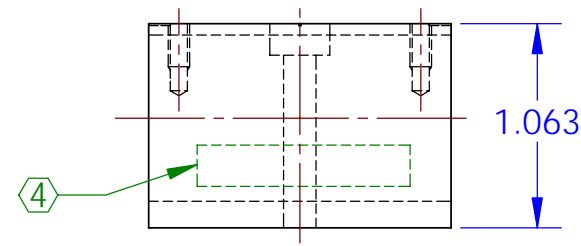
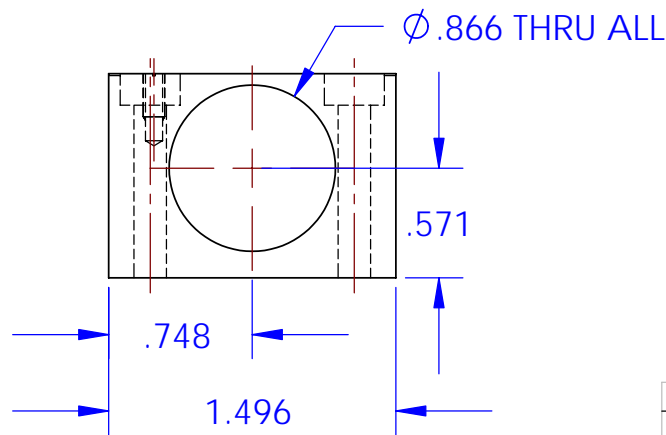
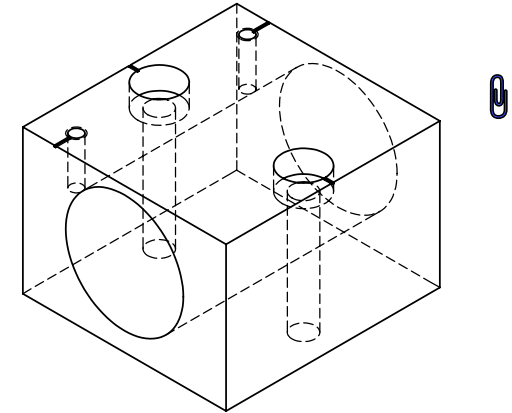
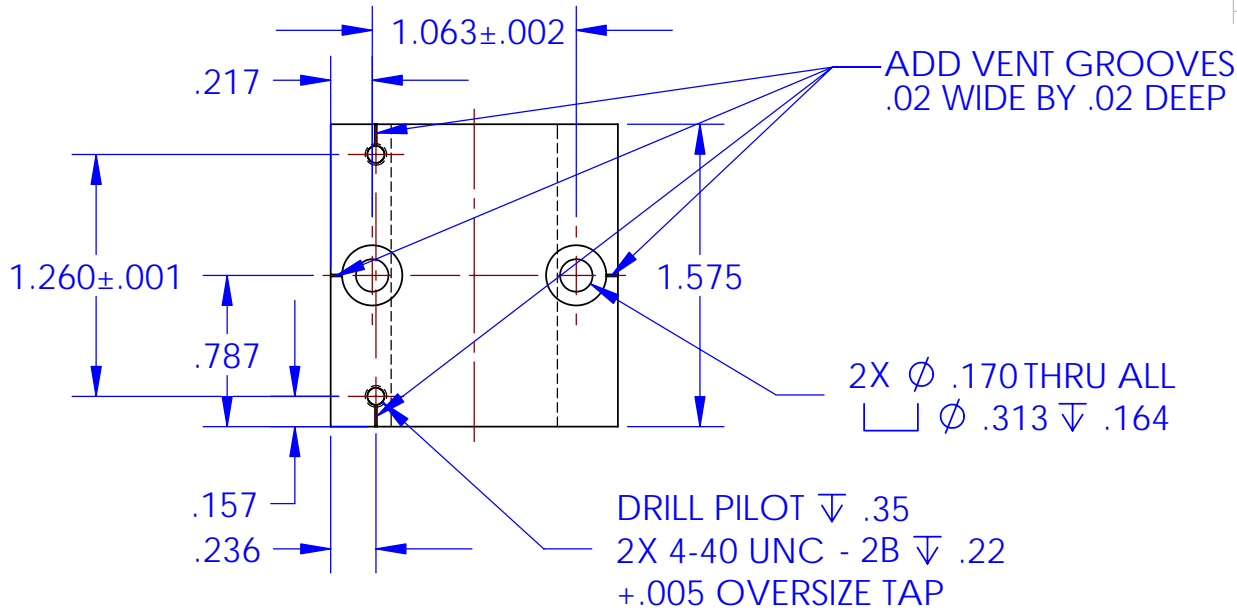


REV.	DATE	DCN #	DRAWING TREE #
A	23MAR05	E050063-00-K	E0500062-A-K



NOTES: (UNLESS OTHERWISE SPECIFIED)			LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
1. DO NOT SCALE FROM DRAWING 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D050035-A S/N 001	DIMENSIONS ARE IN INCHES		SYSTEM		ADVANCED LIGO	
	TOLERANCES: .XX ± 0.01 .XXX ± 0.005		SUB-SYSTEM		SUS	
	ANGULAR ± 0.5 °		NEXT ASSY		C-Ptype ETM TOP MASS	
	MATERIAL 6061-T6-AL		PART NAME		T-Piece ECD Mount	
FINISH 32 μ inch		DRAWN		SIZE	DWG. NO.	REV.
		M.Perreur-Lloyd		A	D040480	A
		C.Torrie		SCALE: 1:1		PROJECTION:
		APPROVED		SHEET 1 OF 1		