



10	4	AISI 304	1/1				
ref.	pieces	mat. and treatments	scale	ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10'				referred to the shortest side

	added dimension	12-01-06	
ref.	note	date	signature
modifications			

		LIGO PROJECT		designed for R.De Salvo
		draw. by G. Gennaro-PROMEC		date 4-10-05
title HAM-OPTICAL BENCH BLADE CENTRAL SUPPORT		scale 1/1		data LIGD-D051168-01-D
		data ¹ from 106-167		A 2