



ref.	note	date	signature
modifications			
116	4	ARMCO steel	1/1
113	32	AISI 304	1/1
110	4	peek	1/1
105	4	ARMCO steel	1/1
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	> 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
Linear Toli.	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side				

designed for R.De Salvo	
draw. by G. Gennaro-PROMEC	
date 3-08-05	scale 1/1
title HAM-OPTICAL BENCH	
LARGE FILTER	
data ¹ from 157	A 2