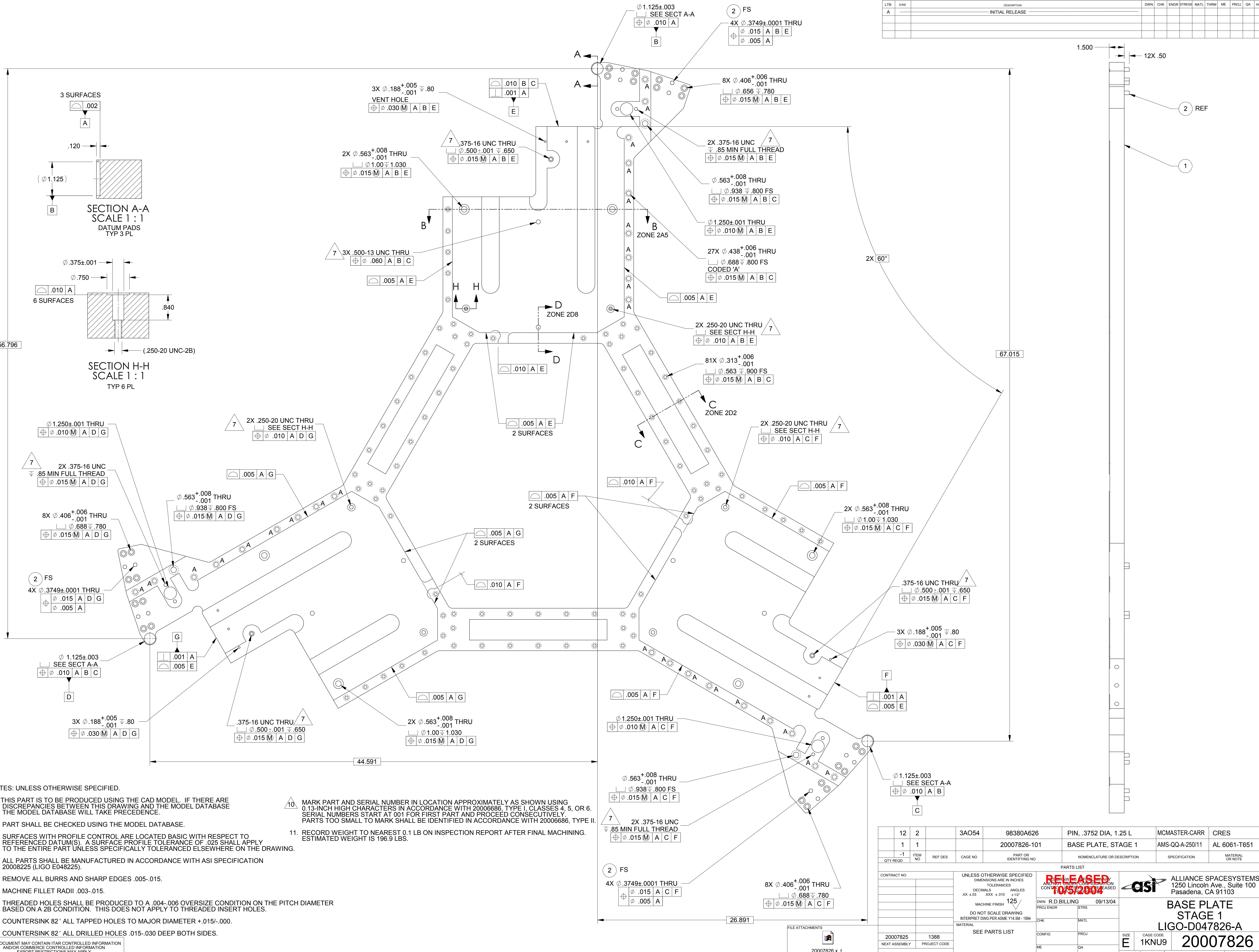


REVISIONS		DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE
A	INITIAL RELEASE										



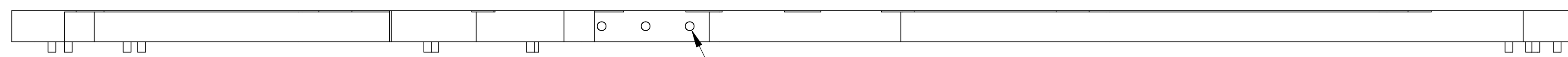
QTY	REGD	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
12	2			3AO54	98380A626	PIN, .375 DIA, 1.25 L	MCMaster-CARR	CRES	
1	1			20007826-101		BASE PLATE, STAGE 1	AMS-QQ-A-250/11	AL 6061-T651	

