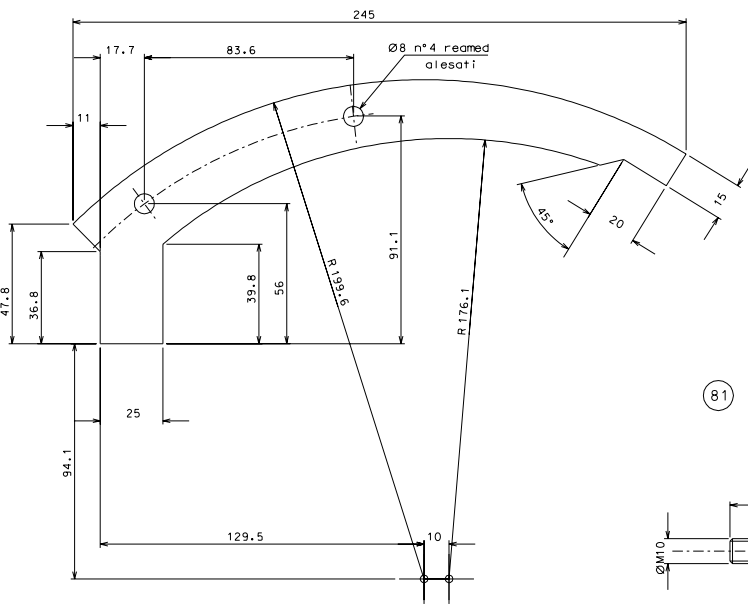
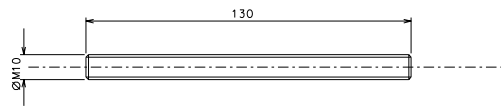
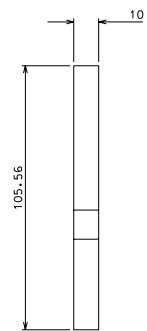


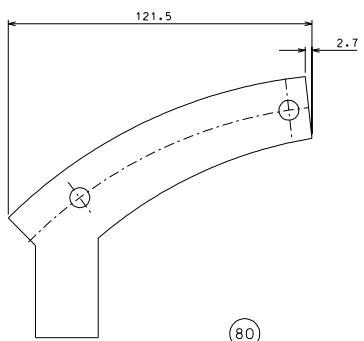
78



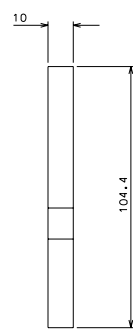
81



81.1



80



copy the missing dimensions from detail 81

modified and added detail		09-04-06																																								
modified number of parts		26-02-06																																								
ref.	name	date																																								
modifications																																										
81.1	2	AISI 316	1/1																																							
81	1	EN 6082	1/1																																							
80	2	EN 6082	1/1																																							
78	1	AISI 304	1/1																																							
ref.	class	ref. and treatments	scale	ref.	class	ref. and treatments	scale																																			
<table border="1"> <tr> <th colspan="8">General machining tolerances UNI 5307-83</th> </tr> <tr> <th>Dimension</th> <th>&lt; 6</th> <th>6-30</th> <th>30-120</th> <th>120-315</th> <th>315-1000</th> <th>1000-2000</th> <th>&gt; 2000-4000</th> <th>&gt; 4000</th> </tr> <tr> <td>Linear tol.</td> <td>± 0.1</td> <td>± 0.2</td> <td>± 0.3</td> <td>± 0.5</td> <td>± 0.8</td> <td>± 1.2</td> <td>± 2</td> <td>± 3</td> </tr> <tr> <td>Angular tol.</td> <td>± 1'</td> <td>± 30'</td> <td>± 20'</td> <td colspan="5">referred to the shortest side</td> </tr> </table>								General machining tolerances UNI 5307-83								Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	> 2000-4000	> 4000	Linear tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	Angular tol.	± 1'	± 30'	± 20'	referred to the shortest side				
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				designed by <b>R. De Salvo</b> G. Gennaro-PROMECC																																						
title <b>HAM-OPTICAL BENCH</b> DETAIL MOUNTING BLADE				date 28-01-05 scale 1/1																																						
sheet 144				page A 1																																						