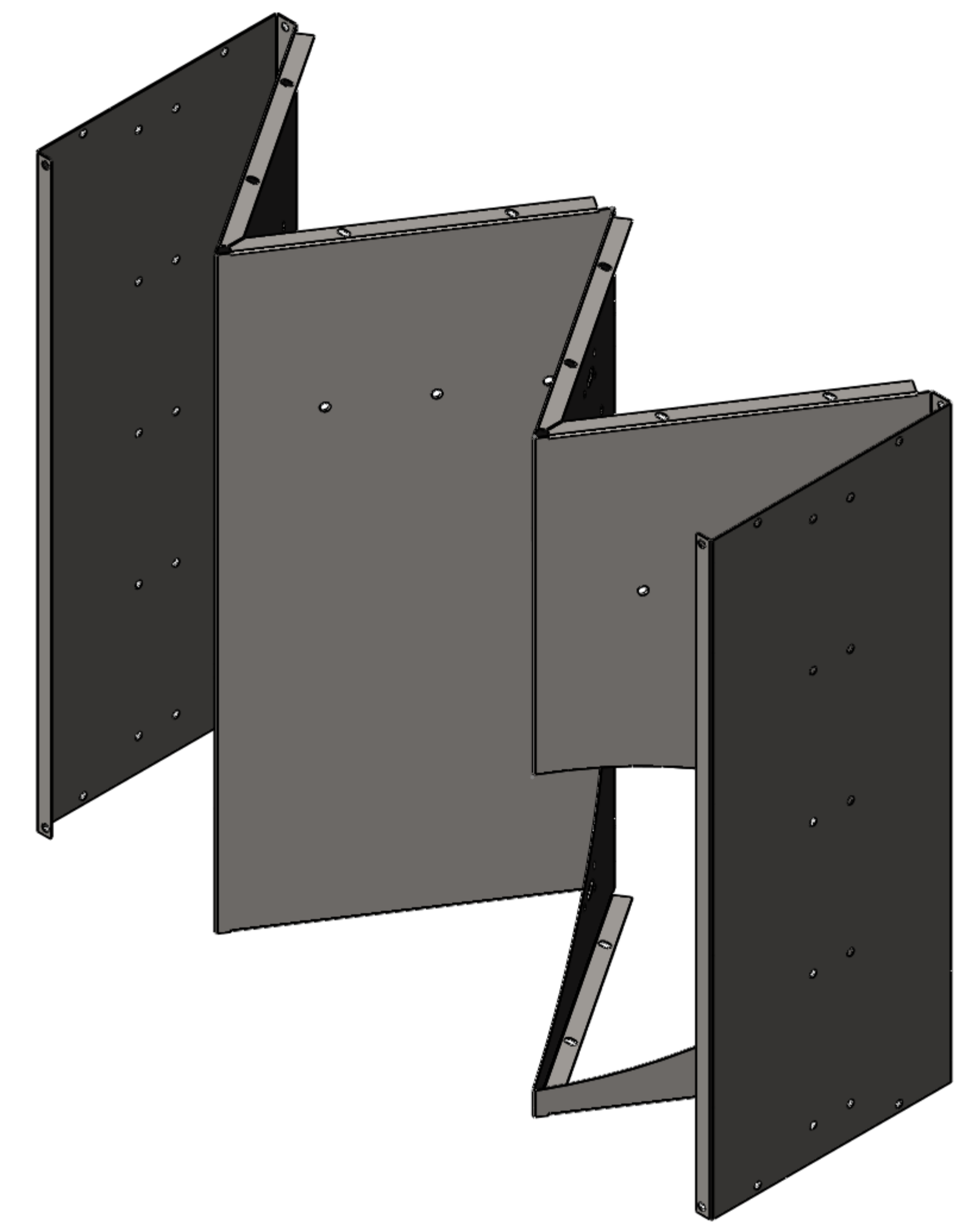


**D1002357-01  
ONE HOLE RIGHT QPD SKIN**



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
1	D1002357-01	ACB 1 HOLE RIGHT-QPD SKIN	18 GAUGE, 304 SSSL	1		1

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

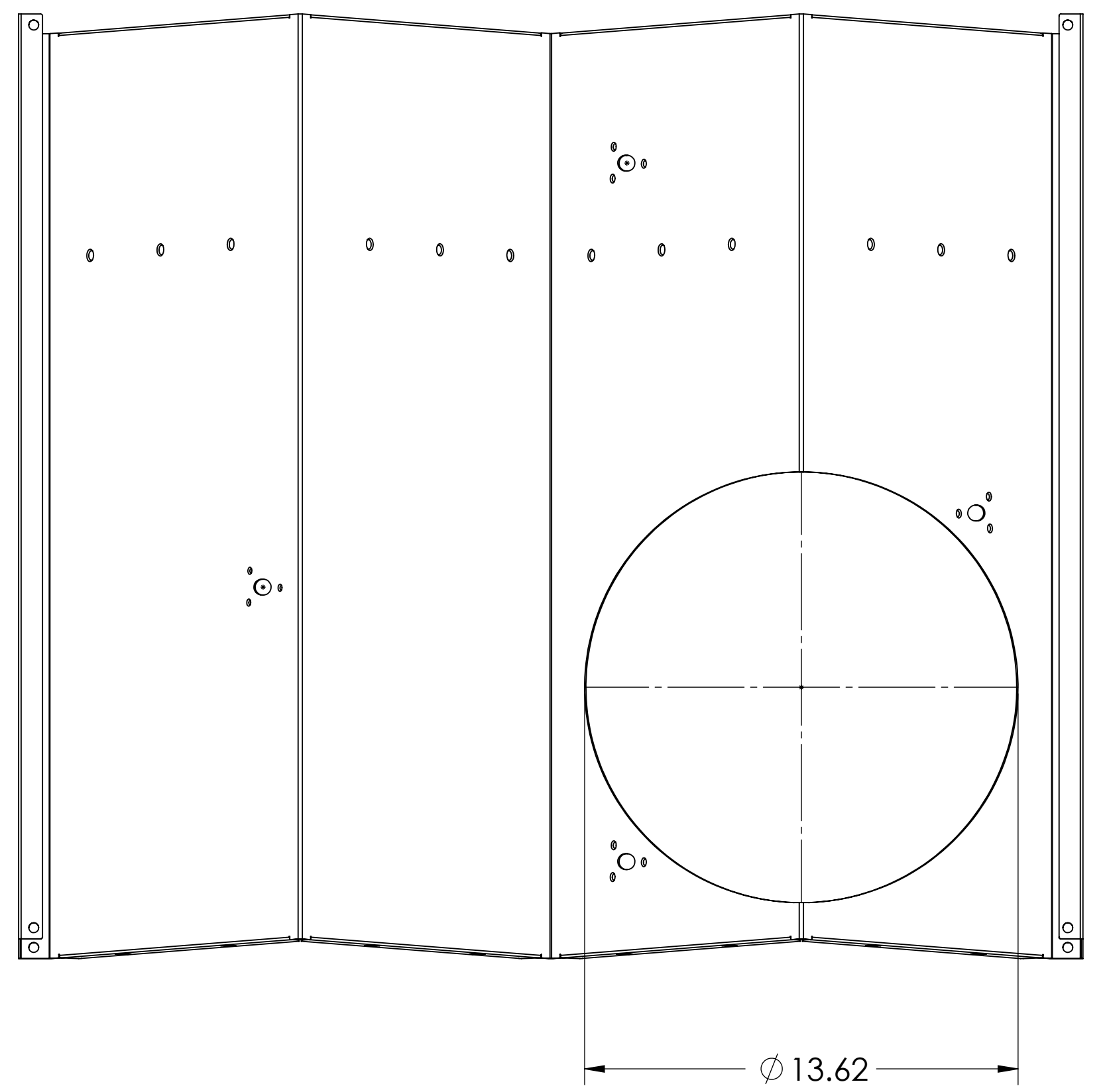
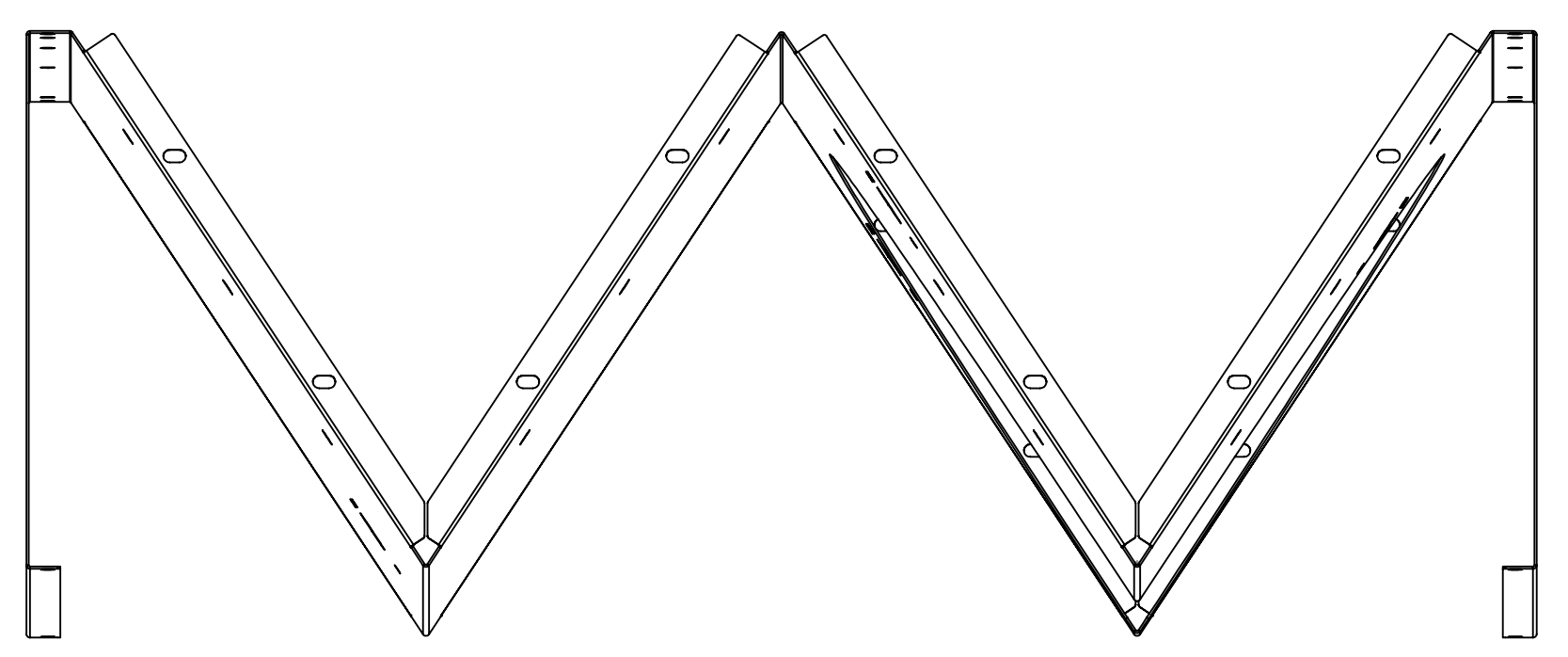
SIZE DWG. NO. **D1002357** REV. **v4**

SCALE: 1:4 PROJECTION: SHEET 2 OF 13


D1002357\_AduLIGO\_AOS\_SLC\_ARM\_Covilly\_Bottle\_1 Hole Skin\_PART PDM REV. X.022\_DRAWING PDM REV. X.024

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**D1002357-01**  
**ONE HOLE LEFT QPD SKIN**

