



Note: All holes are threaded through
 Nota: tutti i fori sono filettati passanti

ref.		desc.		date		signature	
modifications							
77	4	AISI 304	1/2				
9	4	AISI 304 brama	1/2				
ref.	planned	ref. and treatments	date	ref.	planned	ref. and treatments	date
General machining tolerances UNI 5301-83							
Dimensione	< 6	6-10	10-120	120-315	315-1000	1000-2000	> 2000-4000
linear tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 1.2	± 2	± 3
angular tol.	± 1'	± 30'	± 20'	± 10'	referred to the shortest side		
designed by R.De Salvo							
drawn by G. Gennaro-PROMECC							
LIGO PROJECT				date 29-12-04 scale 1/2			
title HAM-OPTICAL BENCH				LIGO-0050121-00-D			
PLATFORM				sheet 106		A 1	