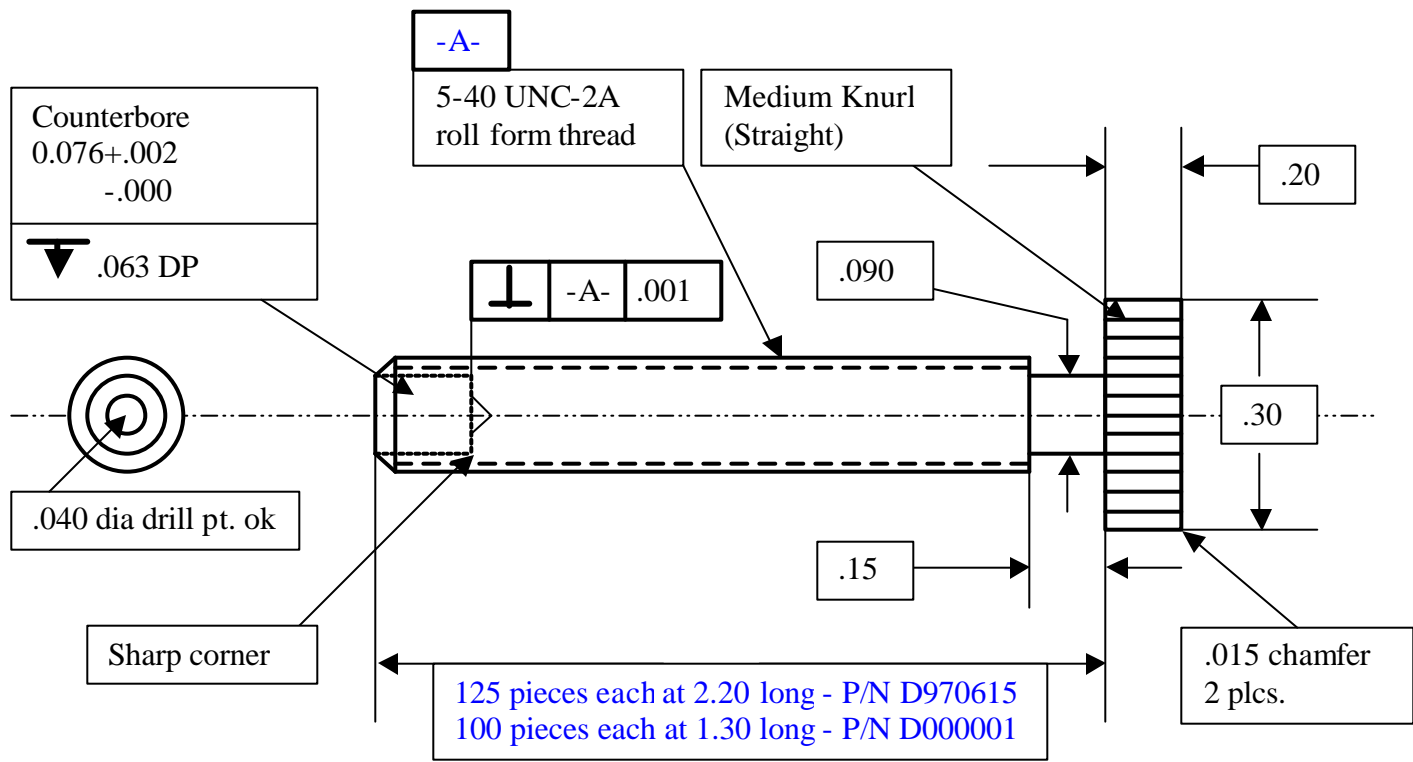


TO:  
Please quote the following parts and best delivery.

Thanks,  
Doug Cook (509) 372-8107  
FAX 372-8137  
LIGO Hanford Observatory  
Mail: PO BOX 1970 M/S S0-92  
Richland, WA 99352  
Ship: Route 10, Mile Marker 2  
Richland, WA 99352

**NOTE: Blank out dimensions prior to thread rolling**

- 1/ Counter bore after thread rolling.
- 2/ Turn thread major diameter to .118+/- .002.
- 3/ Extend knurl Dim.to .300+/- .020 long for knurling.
- 4/ Protect threads during finish machining.



Unless otherwise specified 0.XX = +/- 0.010 0.XXX = +/- 0.005	303 Stainless Steel	LIGO- CALTECH - MIT
Do Not Scale	Size B	Drawing No. D970615 Drawing No. D000001-00-D PAM SCREWS-
Break all sharp edges .010		

Superior Thread Rolling Co.,  
Arleta, CA. 91331  
Ph. (818) 504-3626 Fax (818) 504-3636  
Attn: Ray Sanchez