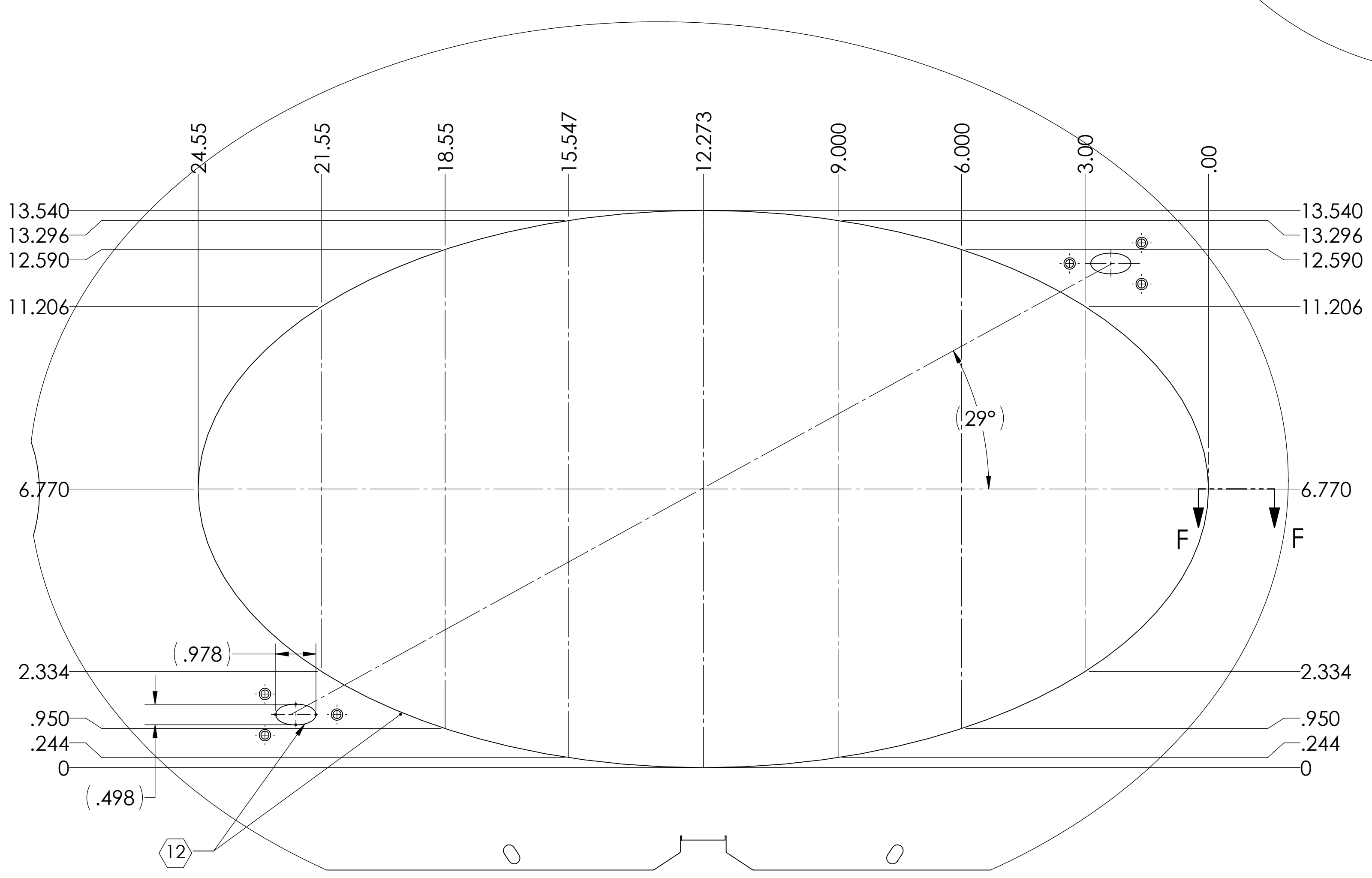
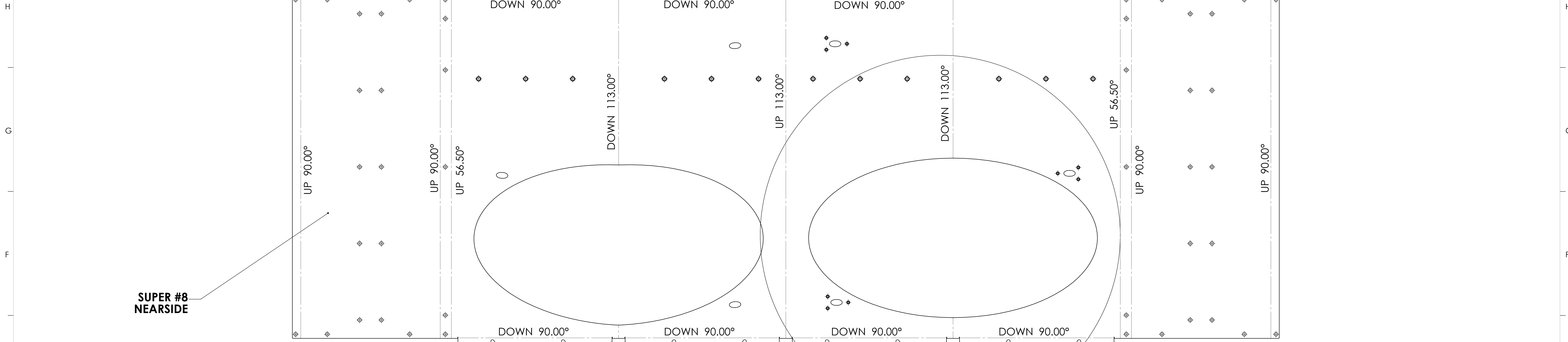
 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		REV.
SIZE	DWG. NO.	REV.
D	D1002357	v4
SCALE: 1:4	PROJECTION:	SHEET 3 OF 13

8 7 6 5 4 3 2 1

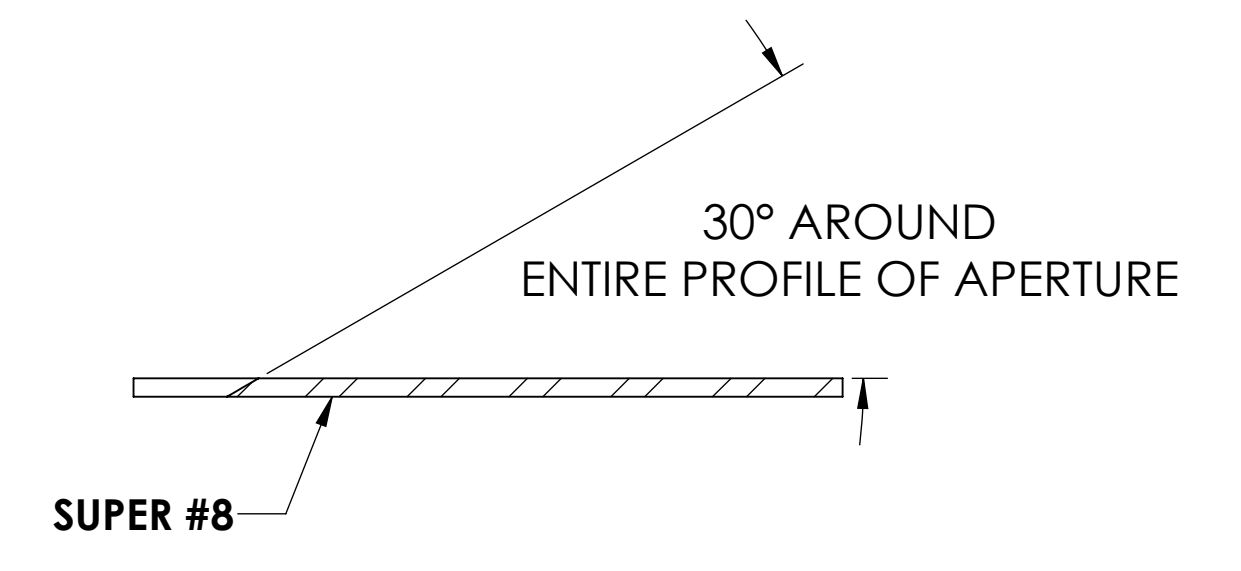
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D:\002357\_Adu\GO\_ACS\_SLC\_ARM\_Covily\_Bottle\_1 Hole Skin\_PART PDM\_REV.X:022\_DRAWING PDM\_REV.X:024

