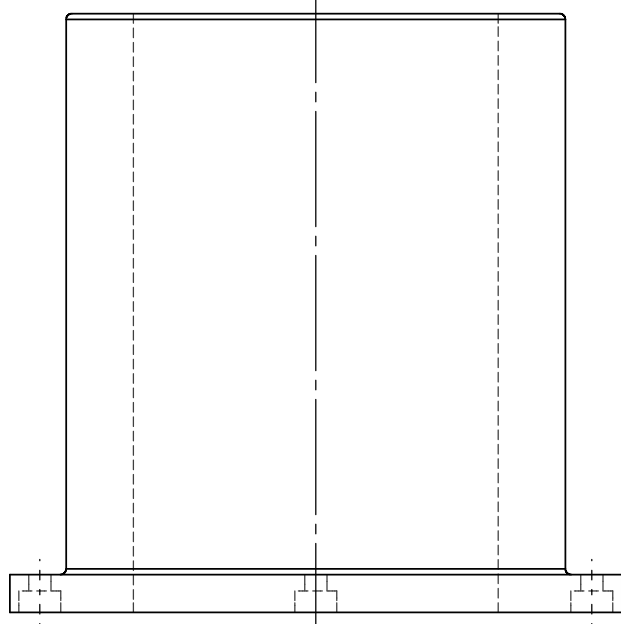
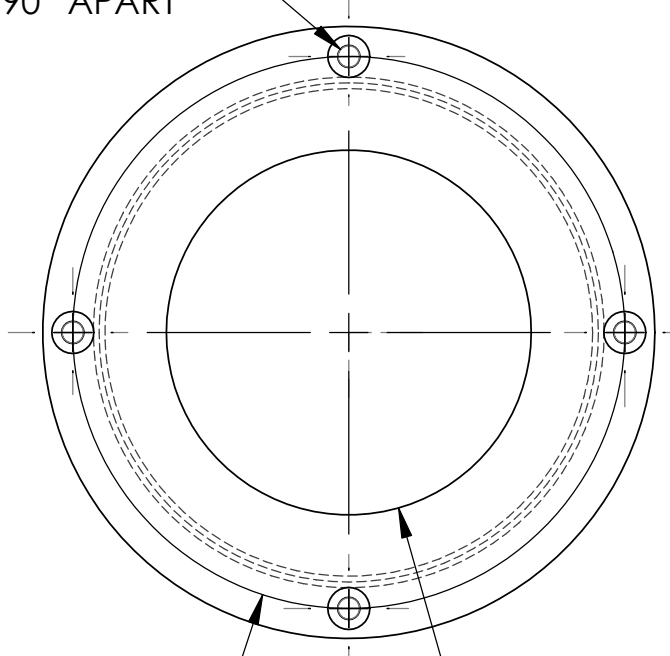


REV.	DATE	DCN #	DRAWING TREE #
A	MAR 23 2006	E060057-00	E060059-A

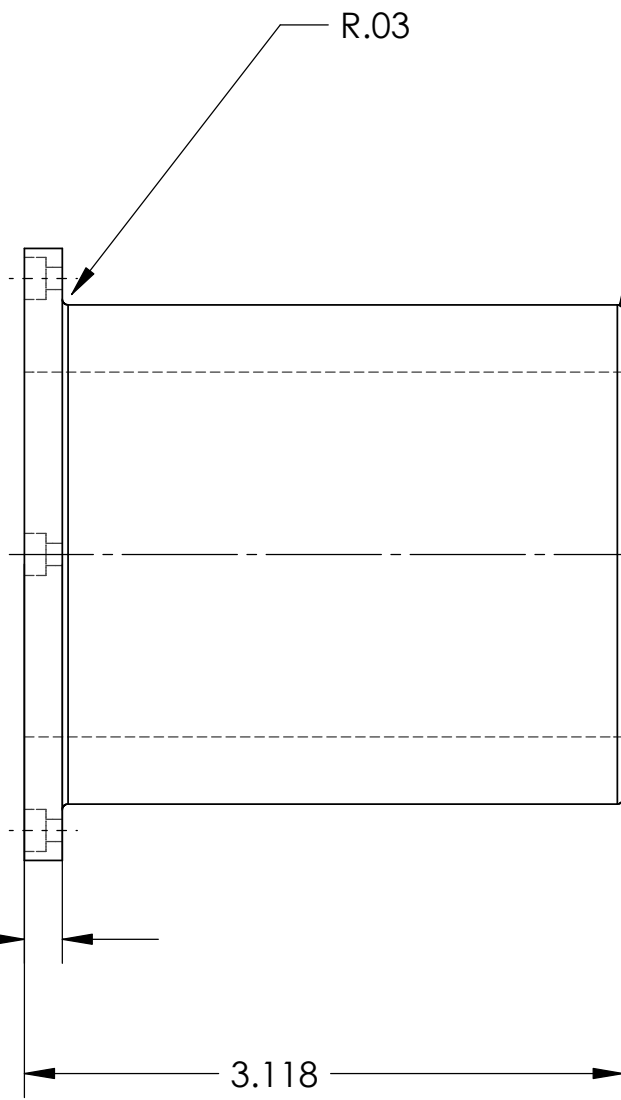


4X, ϕ .116 THRU,
 \square ϕ .22, ∇ .112
 SPACED AS SHOWN 90° APART



ϕ 2.875
 BOLT CIRCLE

ϕ 1.90 THRU



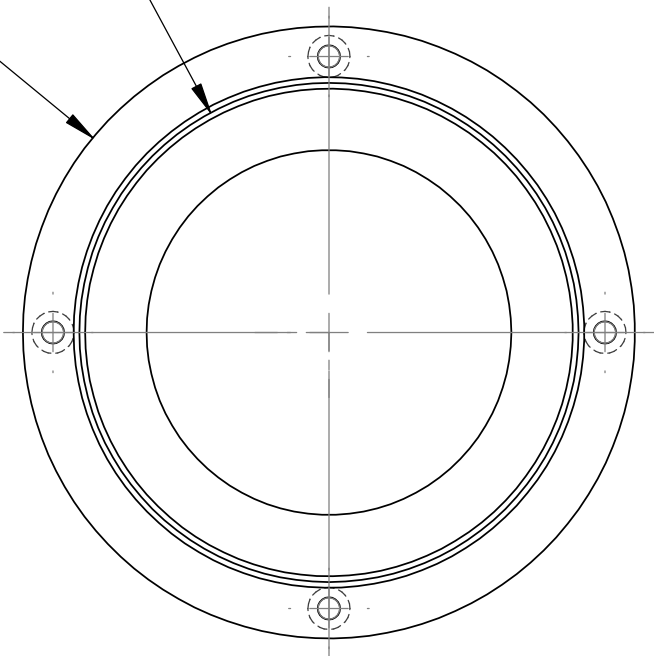
R.03

R.03

.197

3.118

ϕ 2.600
 ϕ 3.188



NOTES: (UNLESS OTHERWISE SPECIFIED)			PARTS LIST	
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)			DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°	
④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.			MATERIAL 303 / 304 SSTL	
FINISH 32 μ inch			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
DRAWN CIT MAY 05 2004			SYSTEM ADVANCED LIGO	
CHECKED J Romie Oct 2004			SUB-SYSTEM SUS	
APPROVED			NEXT ASSY D040142	
SCALE: 1:2 PROJECTION:			PART NAME REMOVABLE CYLINDER	
SHEET 1 OF 1			SIZE DWG. NO. B D040171	
REV. A			REV. A	