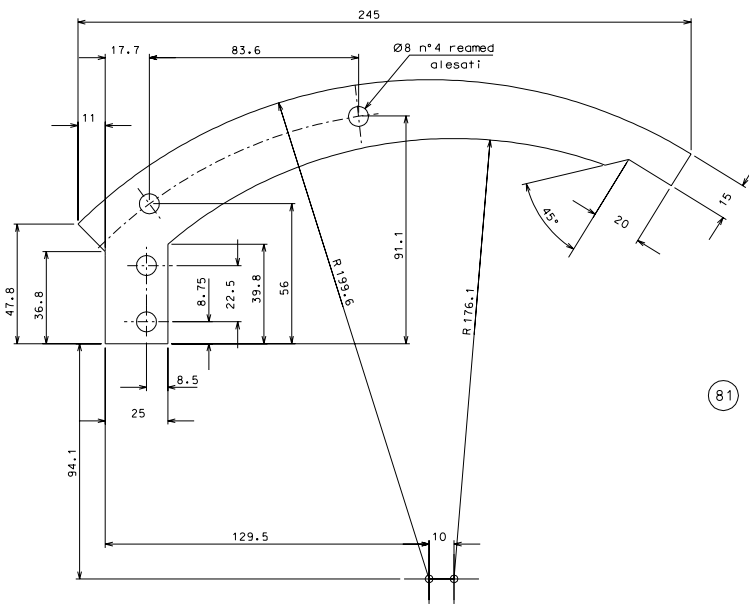
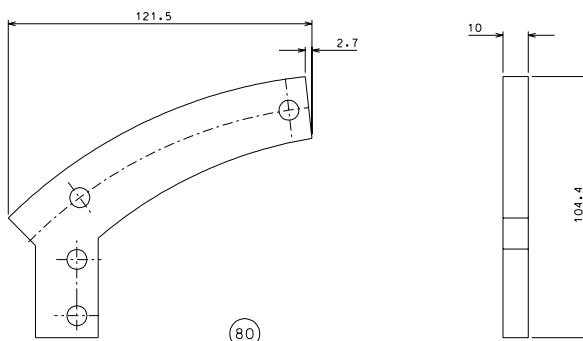


78



81



80

copy the missing dimensions from detail 81

| | | | | | | | | | | | |
|--|--------|---------------------|--------|---------|-------------------------------|---------------------|-----------|-----------|--|-----|-----|
| ref. | | | | date | | | | signature | | | |
| modifications | | | | | | | | | | | |
| 81 | 1 | EN 6082 | 1/1 | | | | | | | | |
| 80 | 2 | EN 6082 | 1/1 | | | | | | | | |
| 78 | 1 | AISI 304 | 1/1 | | | | | | | | |
| ref. | pieces | mat. and treatments | scale | ref. | pieces | mat. and treatments | scale | | | | |
| General machining tolerances UNI 5307-63 | | | | | | | | | | | |
| Dimension | < 6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | 2000-4000 | > 4000 | | | |
| Linear tol. | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 | ± 3 | | | |
| Angular tol. | ± 1' | ± 30' | ± 20' | ± 10' | referred to the shortest side | | | | | | |
| designed by R. De Salvo | | | | | | | | | | | |
| checked by G. Gennaro-PROMECH | | | | | | | | | | | |
| date 28-01-05 scale 1/1 | | | | | | | | | | | |
| title LIGO PROJECT | | | | | | | | | | | |
| LIGO-0050145-00-D | | | | | | | | | | | |
| DETAIL MOUNTING BLADE | | | | | | | | | | 144 | A 1 |