8 7 6 5 4 3 2 1



DETAIL E  
SCALE 1 : 2



SECTION F-F  
SCALE 2 : 1

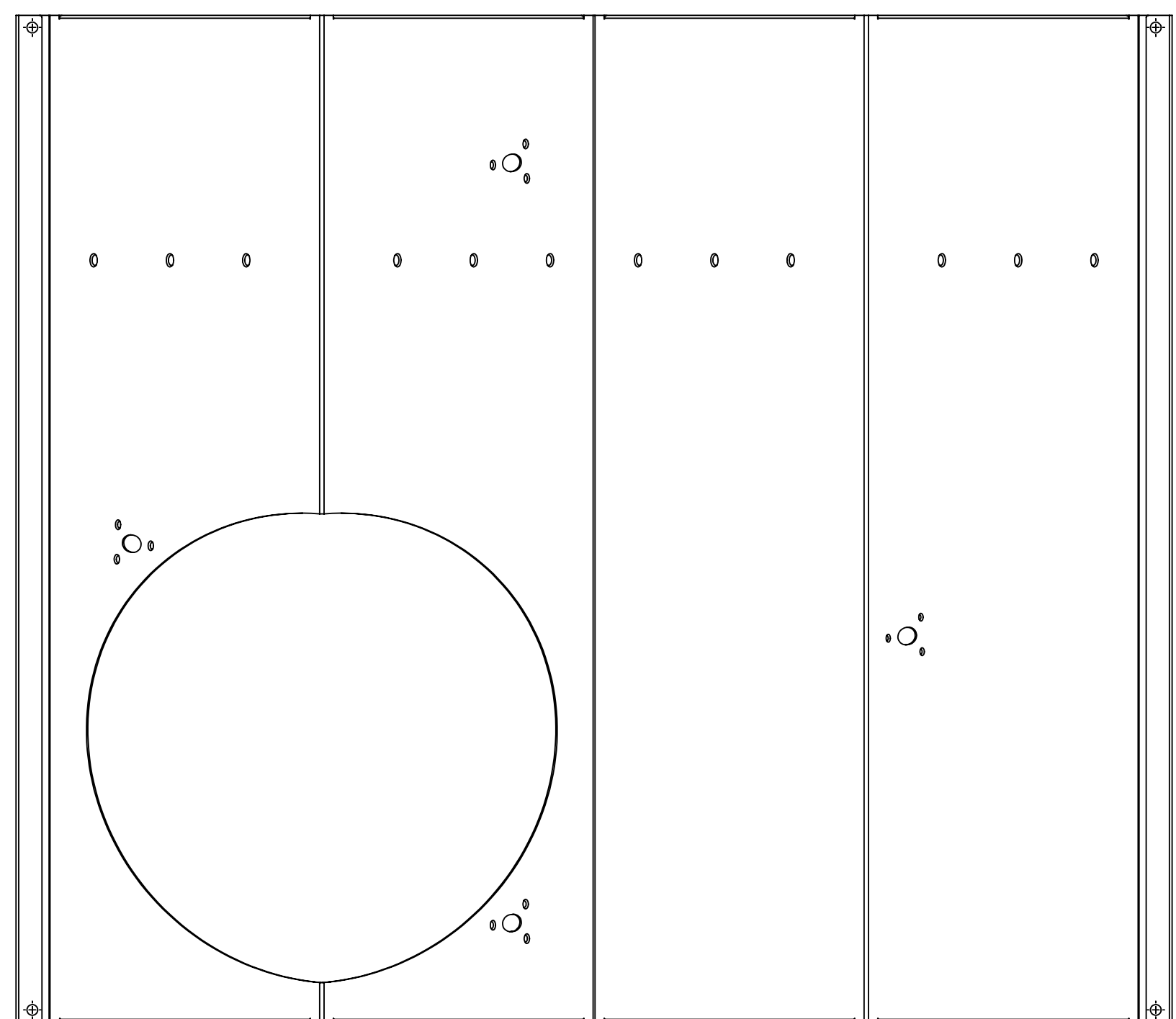
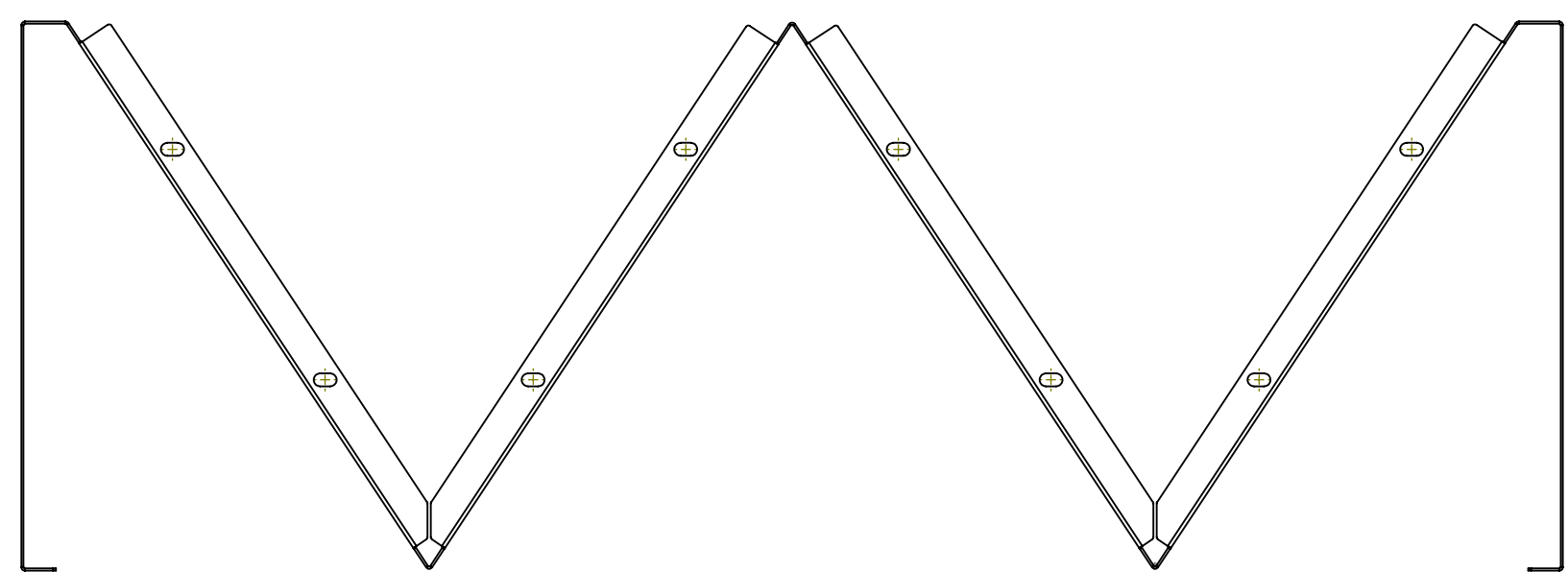
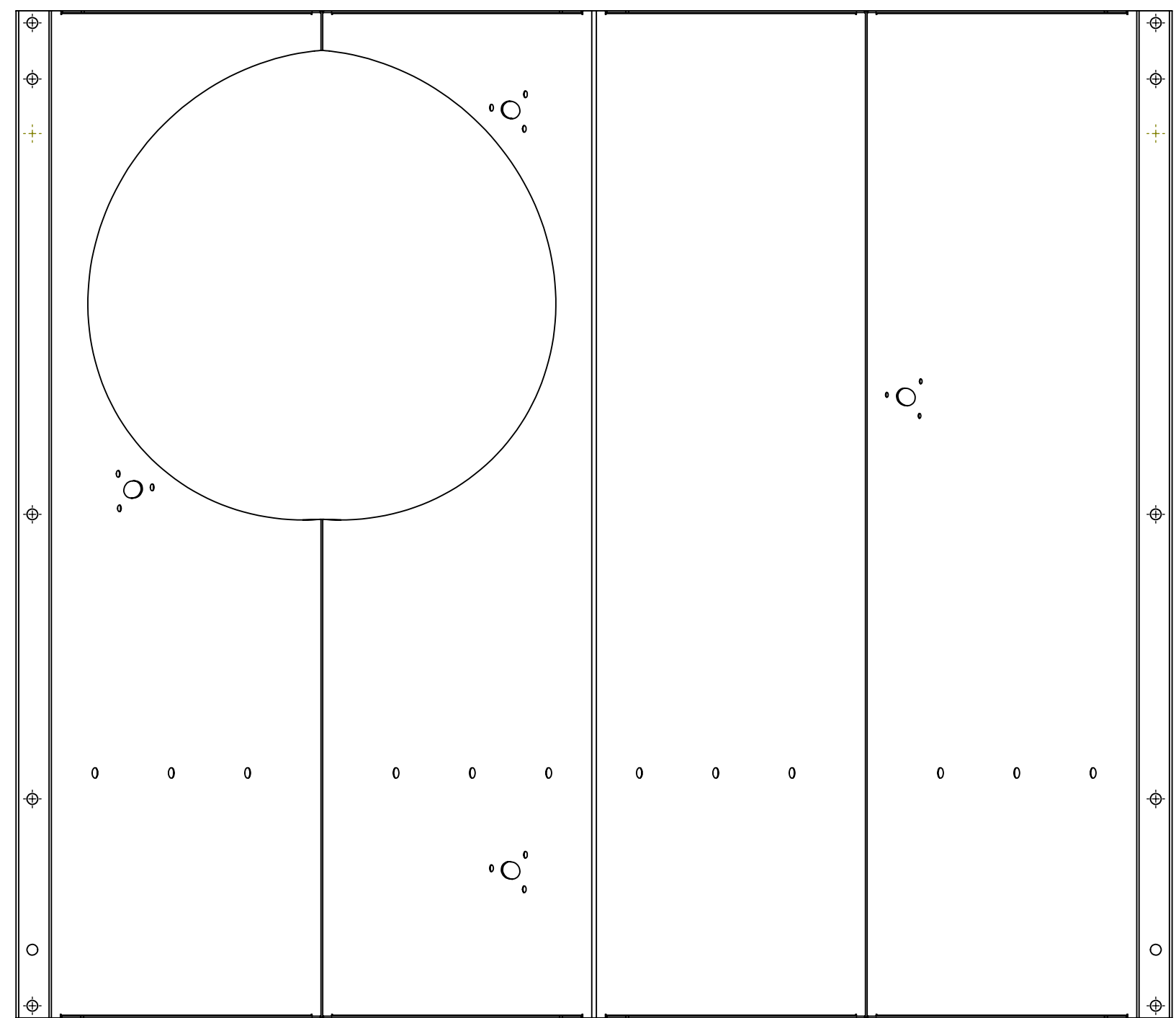
# D1002357-01 ONE HOLE RIGHT QPD SKIN

<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE DWG. NO.	REV.
<b>D</b> D1002357	v4
SCALE: 1:4	PROJECTION:
SHEET 4 OF 13	

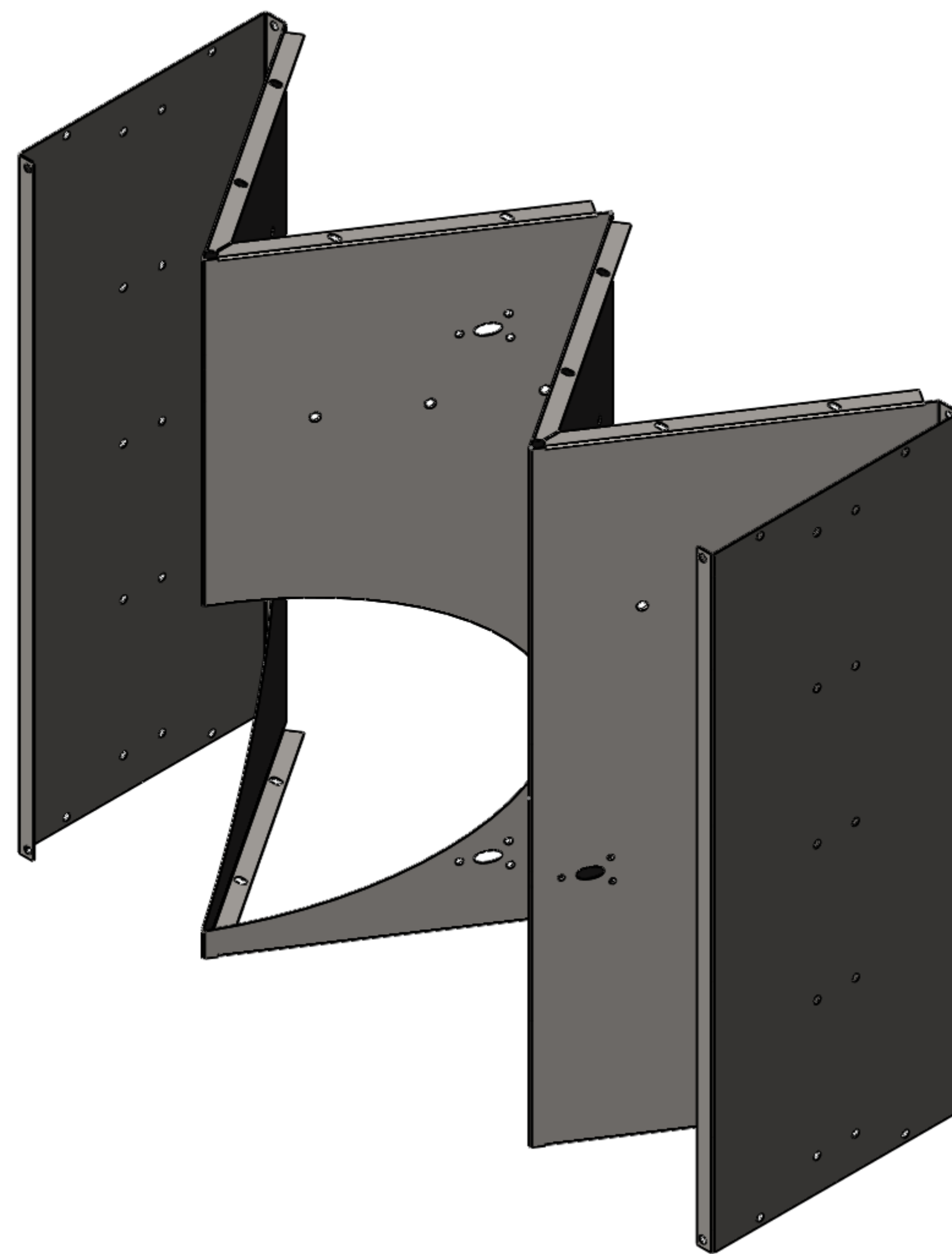
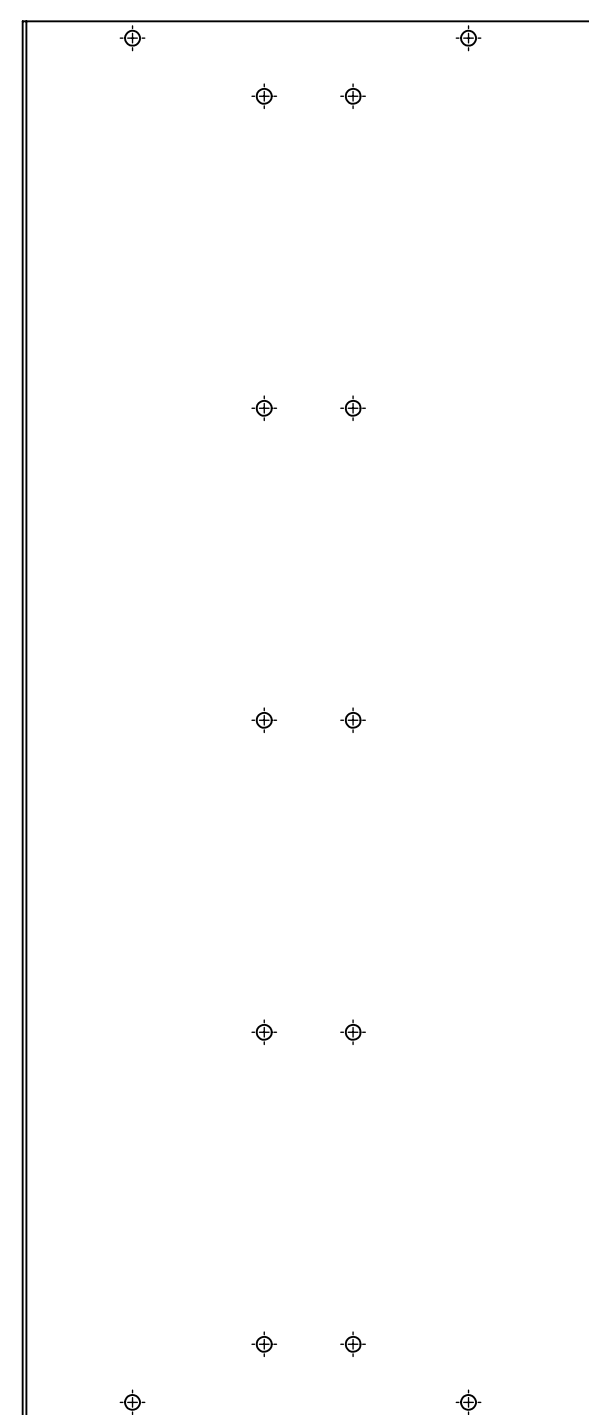
D:\002357\_AduLIGO\_ACS\_SLC\_ARM\_Cavity\_Baffle\_1 Hole\_Skin\_PART.PDM REV. X.022.DRAWING PDM REV. X.024

