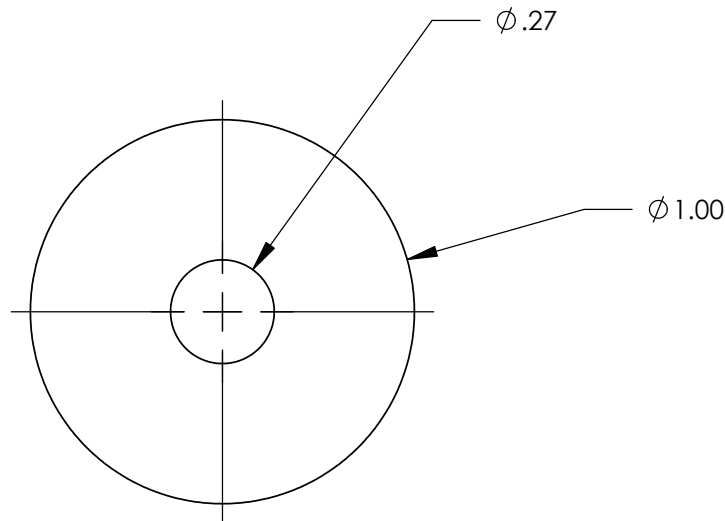
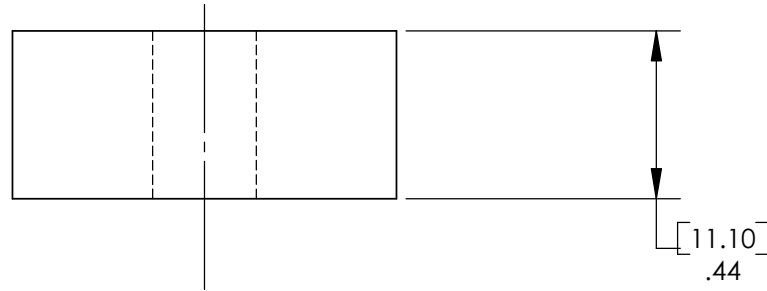


REV.	DATE	DCN #	DRAWING TREE #
A	24th JUNE 2004	E040303-00	



D030468_40g ADD ON MASS.step



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- ④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± 0.01
 .XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
 300 SSTL

FINISH
 N/A

	NAME	DATE
DRAWN	CIT	17 SEPT 2003
CHECKED		
APPROVED		



SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 SUS

NEXT ASSY
 MC UPPER MASS

PART NAME
 40g ADD ON MASS

SIZE A	DWG. NO. D030468	REV. A
-----------	---------------------	-----------