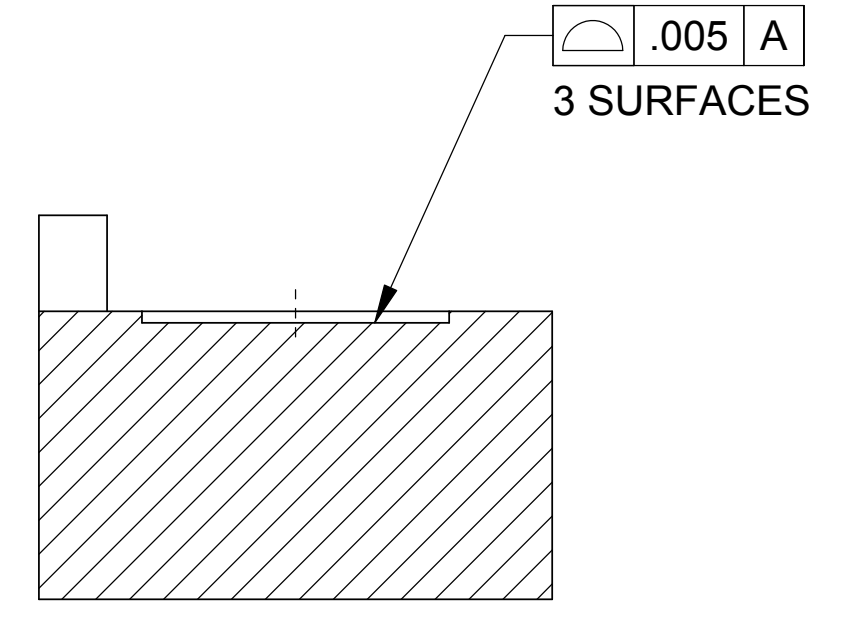
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		PARTS LIST	
20007825	1388	DECIMALS	ANGLES	DWN	R.D.BILLING
		XX ±.03	XXX ±.010 ±12°	09/13/04	STRS
		MACHINE FINISH 125		PROJ ENGR	BITRS
		DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		CHK	MATL
		MATERIAL		CONFIG	PROJ
		SEE PARTS LIST		ME	QA