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**D1002357-02  
ONE HOLE LEFT QPD SKIN  
SEE D1002357-01 FOR DIMS NOT SHOWN**

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
1	D1002357-02	ACB 1 HOLE LEFT-QPD SKIN	18 GAUGE, 304 SSSL	1		1

PARTS LIST

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE DWG. NO. REV.  
**D** **D1002357** v4

SCALE: 1:4 PROJECTION: SHEET 5 OF 13

D:\002357\_AduIGO\_AOS\_SLC\_ARM\_Covily\_Bottle\_1 Hole Skin\_PART PDM REV. X-022\_DRAWING PDM REV. X-024

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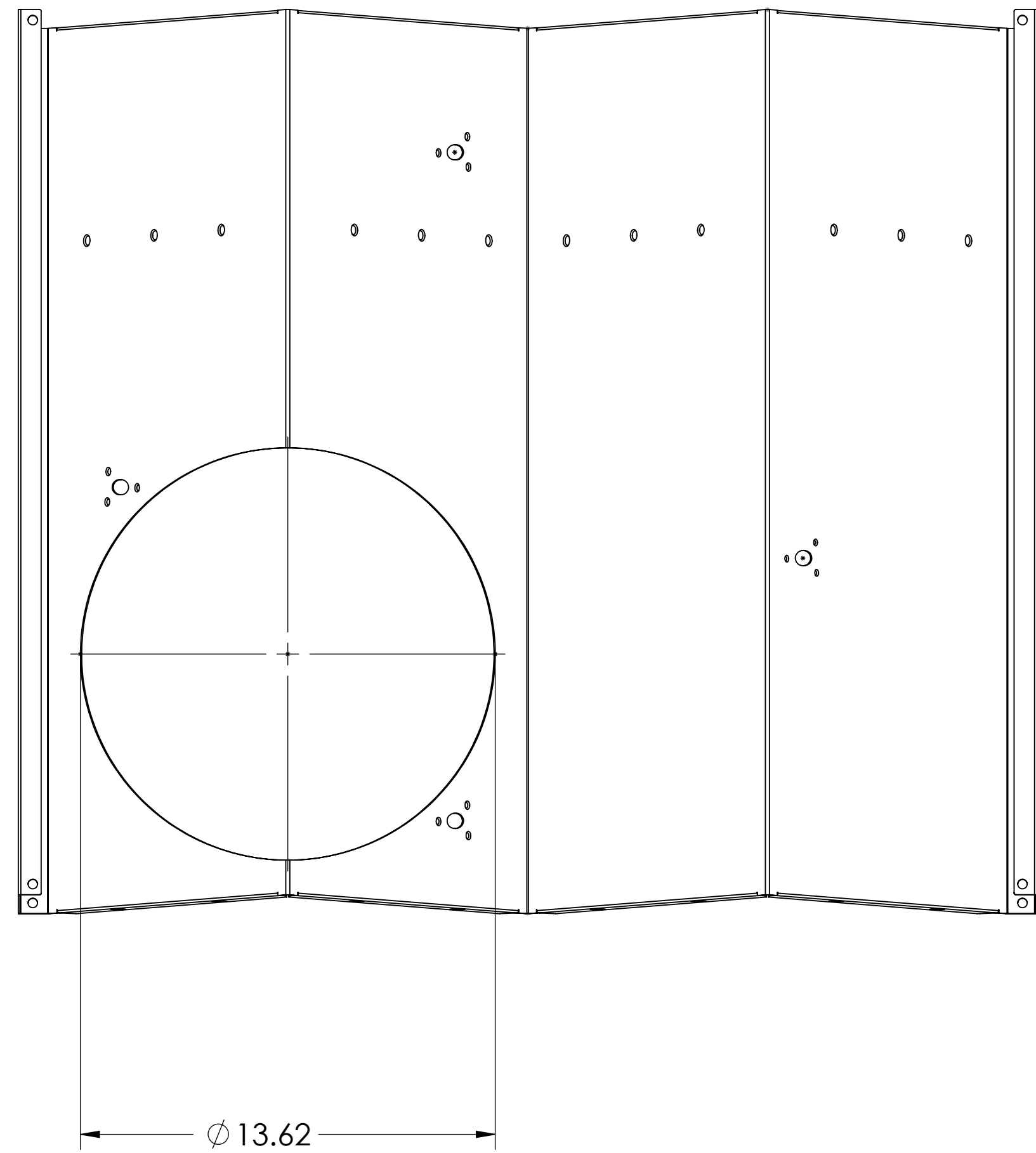
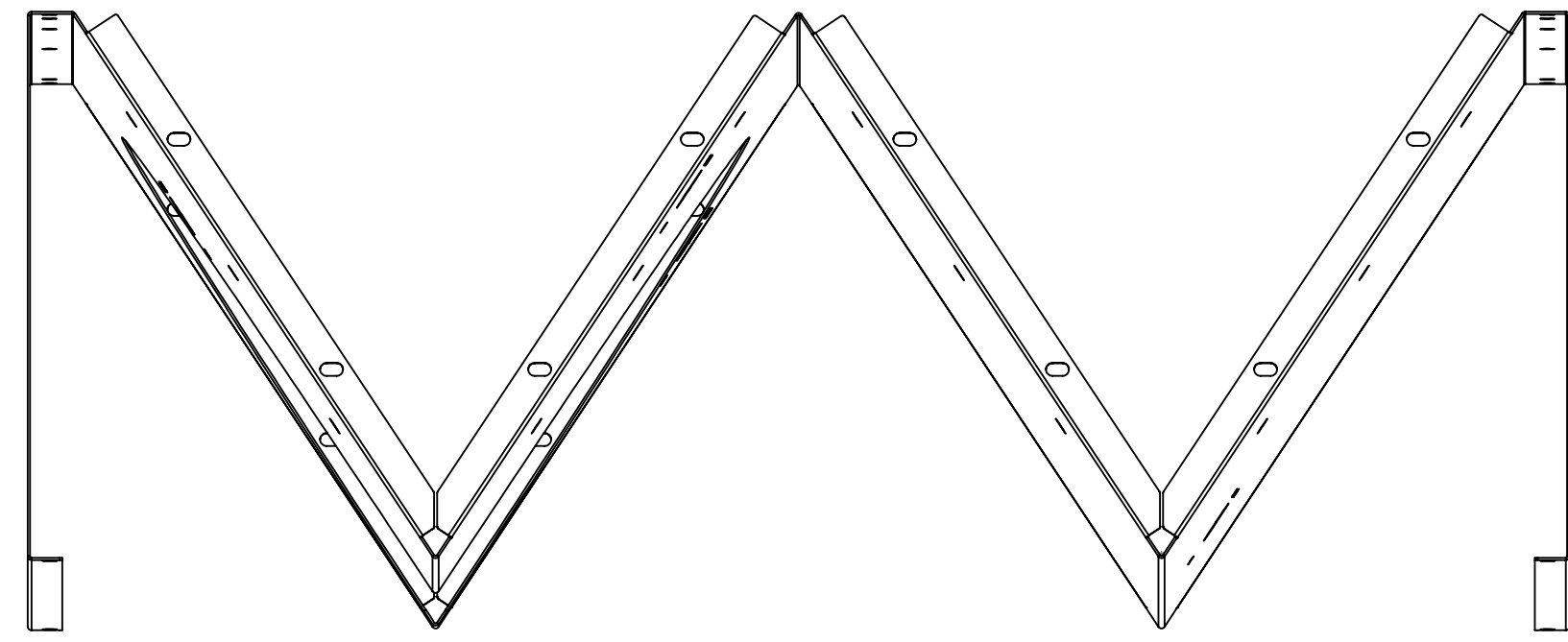
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**D1002357-02**  
**ONE HOLE LEFT QPD SKIN**

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE	DWG. NO.	REV.
D	D1002357	v4
SCALE: 1:4	PROJECTION:	SHEET 6 OF 13

