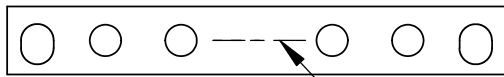
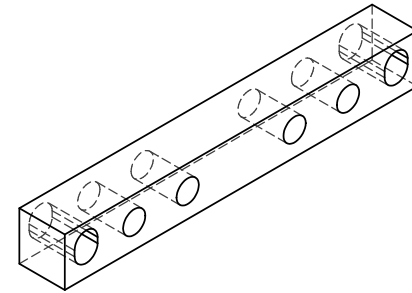
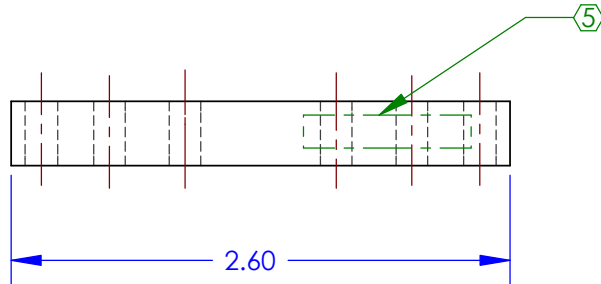


REV.	DATE	DCN #	DRAWING TREE #
01	27 JAN 04	MPL / CIT	
02	30 AUG 04	CIT REMOVED HOLES FOR V-GROOVED CLAMPS	

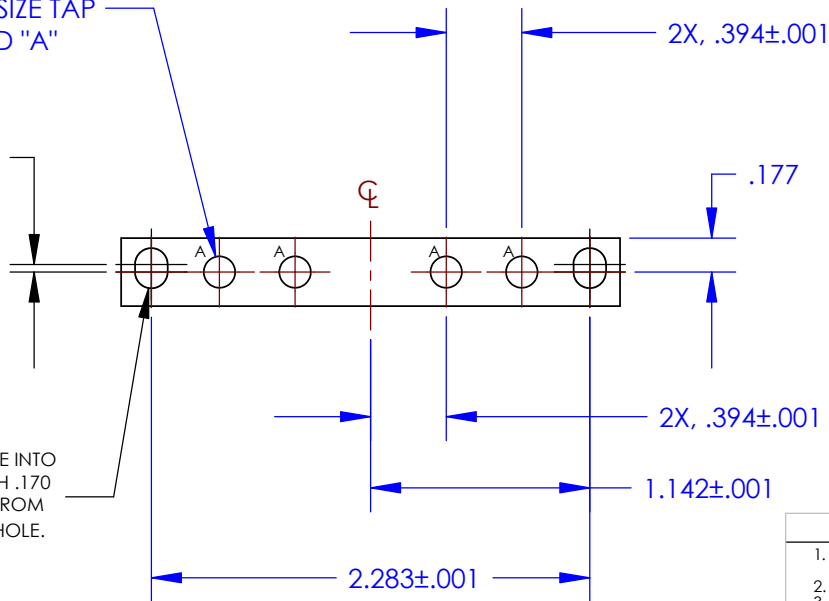


ADD MARK ON CENTRE LINE ON BOTH SIDES.

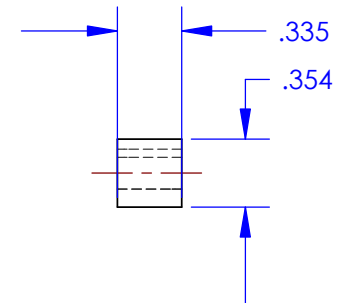


4x, #8-32 UNC
.005 OVERSIZE TAP
MARKED "A"

1
.04



MAKE HOLE INTO
SLOT WIDTH .170
1mm UP FROM
EXISTING HOLE.



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MAX.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SYMMETRICAL ABOUT Q
5. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

REF: DESIGNED C TORRIE & M P-LLOYD.

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
303/304 SSSL

FINISH
N/A

	NAME	DATE
DRAWN	M P-Lloyd	27JAN04
CHECKED	C Torrie	27JAN04
CHECKED	C Torrie	30AUG04
APPROVED		



SYSTEM
ADVANCED LIGO

SUB-SYSTEM
SUS

NEXT ASSY
ETM C_PTYPE, D040043

PART NAME
WIRE BREAK OFF

SIZE DWG. NO.
A D040045

REV.
A

SCALE: NTS PROJECTION: SHEET 1 OF 1