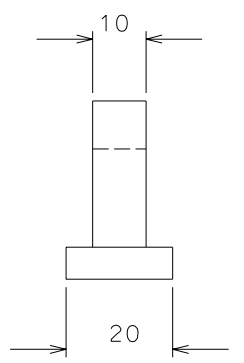
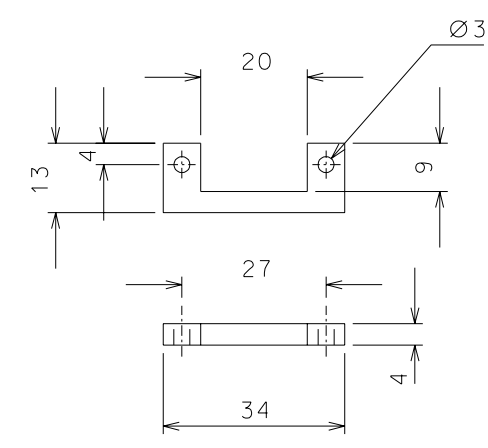


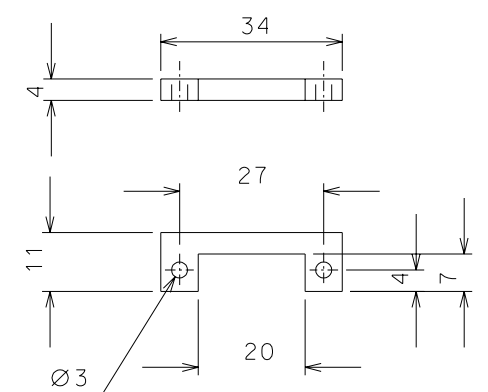
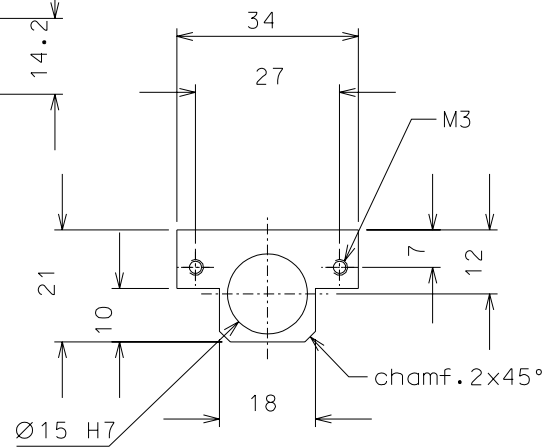
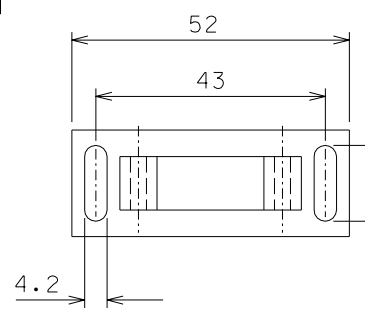
155



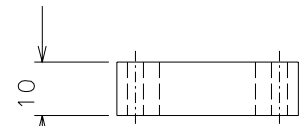
154



153



151



press fit onto part 147
clamp part 147 in 16 mm
lathe collet

| | | | |
|------------------|--------|---------------------|-----------|
| changed n° parts | | 08-04-06 | |
| ref. | note | date | signature |
| modifications | | | |
| 155 | 1 | EN 6082 | 1/1 |
| 154 | 1 | EN 6082 | 1/1 |
| 153 | 1 | EN 6082 | 1/1 |
| 151 | 1 | EN 6082 | 1/1 |
| ref. | pieces | mat. and treatments | scale |

| | | | | | | | | |
|--|-------|-------|---------|--------------------------------------|-----------|--------------|------------|-------|
| General machining tolerances UNI 5307-63 | | | | | | | | |
| Dimensions | < 6 | >6-30 | >30-120 | >120-315 | >315-1000 | >1000-2000 | >2000-4000 | >4000 |
| linear Toll. | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 | ± 3 |
| angular Toll. | ± 1 | ± 30' | ± 20' | ± 10' referred to the shortest side | | | | |
| | | | | designed for R.De Salvo | | | | |
| | | | | draw. by G. Gennaro-PROMEC | | | | |
| LIGO PROJECT title HAM-OPTICAL BENCH BALANCE | | | | date 6-10-05 | | scale 1/1 | | |
| | | | | LIGO-D051170-01-D | | | | |
| | | | | detail from 167-183 | | A 3 | | |