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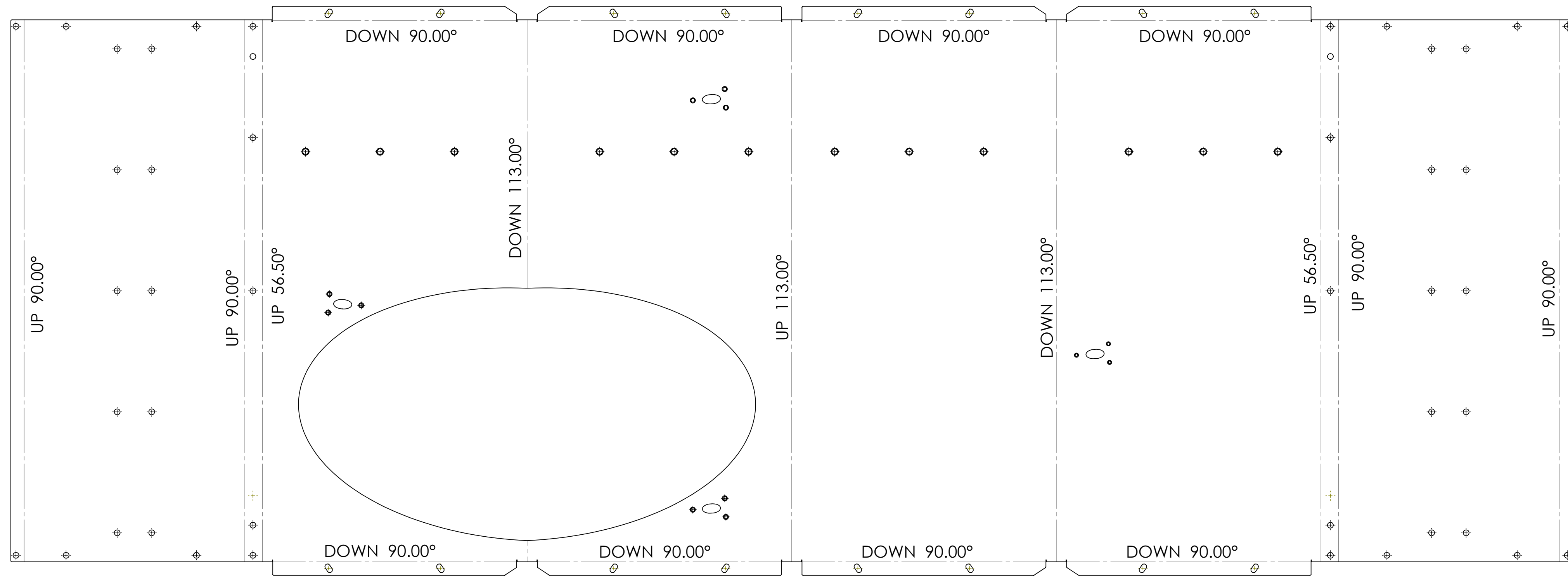
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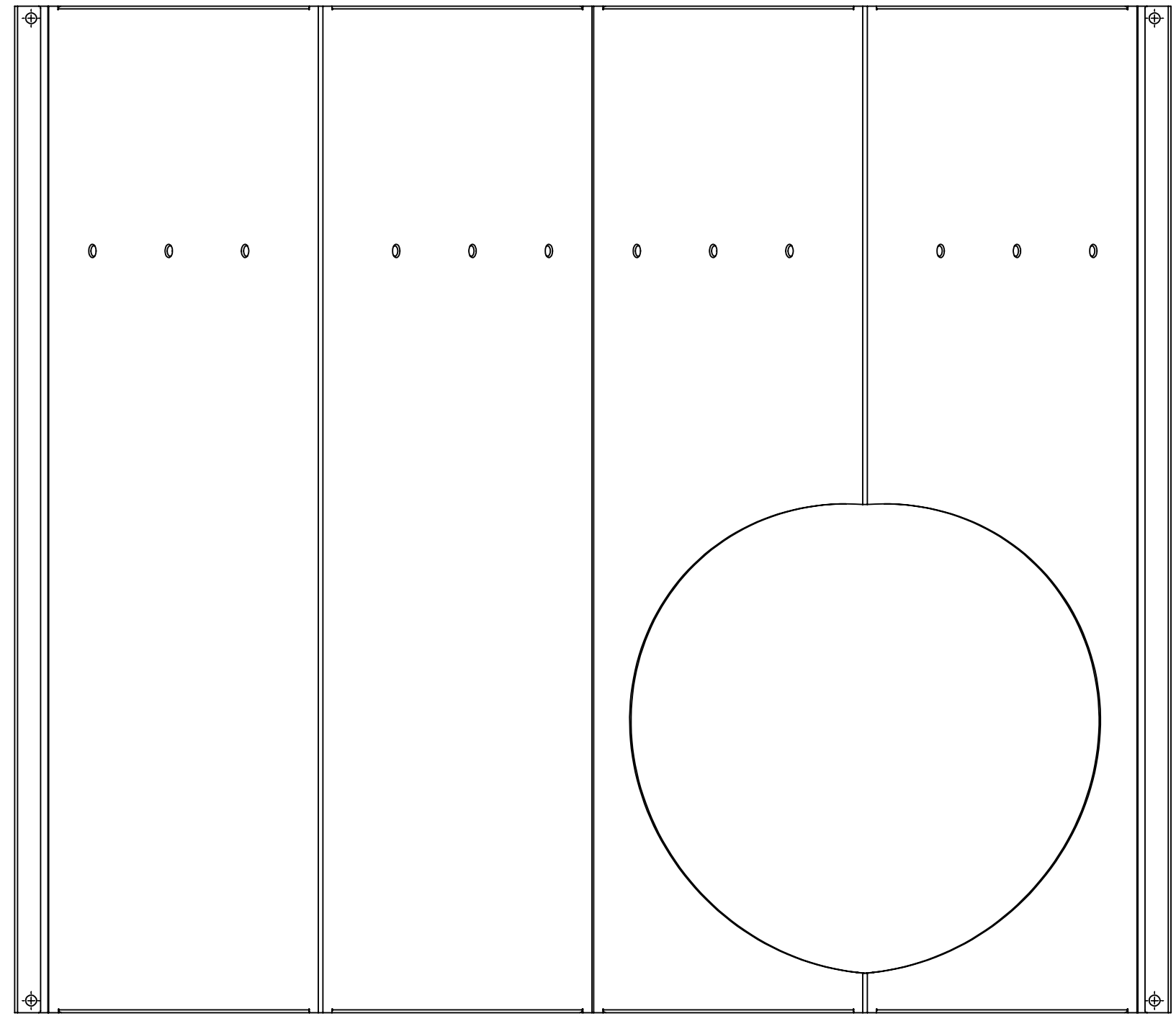
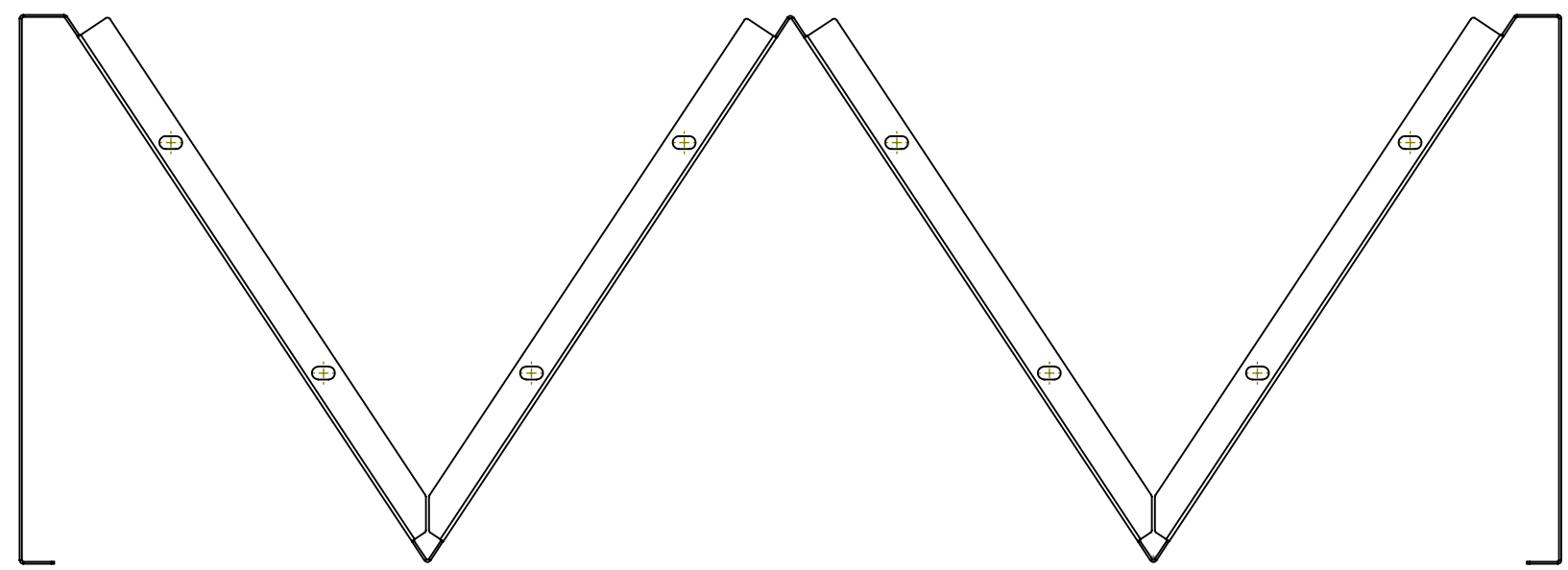
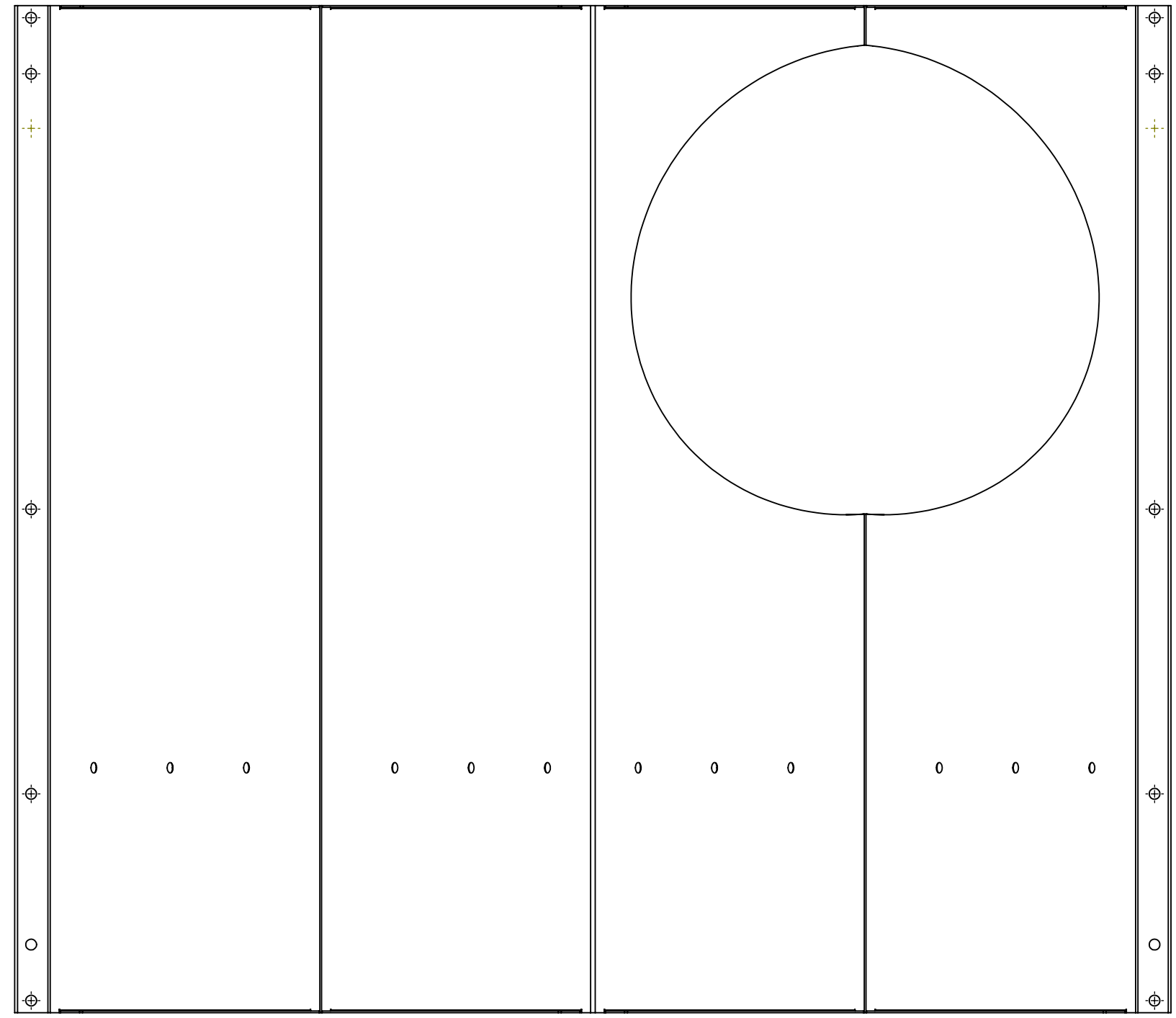
D:\002357\_Adu\GO\_ACS\_SLC\_ARM\_Covily\_Bottle\_1 Hole Skin\_PART PDM REV. X.022.DRAWING PDM REV. X.024



