



NOTE-1: All holes are through
 NOTE-2: All welding are made with TiG
 NOTE-3: As built modification: cut corners (85x85 mm) in the LASTI prototype only

ref.	desc.	date	signature
	added wiring's holes	19-07-06	
	general modification for welding	27-05-06	
	modified ribs part 1	04-05-06	
	added reference number	28-04-06	
modifications			
1.5	see draw.116		
1.4	see draw.215	1.9	see draw.219
1.3	see draw.115	1.8	see draw.219
1.2	see draw.217	1.7	see draw.219
1.1	see draw.216	1.6	see draw.219
ref.	class	ref. treatments	scale

General machining tolerances UNI 5301-63								
Dimension	< 6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	> 4000
Linear dim.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angular dim.	±1'	±1'30"	±2'	±3'	±4'	±6'	±10'	±15'

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 HAM-OPTICAL BENCH
 LIGO-0051114-05-D
 BASE
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