



NOTES: UNLESS OTHERWISE SPECIFIED.

1. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
2. REMOVE ALL BURRS AND SHARP EDGES .005-.015.
3. MACHINE FILLET RADII .003-.015.
4. MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.07-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
5. COUNTERSINK 82° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.

ITEM NO.	REQ. QUANTITY	SPARE	TOT. QUANTITY	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED:				DATE	NAME	
DIMENSIONS ARE IN INCHES				9/14/2005	MASON	
TOLERANCES:				CHECKED		
XX ±.02						
XXX ±.005						
ANGULAR ±1DEG						
MATERIAL:				COMMENTS:	SIZE	DWG. NO.
6061-T6 AL					C	DO50350-00-D
FINISH:					SCALE:	REV
NONE						
						SHEET 1 OF 1