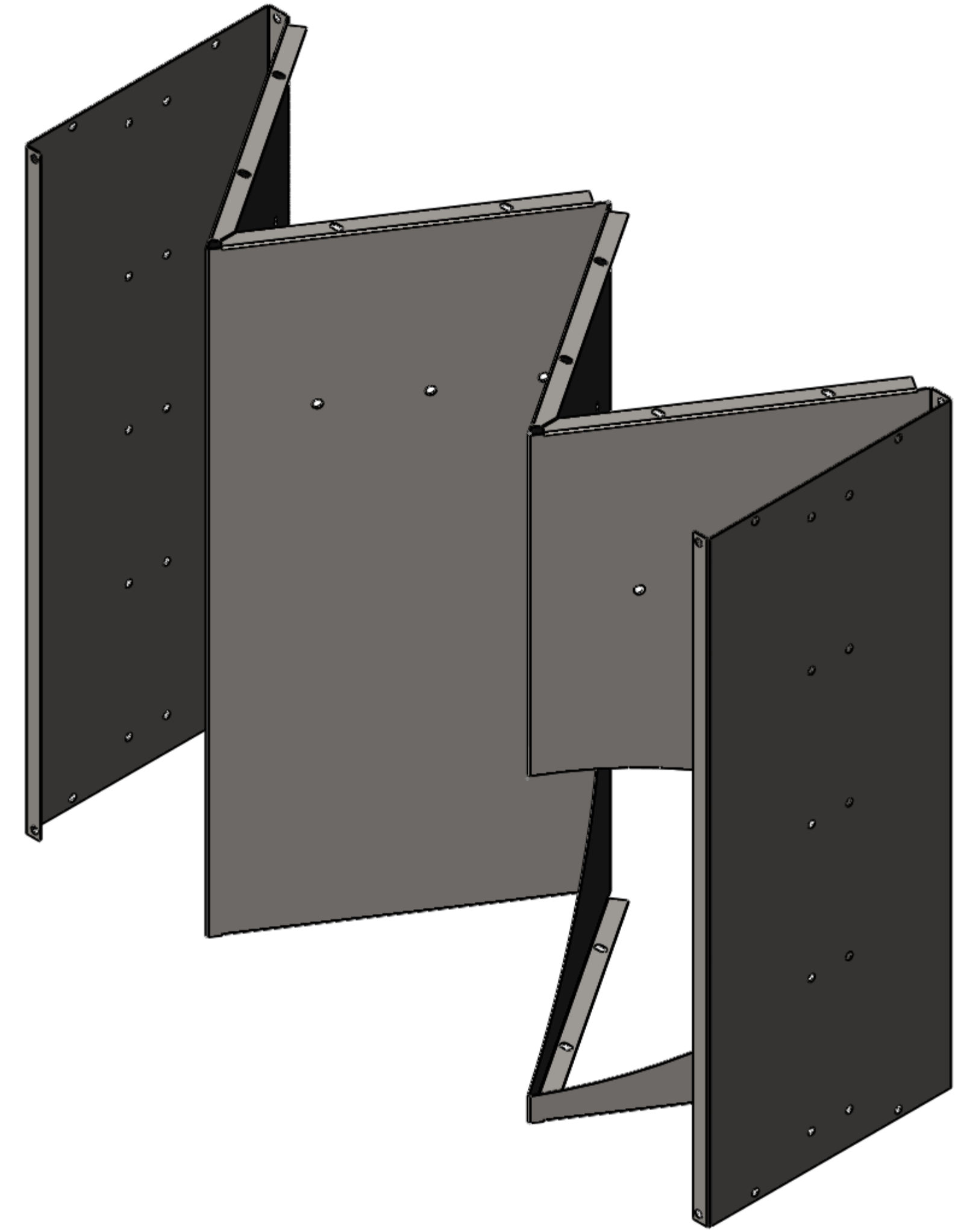
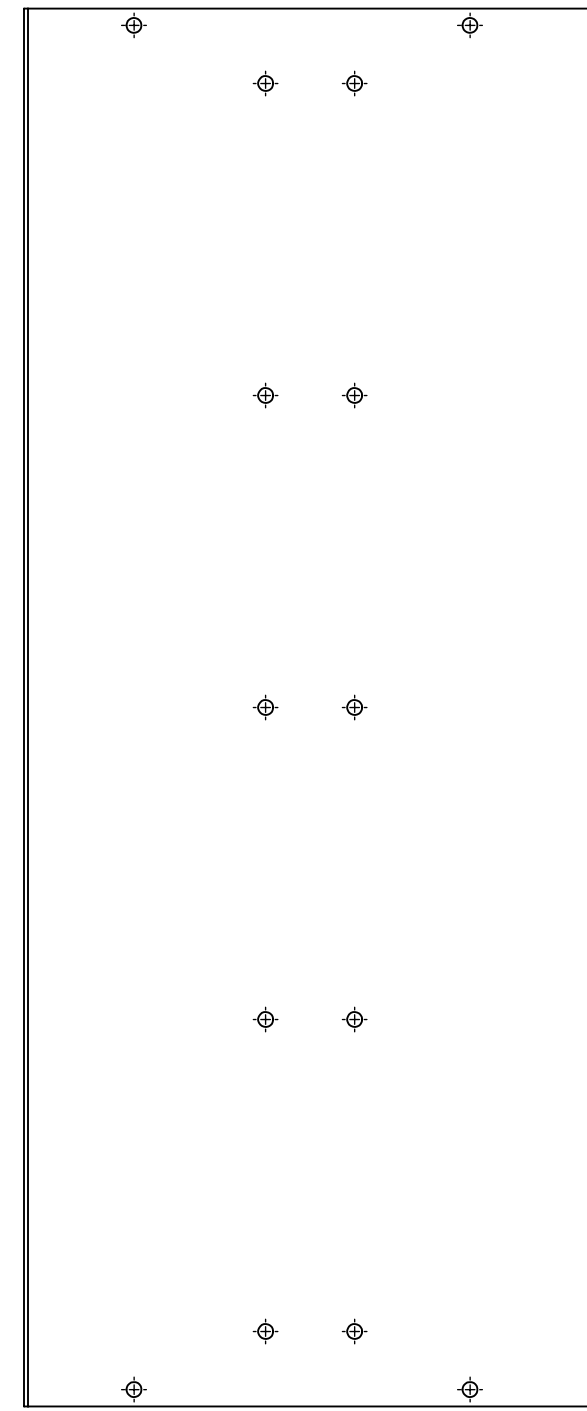
**D1002357-02**  
**ONE HOLE LEFT QPD SKIN**  
**SEE D1002357-01 FOR DIMS NOT SHOWN**

 <b>CALIFORNIA INSTITUTE OF TECHNOLOGY</b> <b>MASSACHUSETTS INSTITUTE OF TECHNOLOGY</b>		REV. <b>v4</b>
SIZE <b>D</b>	DWG. NO. <b>D1002357</b>	REV. <b>v4</b>
SCALE: 1:4	PROJECTION:	SHEET 7 OF 13

D1002357\_AduLIGO\_AOS\_SLC\_ARM\_Covly\_Baffle\_1 Hole Skin\_PART PDM REV. X.022\_DRAWING PDM REV. X.024



(16.72)



**D1002357-03**  
**ONE HOLE RIGHT NO QPD SKIN**  
**SEE D1002357-01 FOR DIMS NOT SHOWN**

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
1	D1002357	ACB 1 HOLE RIGHT NO QPD SKIN (-03)	18 GAUGE, 304 SSSL	1		1

PARTS LIST

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE DWG. NO. REV.  
**D** **D1002357** **v4**

SCALE: 1:4 PROJECTION: SHEET 8 OF 13

D1002357\_AduIGO\_ACS\_SLC\_ARM\_Covily\_Baffle\_1 Hole Skin\_PART PDM REV. X-022\_DRAWING PDM REV. X-024



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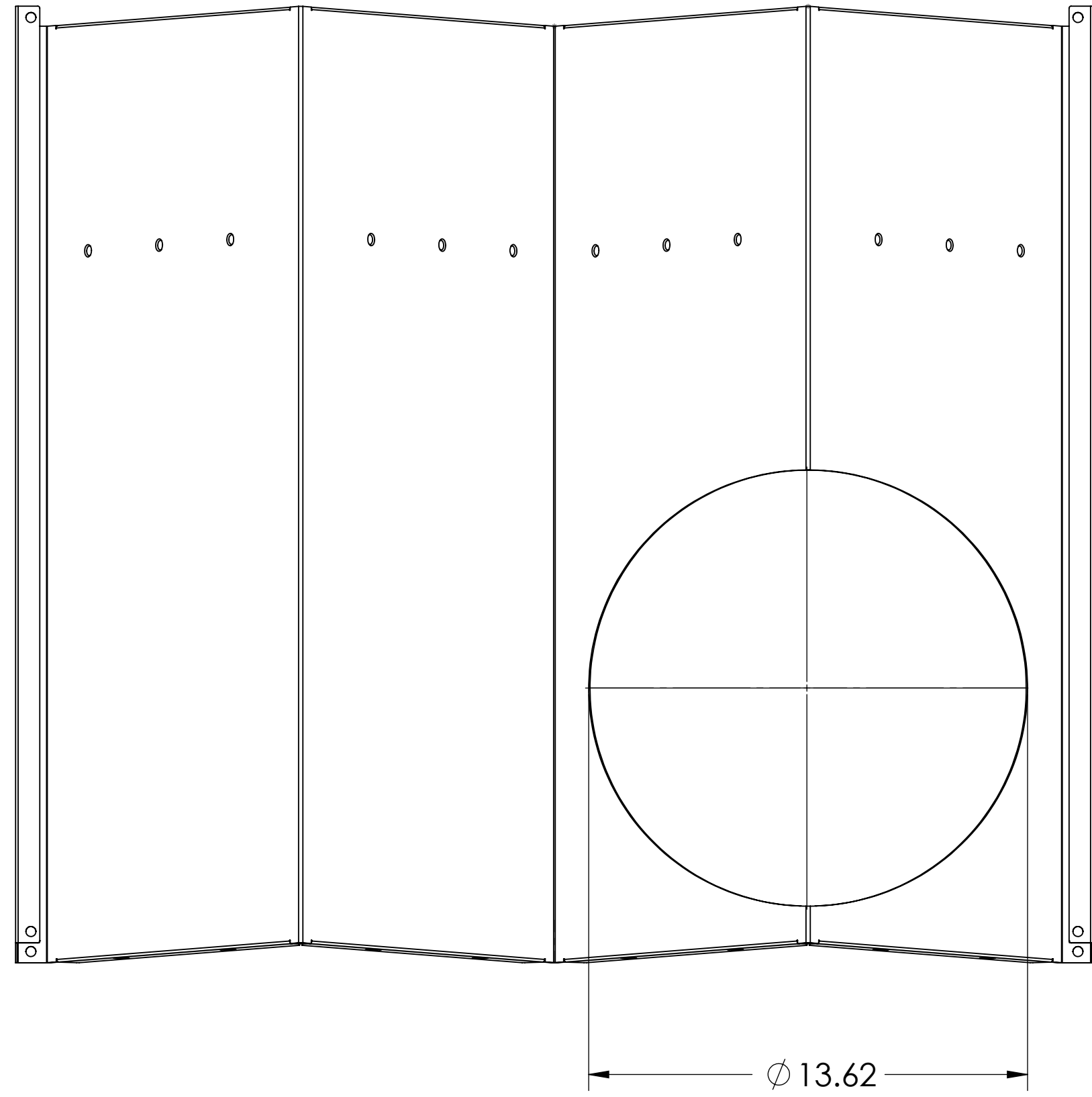
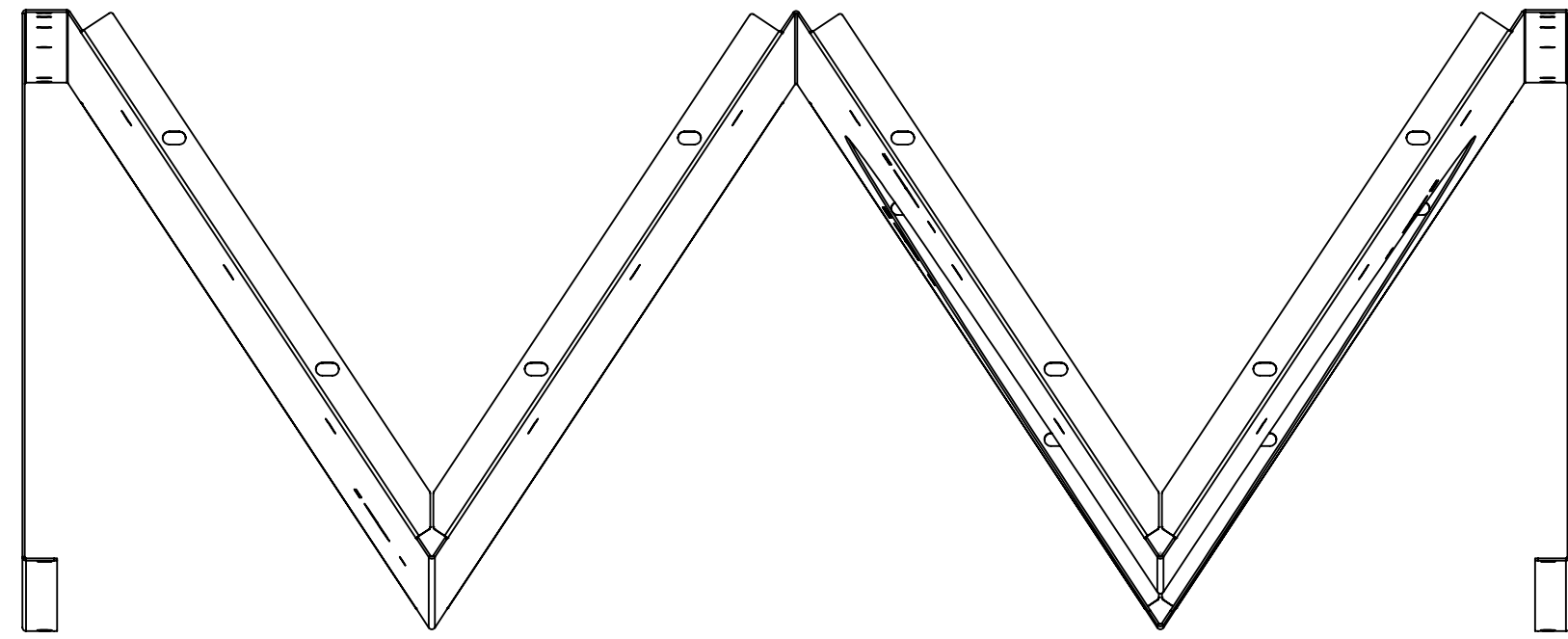
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**D1002357-03**  
**ONE HOLE RIGHT NO QPD SKIN**

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE	DWG. NO.	REV.
D	D1002357	v4
SCALE: 1:4	PROJECTION:	SHEET 9 OF 13

