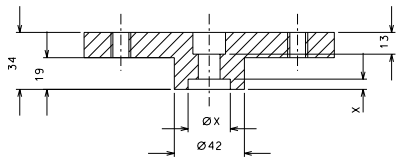
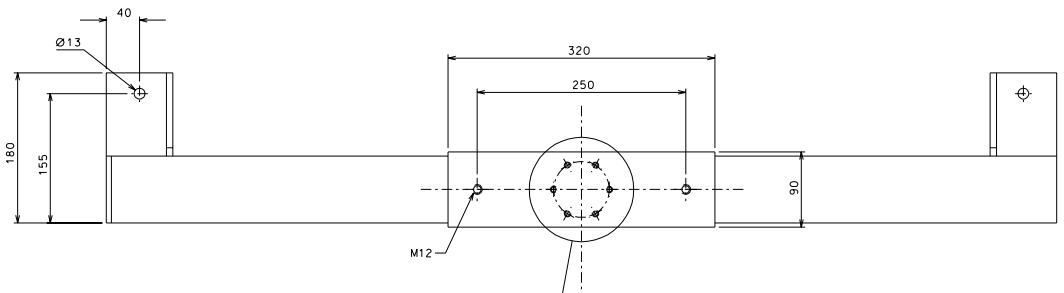
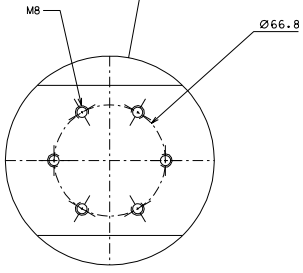
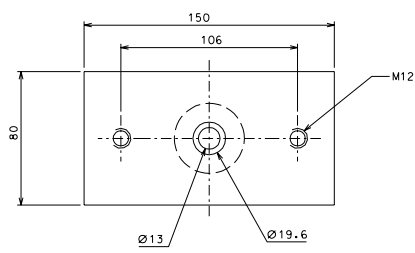


196



198



Welded structure

ref.	desc	date	signature
modifications			
198	4	EN 6082	2/1
196	4	EN 6082	1/1
ref.	class	ref. and treatments	date

General machining tolerances UNI 5307-83									
Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	> 4000	
Linear tol.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	
Angular tol.	±1'	±30"	±20"	±10"	refer to the relevant file				
designed by <b>R.De Salvo</b>				checked by <b>G. Gennaro-PROMECH</b>				date <b>27-01-06</b> scale <b>1/3</b>	
LIGO PROJECT				TITRE <b>HAN-OPTICAL BENCH</b>				LIGO-0051196-00-D	
TROLLEY-VERTICAL PART				sheet <b>190</b>				A 1	