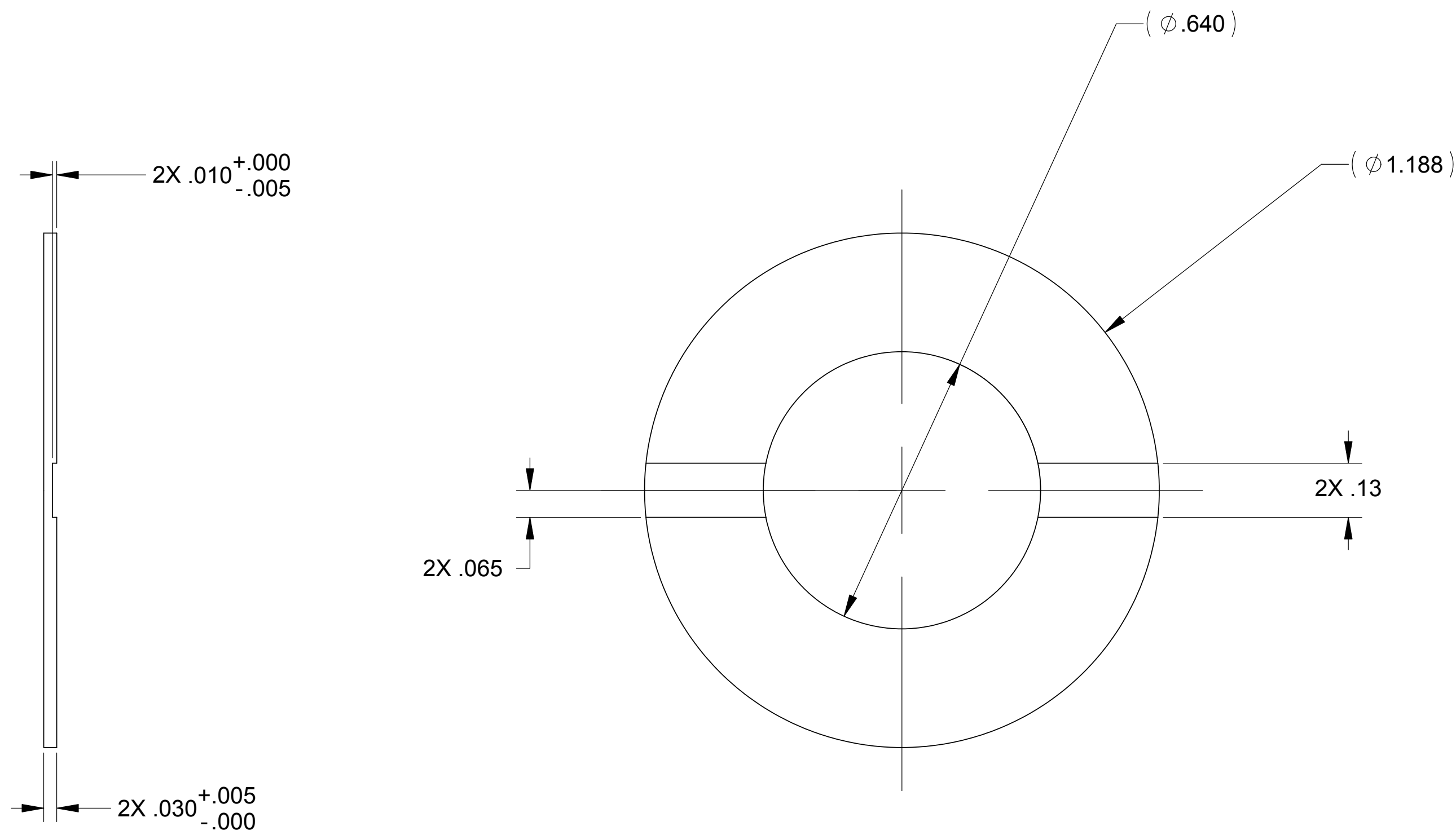


LTR		ZONE	DESCRIPTION	REVISIONS											
DWN	CHK	P-ENG	CONFIG	ME	STRS	MATL	PROJ	QA	RELEASE DATE						
A			INITIAL RELEASE	RB	RF	KS	RF	RK	DCW	DCW	SV	GDL	1-25-05		
B			ADDED THICKNESS MODIFICATION CALLOUT .030 +.005/- .000 VENT GROOVE DEPTH WAS .020, IS .010 +.000/- .005	RF											



NOTES: UNLESS OTHERWISE SPECIFIED.

1. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
2. REMOVE ALL BURRS AND SHARP EDGES .005-.015.
3. MACHINE FILLET RADII .003-.015.
4. MARK PART IN ACCORDANCE WITH ASI SPECIFICATION 20006686, TYPE II.
5. MAKE FROM MCMaster-CARR PART NUMBER 98017A215.
MATERIAL: 18-8 CRES.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS
20007990_WASHER_VENTED_MC-98017A215.X_T

QTY REQD		ITEM NO	REF DES	CAGE NO	20007990-1	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
PARTS LIST										
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.03 .XXX ±.010 ANGLES ± 1/2° MACHINE FINISH 63 DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994			<div style="text-align: center;"> </div>		ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103			
20007970		1388			<div style="text-align: center;"> </div>		WASHER, VENTED LIGO-D047990-A			
NEXT ASSEMBLY		PROJECT CODE			MATERIAL		SIZE D CAGE CODE 1KNU9 20007990 REV B SCALE 4:1 UNCLASSIFIED SHEET 1 OF 1			
APPLICATION							DWN R.D.BILLING 09/27/04 PROJ ENGR STRS CHK MATL CONFIG PROJ ME QA			