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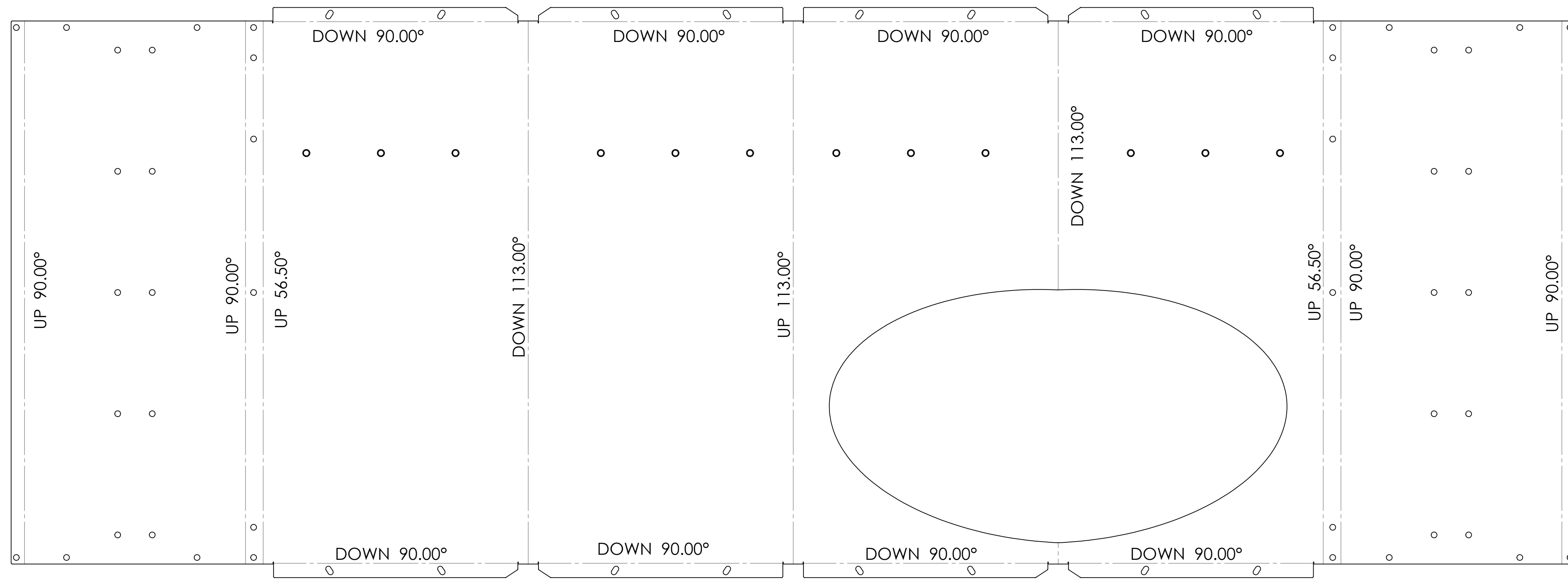
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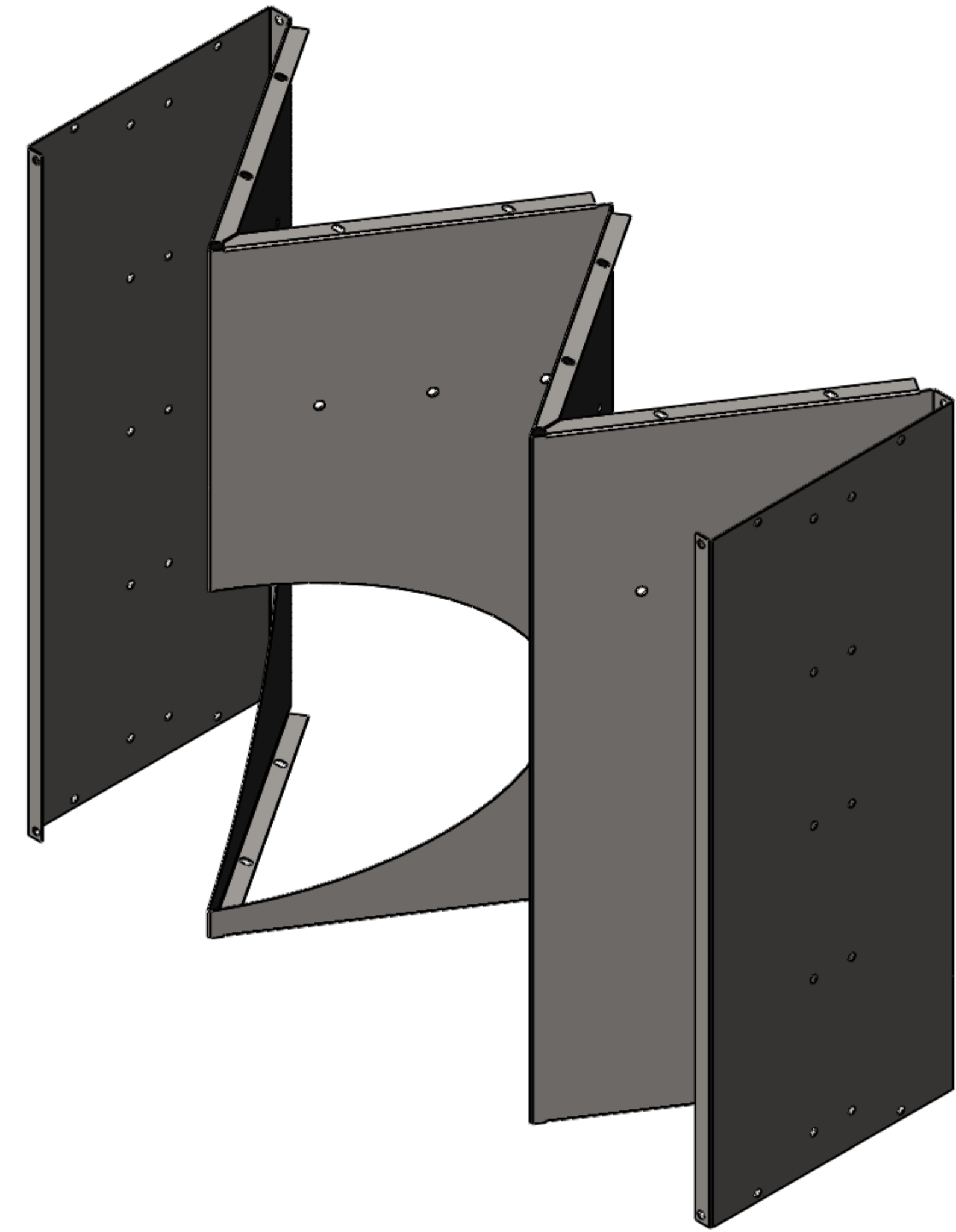
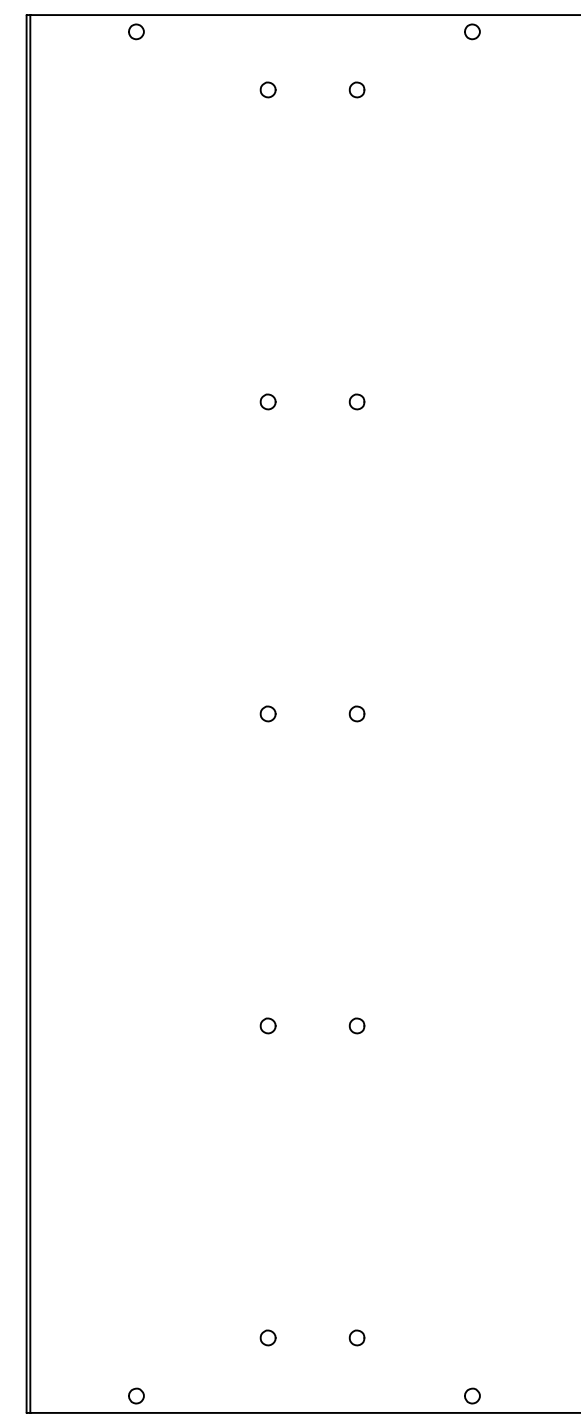
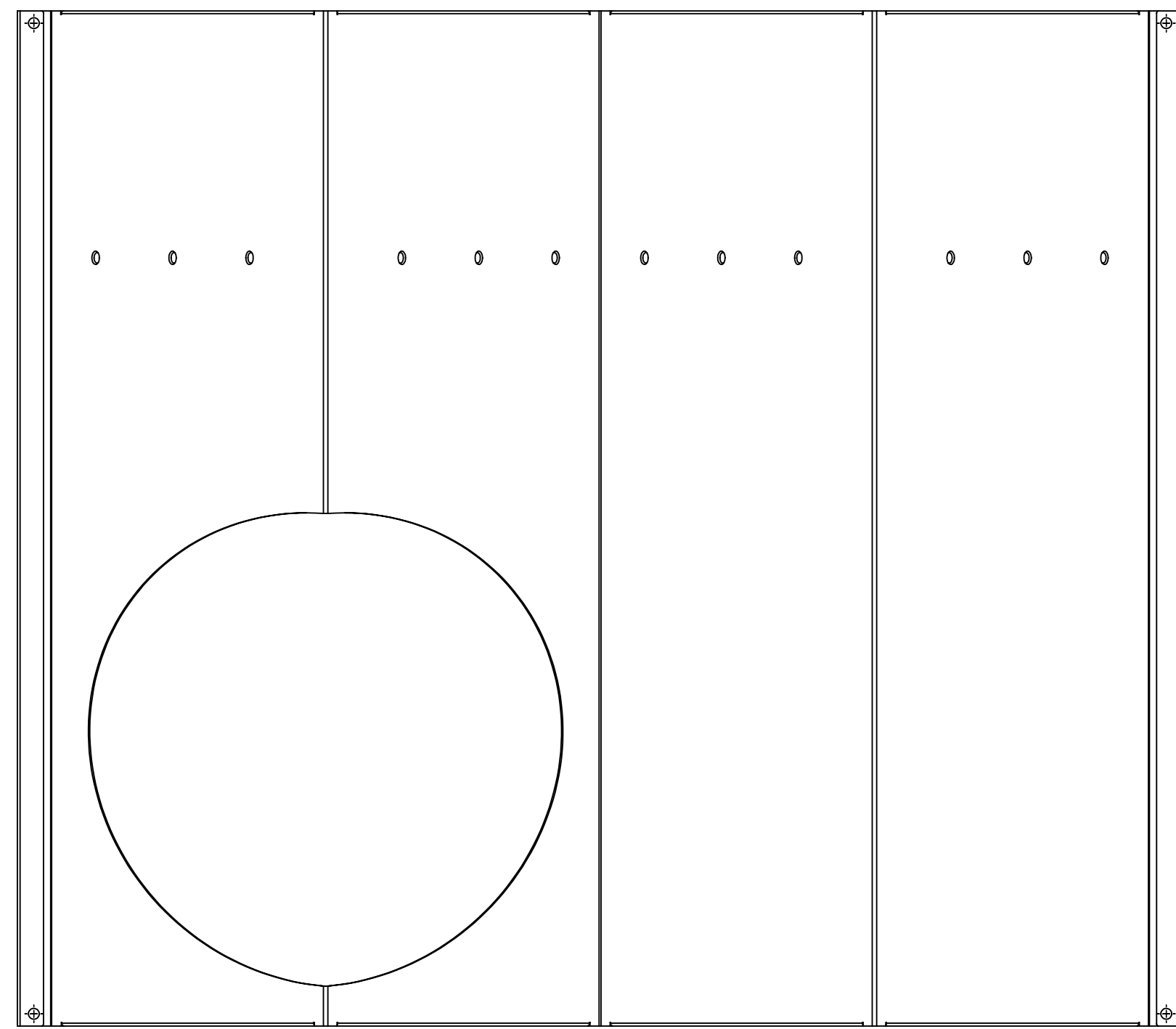
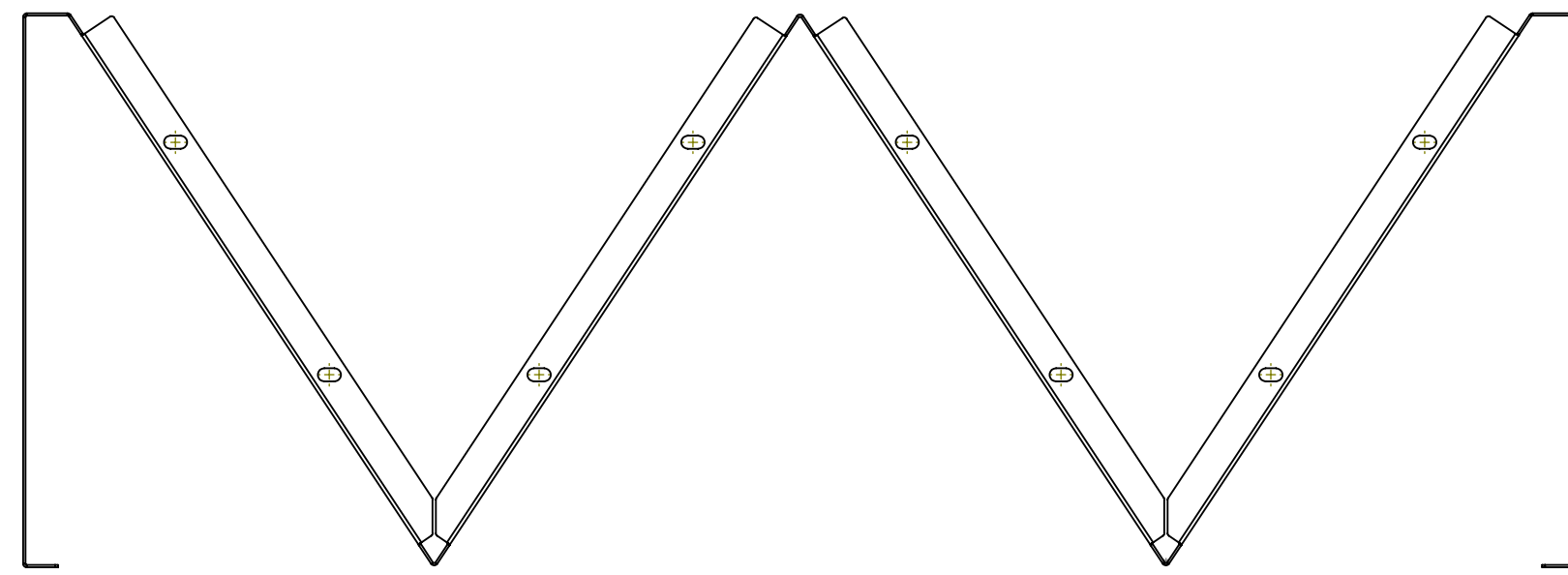
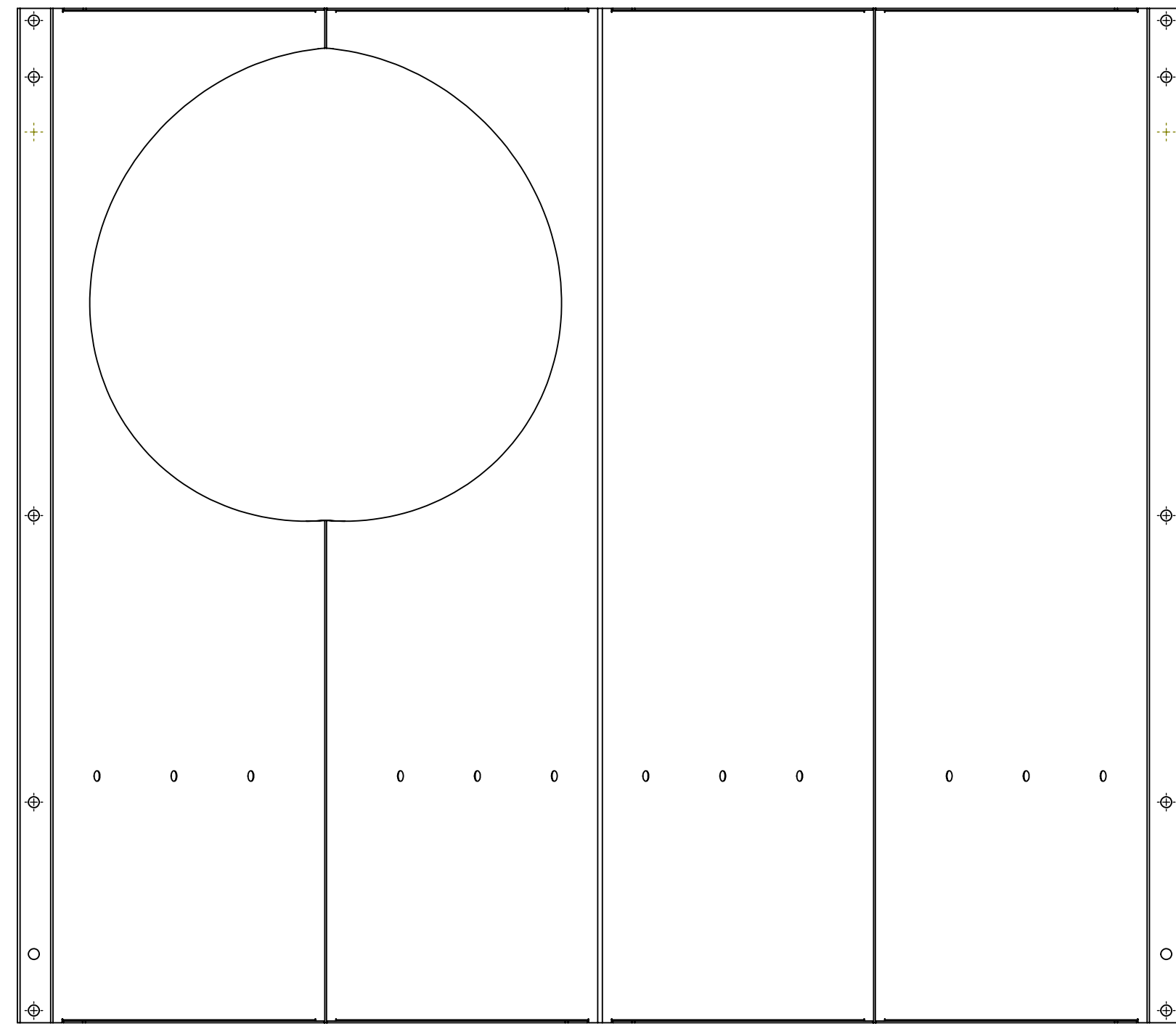
1

