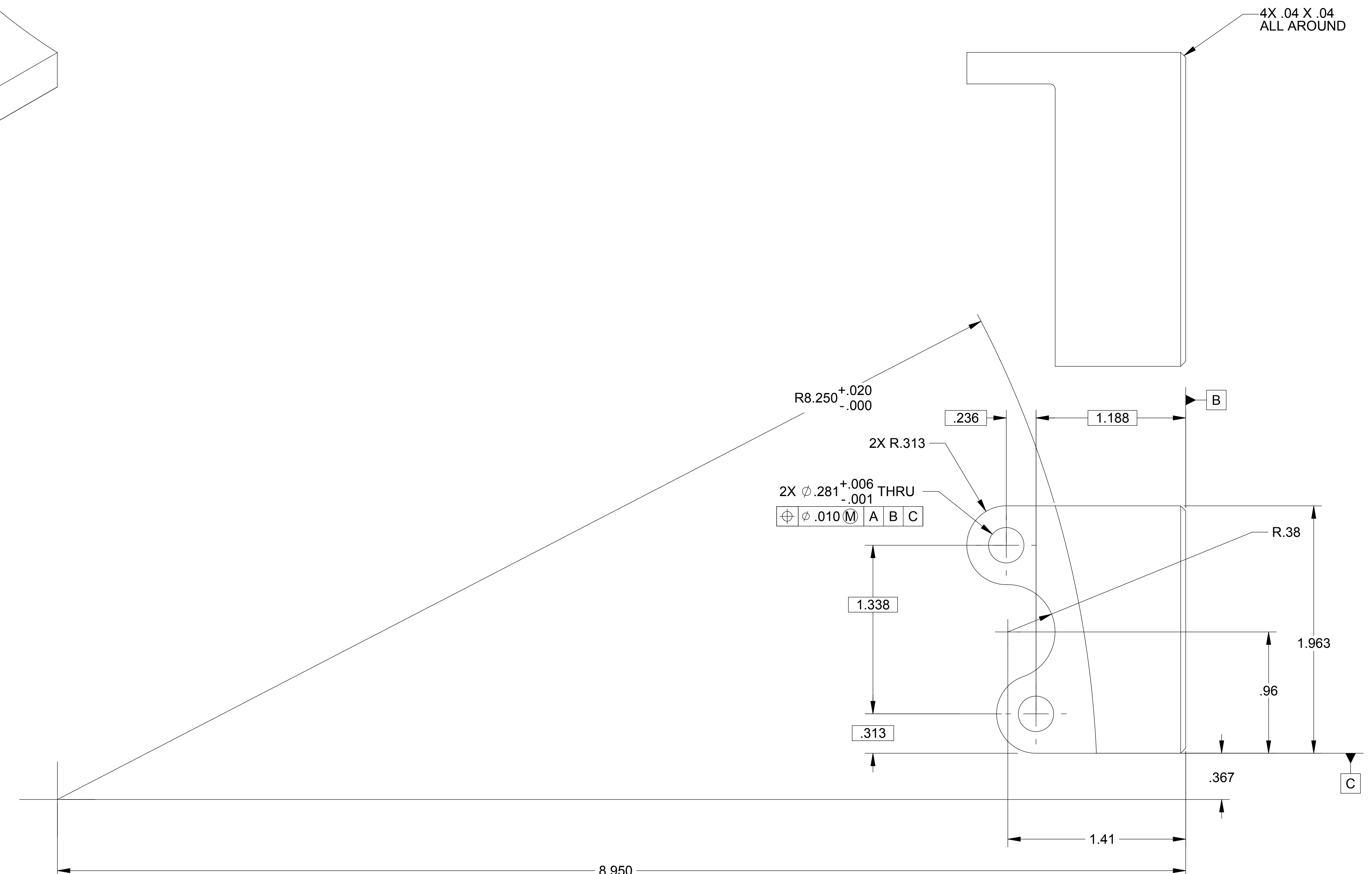
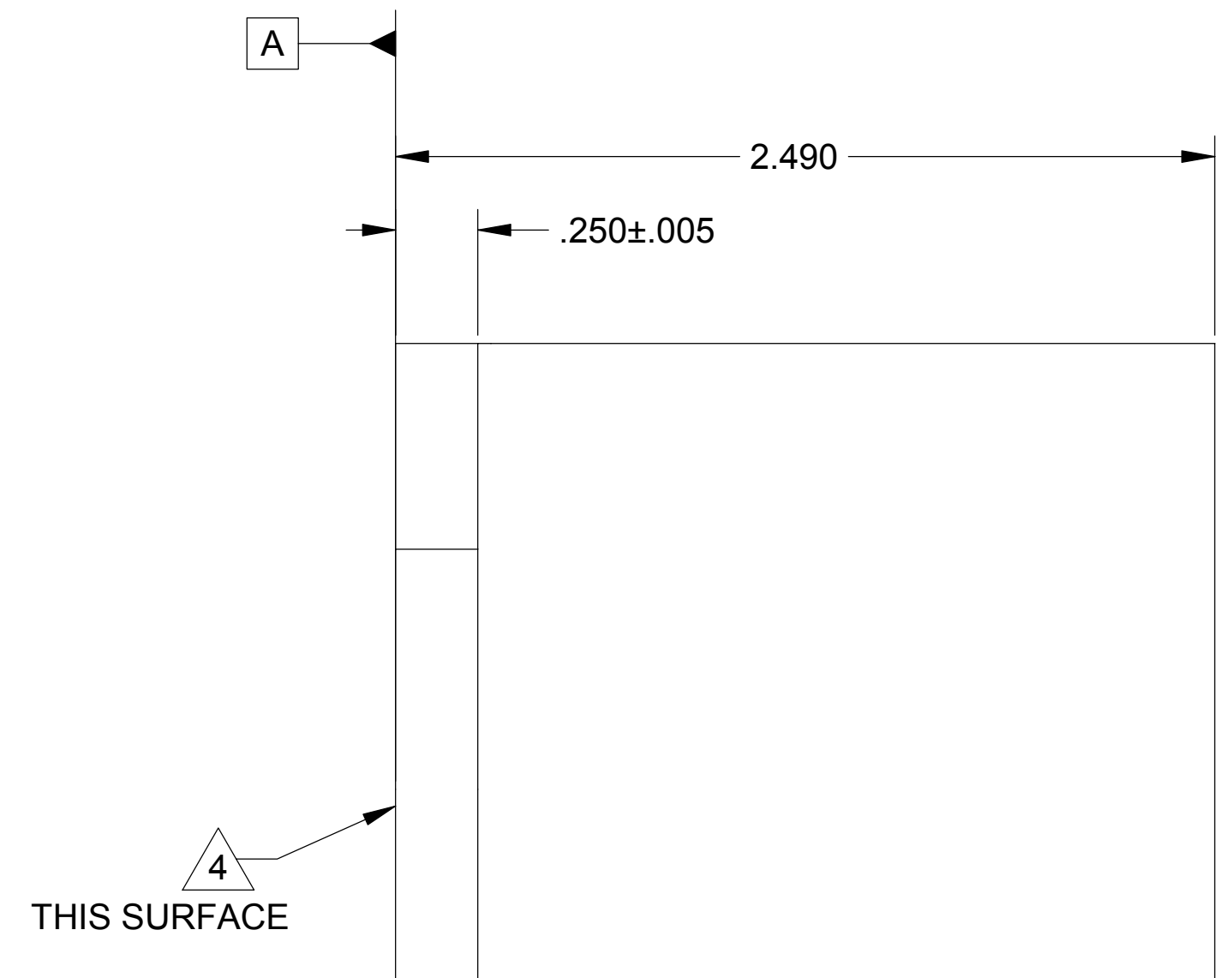
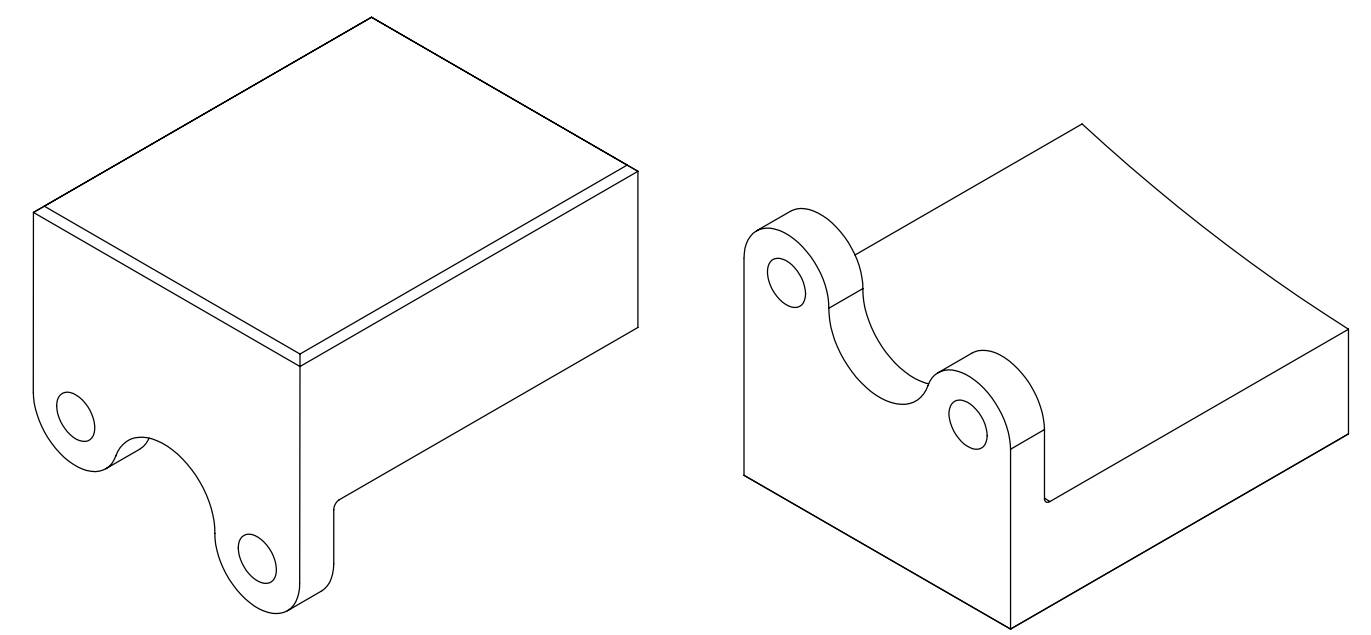


LTR		ZONE	DESCRIPTION	REVISIONS											
DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE						
A			INITIAL RELEASE												



NOTES: UNLESS OTHERWISE SPECIFIED.

- ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
- REMOVE ALL BURRS AND SHARP EDGES .005-.015.
- MACHINE FILLET RADIUS .060.
- MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.13-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
