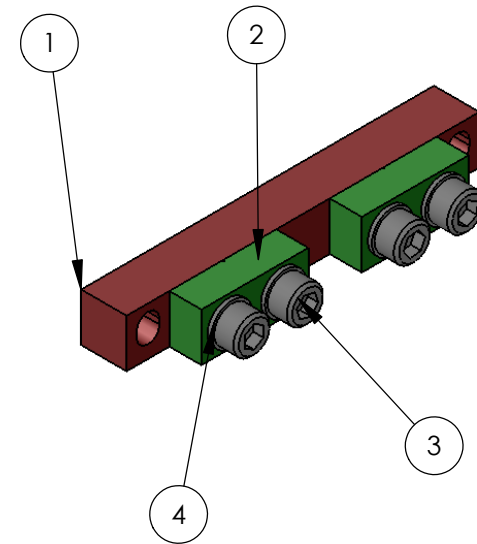
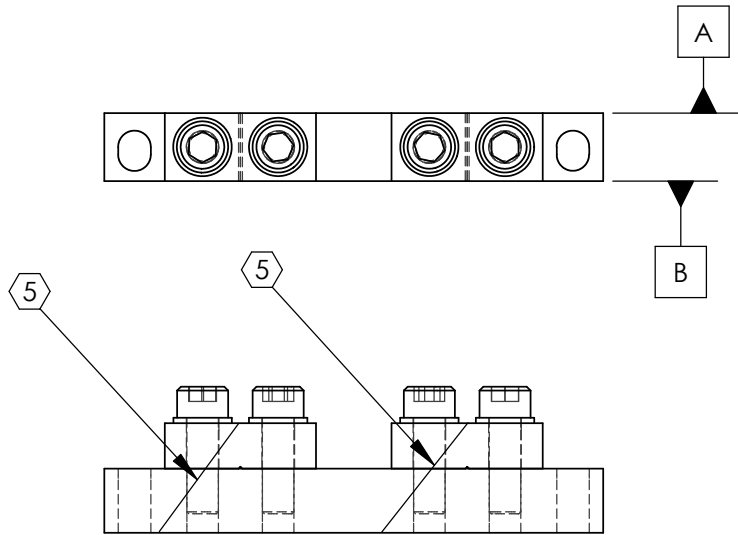


REV.	DATE	DCN #	DRAWING TREE #
A	FEB 17th 2006	E060057-00	E060059-A



ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	MATERIAL
4	4	4	8		FLAT WASHERS NAS 620-C8 (OR EQUIV.)	300 SSSL
3	4	4	8		Ag-SST SOCKET HEAD CAP SCREW #8-32 UNC-3A X 0.5 LONG	300 SSSL
2	2	2	4	D040044	WIRE BREAK OFF PLATE	303/304 SSSL
1	1	1	2	D040045	WIRE BREAK OFF	303/304 SSSL
ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	DESCRIPTION	MATERIAL

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
 - DO NOT SCALE FROM DRAWING.
 - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
 - FLY CUT DATUM -A- AND -B- SURFACE TO ACHIEVE FLATNESS OF .001.
 - SCRIBE OR ETCH LINE APPROX AS SHOWN .02" DEEP BY .02" WIDE AFTER FLYCUTTING & PRIOR TO DIS-ASSEMBLY.
- REF: DESIGNED C TORRIE & M P-LLOYD.

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± 0.01
 .XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL

FINISH

	NAME	DATE
DRAWN	M P-Lloyd	28JAN04
CHECKED	C Torrie	15 APR 2004
APPROVED		



SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY ETM C_PTYPE TEST MASS, D040038

PART NAME TWO WIRE BREAK OFF ASSEMBLY

SIZE DWG. NO. D040043 REV. A

SCALE: NTS PROJECTION: SHEET 1 OF 1