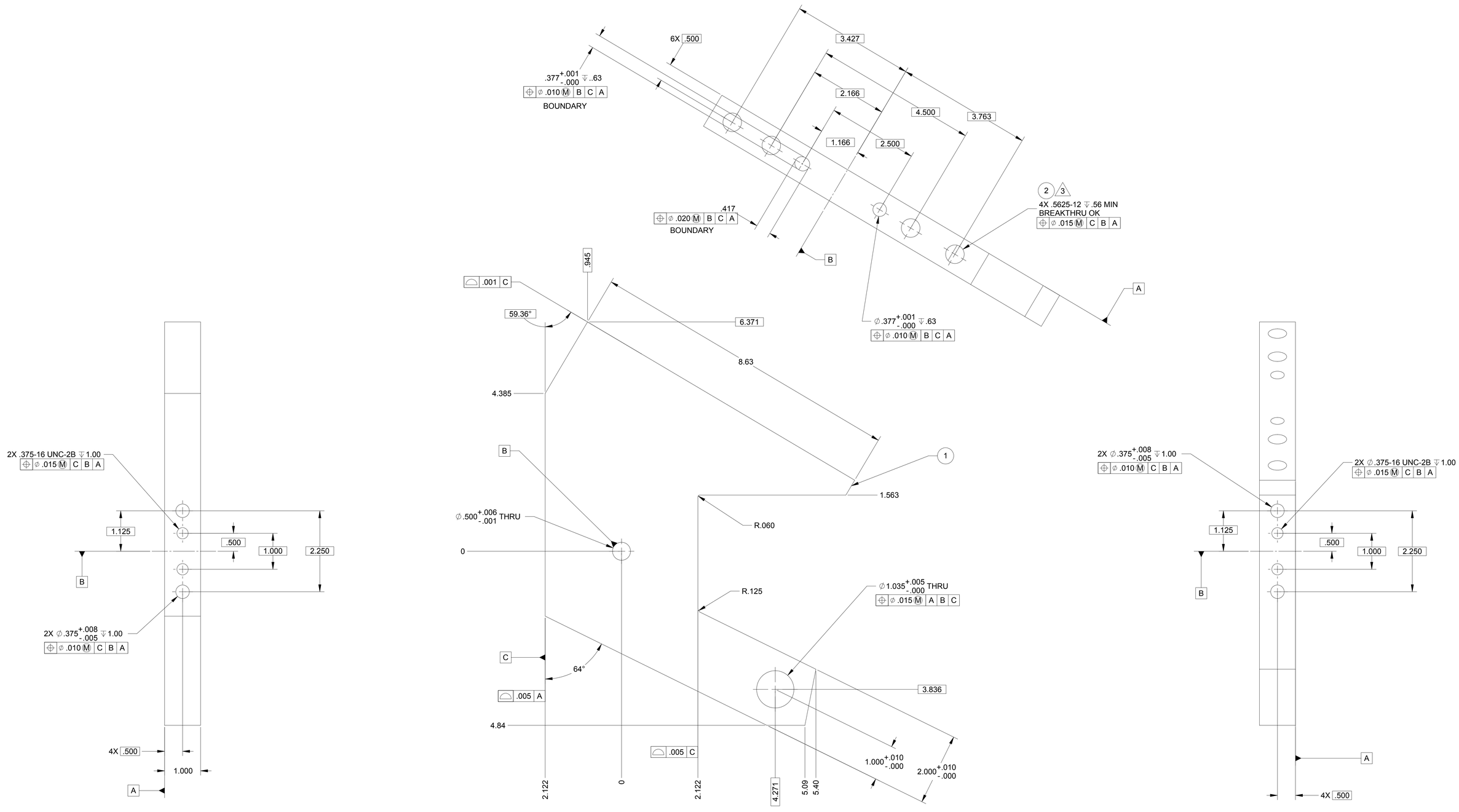
REVISIONS												
LTR	ZONE	DESCRIPTION	DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE
A		INITIAL RELEASE										



NOTES: UNLESS OTHERWISE SPECIFIED:

1. REMOVE BURRS AND SHARP EDGES .005-.015.
2. MACHINE FILLET RADII .003-.015.
3. INSTALL PER ASI SPECIFICATION 20006871.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

QTY REQD	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
4	2			KNH624J	KEENSERT, 3/8-24			
1	1			20008059-101	PLATE, CRADLE SIDE	AMS-QQ-A-250/11	AL 6061-T6	
-1								

PARTS LIST

CONTRACT NO

FILE ATTACHMENTS

20008059.x_t

NEXT ASSEMBLY	PROJECT CODE
20008050	1388

APPLICATION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX ±.03 .XXX ±.010
ANGLES ±1/2°
MACHINE FINISH 125
DO NOT SCALE DRAWING
INTERPRET DWG PER ASME Y14.5M - 1994
MATERIAL
SEE PARTS LIST

RELEASED 8/13/2004

DWN KEVIN J SPINK 08/13/04
PROJ ENGR
STRS
CHK
MATL
CONFIG
PROJ
ME
QA

ALLIANCE SPACESYSTEMS, INC.
1250 Lincoln Ave., Suite 100
Pasadena, CA 91103

PLATE, CRADLE SIDE
SPRING TEST FIXTURE
LIGO D-048059-A

SIZE E | CAGE CODE 1KNU9 | 20008059 | REV A

SCALE 1:1 | UNCLASSIFIED | SHEET 1 OF 1

REV 7/04