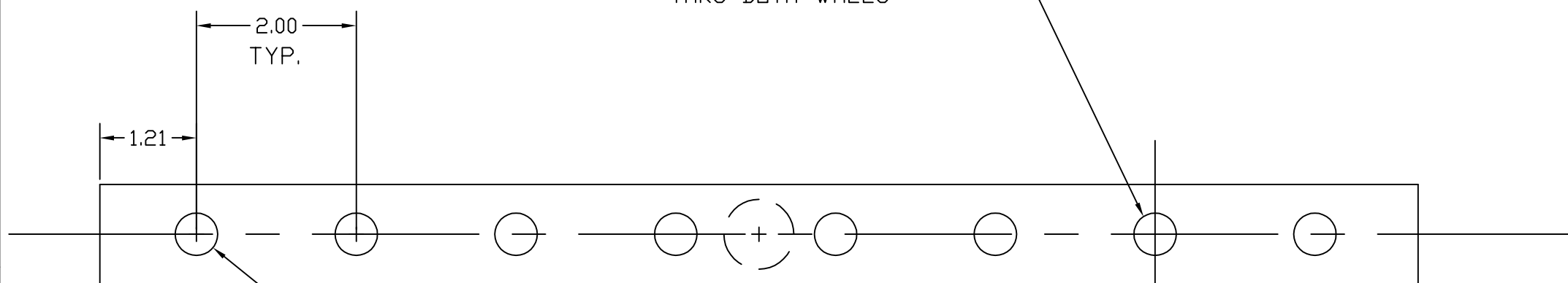


NOTES: (UNLESS OTHERWISE SPECIFIED)

NOTE: DRILL THIS HOLE THRU BOTH WALLS

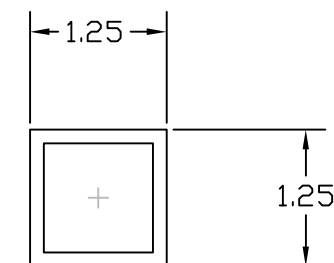
REV.	DATE	DCN #	DRAWING TREE #
A	4/21/04	E040214-00-D	



Ø0.53
17/32 DIA DRILL
THRU ONE WALL EXCEPT
AS NOTED
CLEARANCE HOLE
REMOVE INSIDE BURR
TYP 8 PLACES

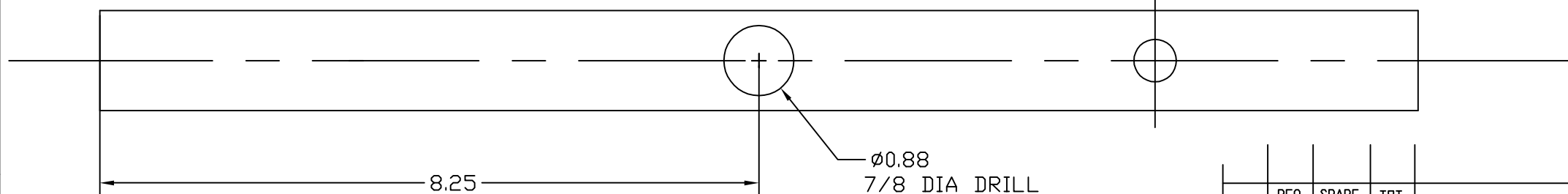
1 1/4" SQUARE .12 WALL 304 S. STL

16.500±0.010



BREAK EDGES AND CORNERS

MAKE 1 PER MANIFOLD



Ø0.88
7/8 DIA DRILL
THRU ONE WALL
CLEARANCE HOLE
REMOVE INSIDE BURR

ITEM NO.	REQ.	SPARE	TOT.	QUANTITY	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST							
UNLESS OTHERWISE SPECIFIED:				DATE	NAME	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY	
DIMENSIONS ARE IN INCHES				4/21/04	KENM	MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES:						SYSTEM LASTI SITE	
.XX±:						SUB-SYSTEM LASTI FLUID DISTRIBUTION	
.XXX±:						NEXT ASSY TBD	
ANGULAR±:						PART NAME LASTI MANIFOLD SQ. TUBE	
MATERIAL				COMMENTS:		SIZE	REV
304 STAINLESS						DWG. NO.	A
MC MASTER						D030436-A	
9825K122						SCALE:	SHEET 1 OF 1
FINISH							
N/A							