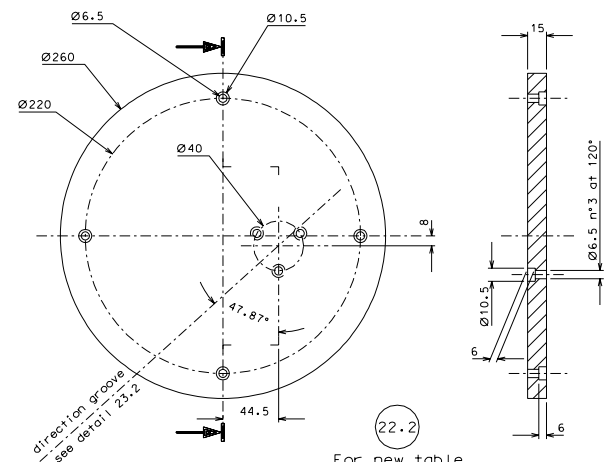
22.3
For old table
Install with detail 23.1
see drawing 51117



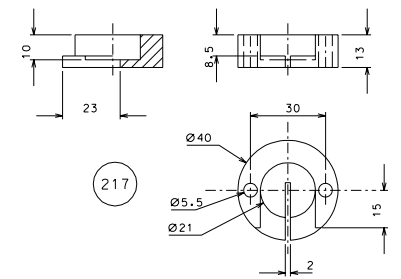
22.4
For old table
Install with detail 23.2
see drawing 51117



22.1
For new table
Install with detail 23.1
see drawing 51117



22.2
For new table
Install with detail 23.2
see drawing 51117



217

ref.	desc.	date	signature				
modifications							
217	4	EN 6082	1/1				
22.4	2	EN 6082	1/2				
22.3	2	EN 6082	1/2				
22.2	2	EN 6082	1/2				
22.1	2	EN 6082	1/2				
ref.	planned	ref. and treatments	scale	ref.	planned	ref. and treatments	scale

General machining tolerances UNI 5107-65			
dimension	< 1	>= 1-30	>= 30-100
linear fall.	± 0.1	± 0.2	± 0.3
angular fall.	± 1'	± 30'	± 20'

designed by: R. De Salvo
 drawn by: G. Germano-PROMECH
 date: 6-02-06 scale: 1/2

title: HAM-OPTICAL BENCH CONNECTION TO TABLE	code: LIGO-D051207-00-D
sheet: 106-208	A 1