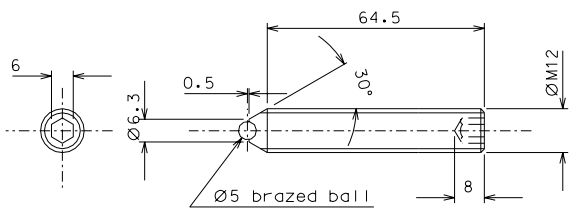


Note for 19: Forced with ligh press fit into detail 17 after cleaning and before coiling



11 silver plated

changed material part 20-12				6-03-06
changed n° pieces of detail 20				21-10-05
ref.	note	date	signature	
modifications				
20	64	EN 6082	1/1	
19	4	AISI 304	1/1	
12	4	EN 6082	1/1	
11	4	AISI 316	1/1	
ref.	pieces	mat. and treatments	scale	ref. pieces mat. and treatments scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	6-30	30-120	120-315	315-1000	>1000-2000	>2000-4000	>4000
linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1'	± 30'	± 20'	± 10' referred to the shortest side				
designed for				R.De Salvo				
draw. by				G. Gennaro-PROMECC				
date				2-01-05		scale		1/1
title				HAM-OPTICAL BENCH				
DETAILS FILTER				LIGO-D051124-01-D		detail from		106 A 2