



NOTE-1: All holes are through
 NOTE-2: All welding are made with TIG
 NOTE-3: As built modification: cut corners (85x85 mm) in the LASTI prototype only

ref.	desc.	date	signature
	added holes for new LVDT	08-09-06	
	added wiring's holes	19-07-06	
	general modification for welding	27-05-06	
	modified ribs part 1	04-05-06	

modifications			
ref.	desc.	date	signature
1.5	see draw.116		
1.4	see draw.215	1.9	see draw.219
1.3	see draw.115	1.8	see draw.219
1.2	see draw.217	1.7	see draw.219
1.1	see draw.216	1.6	see draw.219

General machining tolerances UNI 5307-63								
Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	> 4000
Linear dim.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angular dim.	±1'	±30"	±20"	±10"	±10"	±10"	±10"	±10"

designed by	R.De Salvo
drawn by	G.Gennaro-PROMEC
date	23-12-04
scale	1/8
title	HAM-OPTICAL BENCH
part	BASE
total	100
sheet	A 1