- COUNTERSINK 82° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.
- RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS .4 LBS.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS
20007985.x_t

QTY REQD		ITEM NO	REF DES	CAGE NO	20007985-1	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE		
CONTRACT NO						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.03 .XXX ±.010 ANGLES ± 1/2° 125 MACHINE FINISH DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994 MATERIAL AL 6061-T651 AMS-QQ-A-250/11					<p>RELEASED 2/4/2005</p> <p>AS DRAWINGS ARE FOR PRIMARY AND NOT ORDER CONFIGURATION CONTROL UNLESS A RED RELEASED STAMP APPEARS HERE.</p> <p>DWN KEVIN J SPINK 09/13/04 PROJ ENGR STRS</p> <p>CHK MATL</p> <p>CONFIG PROJ</p> <p>ME QA</p>	<p>ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103</p> <p>asi</p> <p>CAM FLAT STS-2 SEISMOMETER LIGO-D047985-A</p> <p>SIZE D CAGE CODE 1KNU9 20007985 REV A</p> <p>SCALE 2:1 UNCLASSIFIED SHEET 1 OF 1</p>
20007790		1388		20007985		CAM FLAT		AL 6061-T651		A		
NEXT ASSEMBLY		PROJECT CODE		APPLICATION		SCALE 2:1		UNCLASSIFIED		REV 7/04		