



NOTES: (UNLESS OTHERWISE SPECIFIED)

REV	DATE	DRAWN BY	CHECKED	DCN/DESCRIPTION
A	4/21/04	KENM		E040214-00-D

.12" FILLET
STITCH WELD OK

.09 X 45
CHAMF.
TYP

1.500±0.010
.25/18 WALL SEAMLESS
STEEL TUBING

∅0.313±0.005
DIA THRU BOTH
WALLS 2 PL.

∅0.625±0.015
-0.000
DIA SPOT FACE
2 PLACES THIS
SIDE ONLY

17.425±0.010

2.000±0.010

25.76±0.03

26.64±0.03

0.25
WALL

BASE

0.50
WELD PLATE
TAP 1/8-13

WELD

WASHER

1/2" BOLT

QTY	FSCH NO	PART OR IDENTIFYING NO	SIGNATURE OR DESCRIPTION	MATERIAL SPECIFICATION	DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES					
CONTRACT NO.		DATE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
APPROVALS		DRAWN		TITLE	
CHECKED		KENM		LLD RESERVOIR BASE ASSEMBLY	
DO NOT SCALE DRAWING		ISSUED		SIZE FSCH NO	
MATERIAL N/A		FILE LOCATION		D040201-A	
FINISH N/A		ACT. WT		SCALE 1/2"	
				REV A	
				SHEET 1 OF 1	

NEXT ASSEMBLY	TBD
FILE LOCATION	D040201-A