20007825	1388	SIZE	CAGE CODE	REV
		E	1KNU9	A
		SCALE 1:3	UNCLASSIFIED	SHEET 1 OF 2



3X .500-13 UNC  
▽ 1.35 MIN FULL THREAD  
⊕ .015 M | E | A | B

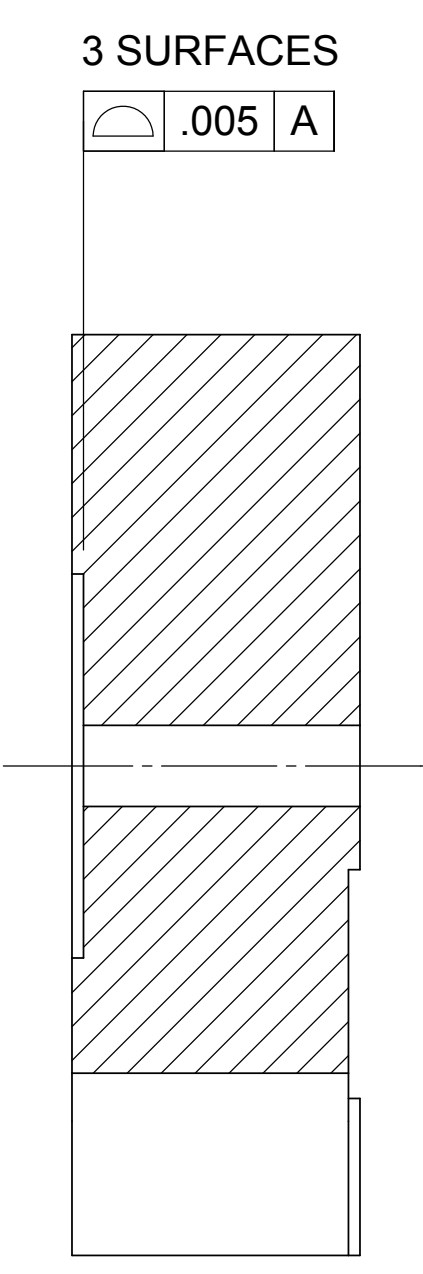


SECTION J-J  
SCALE 1:1  
BACK SIDE  
DATUM PADS  
3 PL

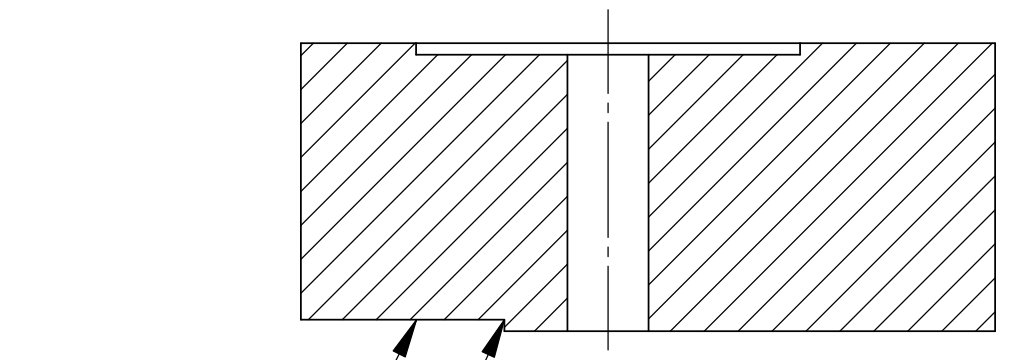
3X  $\perp$   $\phi$  1.600 ± .030  
▽ SEE SECT J-J  
⊕ .030 M | A | B | C

3X .500-13 UNC  
▽ .75 MIN FULL THREAD  
⊕ .015 M | A | B | C

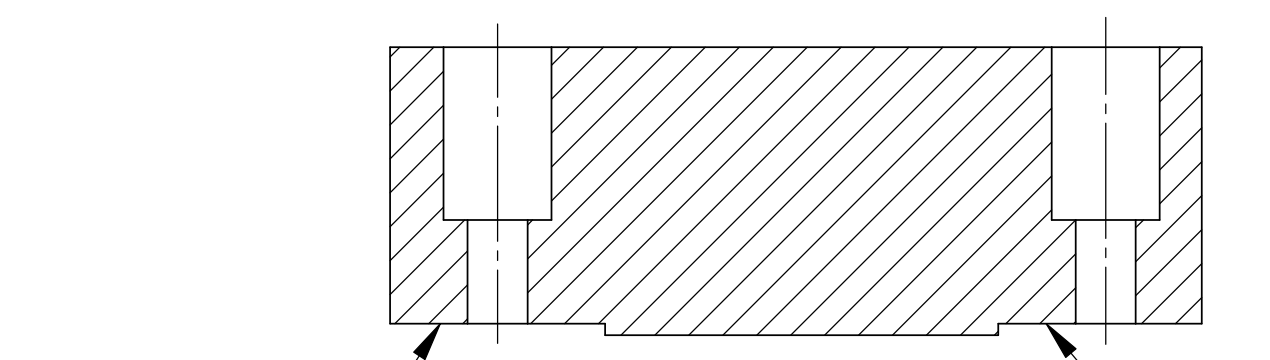
3X  $\perp$   $\phi$  2.00  
▽ SEE SECT K-K  
⊕ .030 M | A | B | C



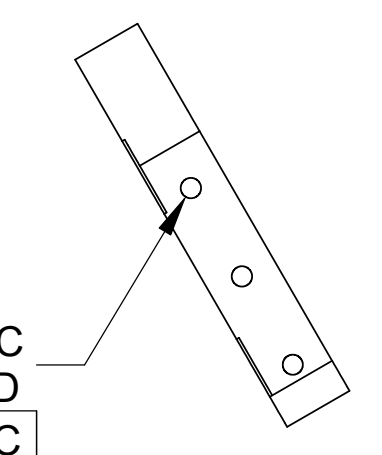
SECTION K-K  
SCALE 1:1  
TYP 3 PL



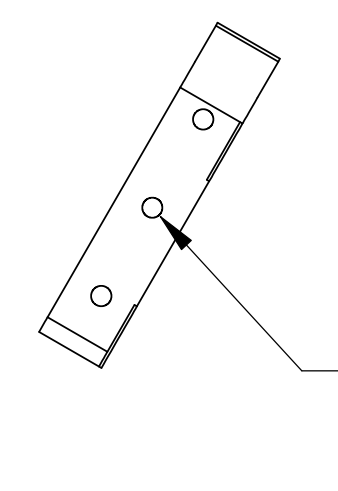
SECTION D-D  
SCALE 1:1  
ZONE 1F5  
TYP 3 PL



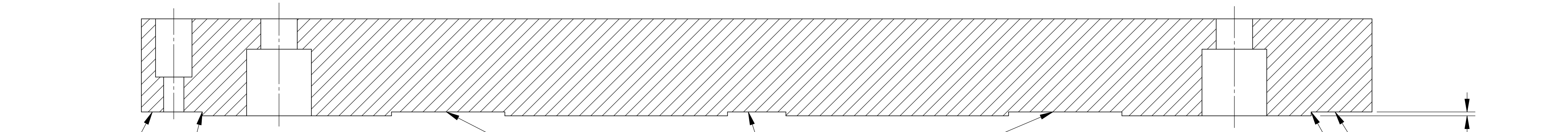
SECTION C-C  
SCALE 1:1  
ZONE 1E4  
TYP 3 PL



VIEW E-E



VIEW F-F



SECTION B-B  
SCALE 1:1  
ZONE 1G4  
TYP 3 PL