



Welded structure

ref.	descr.	one	signature
modifications			
197.3	40	EN 6082	2/1
197.2	8	EN 6082	2/1
197.1	8	EN 6082	1/1
197.2	2	EN 6082	1/1
ref.	descr.	mat. and treatments	scale
ref.	descr.	mat. and treatments	scale

General machining tolerances UNI 5107-85			
dimension	< 4	4-30	> 30
linear tol.	± 0.1	± 0.2	± 0.3
angular tol.	± 1'	± 30'	± 20'
tolerances related to the material state			
dimension	< 4	4-30	> 30
linear tol.	± 0.1	± 0.2	± 0.3
angular tol.	± 1'	± 30'	± 20'

designed by R. De Salvo
 drawn by G. Gennaro-PROMEC
 date 26-01-06 scale 1/3

1114 HAM-OPTICAL BENCH LIGO PROJECT
 TROLLEY BASE LIGO-D051195-00-D
 scale 190 A 1

197.3

197.1

197

197.2