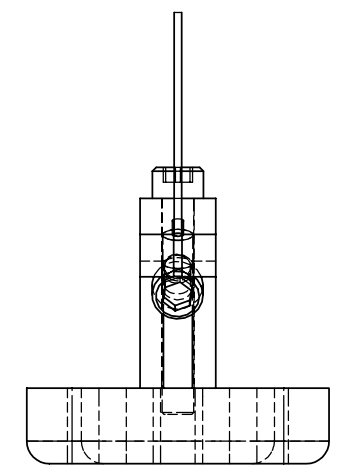
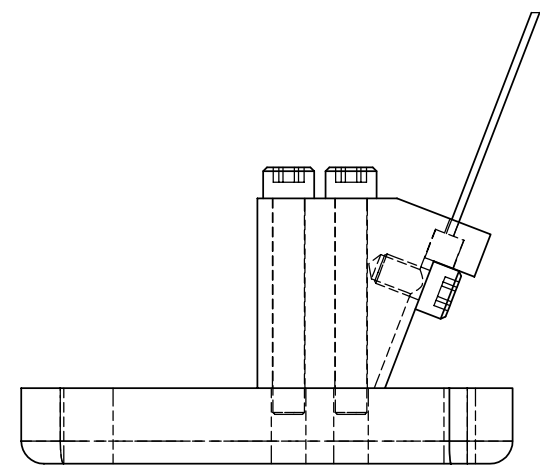
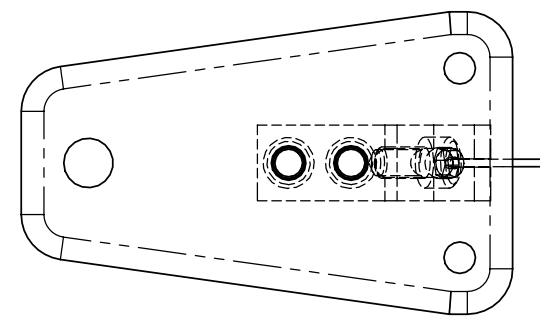
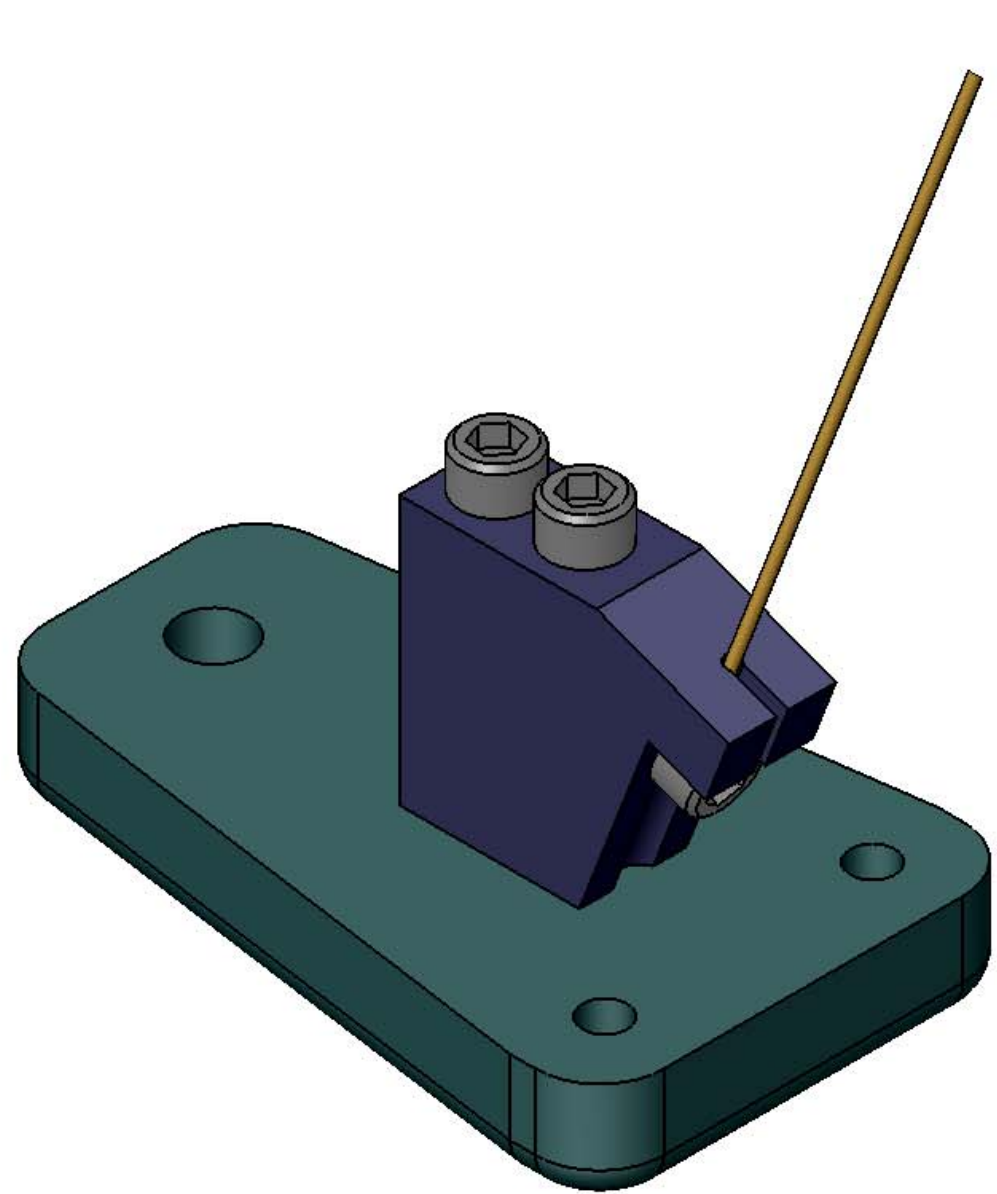


REV.	DATE	DCN #	DRAWING TREE #
A	23MAR05	E050063-00-K	E0500062-A-K



ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	MATERIAL
5	2	2	4		Ag-SST SOCKET HEAD CAP SCREW #8-32 UNC-2A X 1.125 LONG	300 SSTL
4	1	1	2		Ag-SST SOCKET HEAD CAP SCREW #8-32 UNC-2A X 0.25 LONG	300 SSTL
3	4	2	6	D040382	TOP WIRE BREAK OFF - MOVING PLATE	303/304 SST
2	1	1	2	D040532	Top Wire with Drum-End	
1	4	4	8	D040533	TOP WIRE BREAK-OFF - MAIN BODY	303/304 SST

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

<p>1. DO NOT SCALE FROM DRAWING.</p> <p>2. REMOVE ALL SHARP EDGES, R.02 MIN.</p> <p>3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)</p> <p>④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED.</p> <p>EXAMPLE: D050035-A S/N 001</p>	<p>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: .XX ± 0.01 .XXX ± 0.005</p> <p>ANGULAR ± 0.5 °</p> <p>MATERIAL --</p> <p>FINISH -- μ inch</p> <table border="1" style="width: 100%;"> <tr> <td>DRAWN</td> <td>M.Perreux-Lloyd</td> <td>22NOV04</td> </tr> <tr> <td>CHECKED</td> <td>C.Torrie</td> <td>30MAR05</td> </tr> <tr> <td>APPROVED</td> <td></td> <td></td> </tr> </table>	DRAWN	M.Perreux-Lloyd	22NOV04	CHECKED	C.Torrie	30MAR05	APPROVED		
DRAWN	M.Perreux-Lloyd	22NOV04								
CHECKED	C.Torrie	30MAR05								
APPROVED										

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	ETM Top Mass
PART NAME	Top Drum-End Wire Clamp & Pitch Adjuster
SIZE	DWG. NO. D040534
REV.	A
SCALE: 2:1	PROJECTION:
SHEET 1 OF 1	