D1002357\_AduLIGO\_AOS\_SLC\_ARM\_Covily\_Bottle\_1 Hole\_Skin\_PART\_PDM\_REV\_X.022\_DRAWING\_PDM\_REV\_X.024



**D1002357-03**  
**ONE HOLE RIGHT NO QPD SKIN**  
**SEE D1002357-01 FOR DIMS NOT SHOWN**

D1002357\_AduLIGO\_AOS\_SLC\_ARM\_Cavity\_Bottle\_1 Hole\_Skin\_PART.PDM\_REV.X.022.DRAWING.PDM\_REV.X.024



**D1002357-04**  
**ONE HOLE LEFT NO QPD SKIN**  
**SEE D1002357-01 FOR DIMS NOT SHOWN**

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
1	D1002357-04	ACB 1 HOLE LEFT NO QPD SKIN	18 GAUGE, 304 SSSL	1		1

PARTS LIST

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE DWG. NO. REV.  
 D D1002357 v4

SCALE: 1:4 PROJECTION: SHEET 11 OF 13

D1002357\_AudiGO\_AQS\_SLC\_ARM\_Covily\_Bottle\_1 Hole Skin\_PART PDM REV. X-022\_DRAWING PDM REV. X-024

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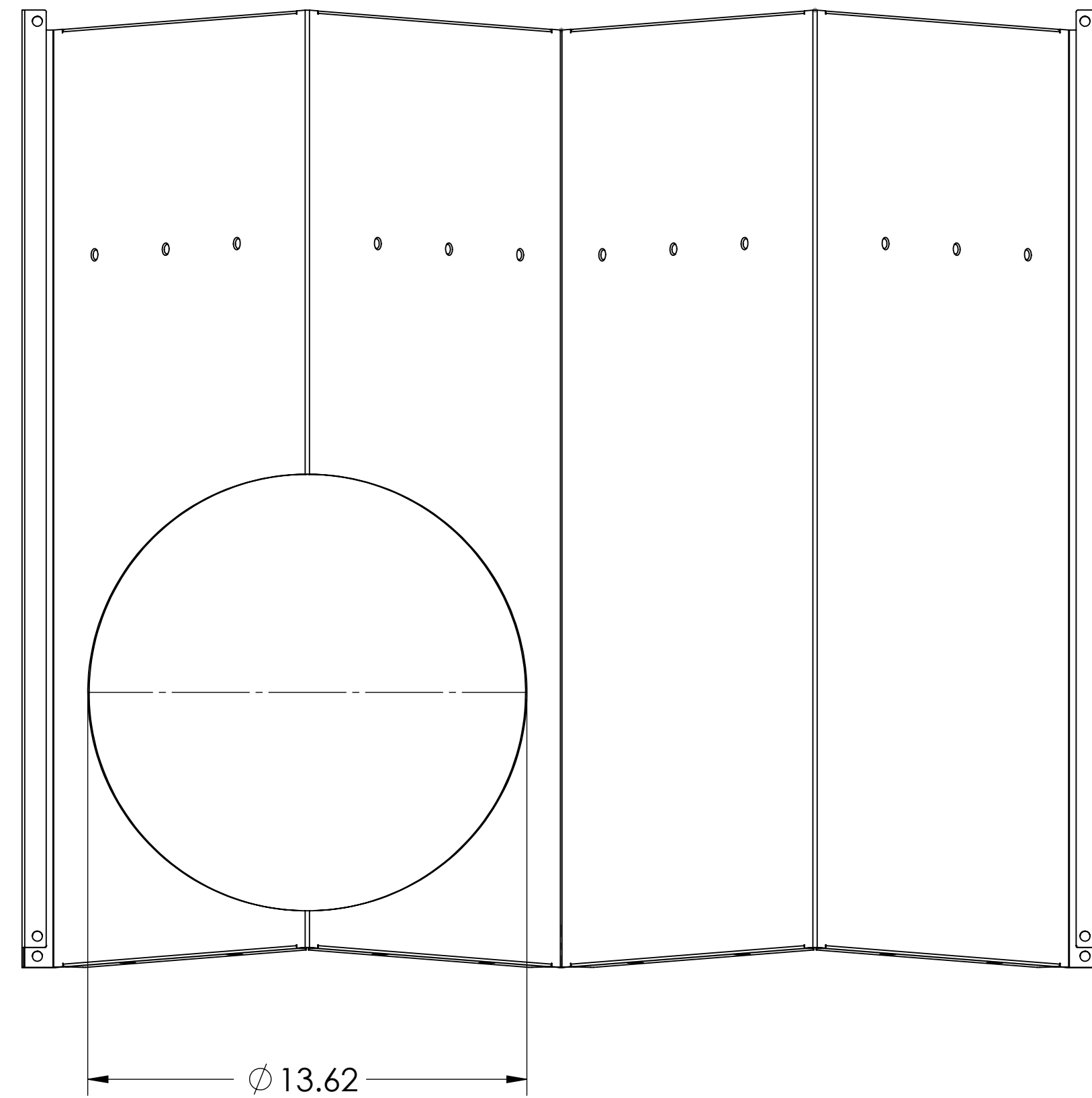
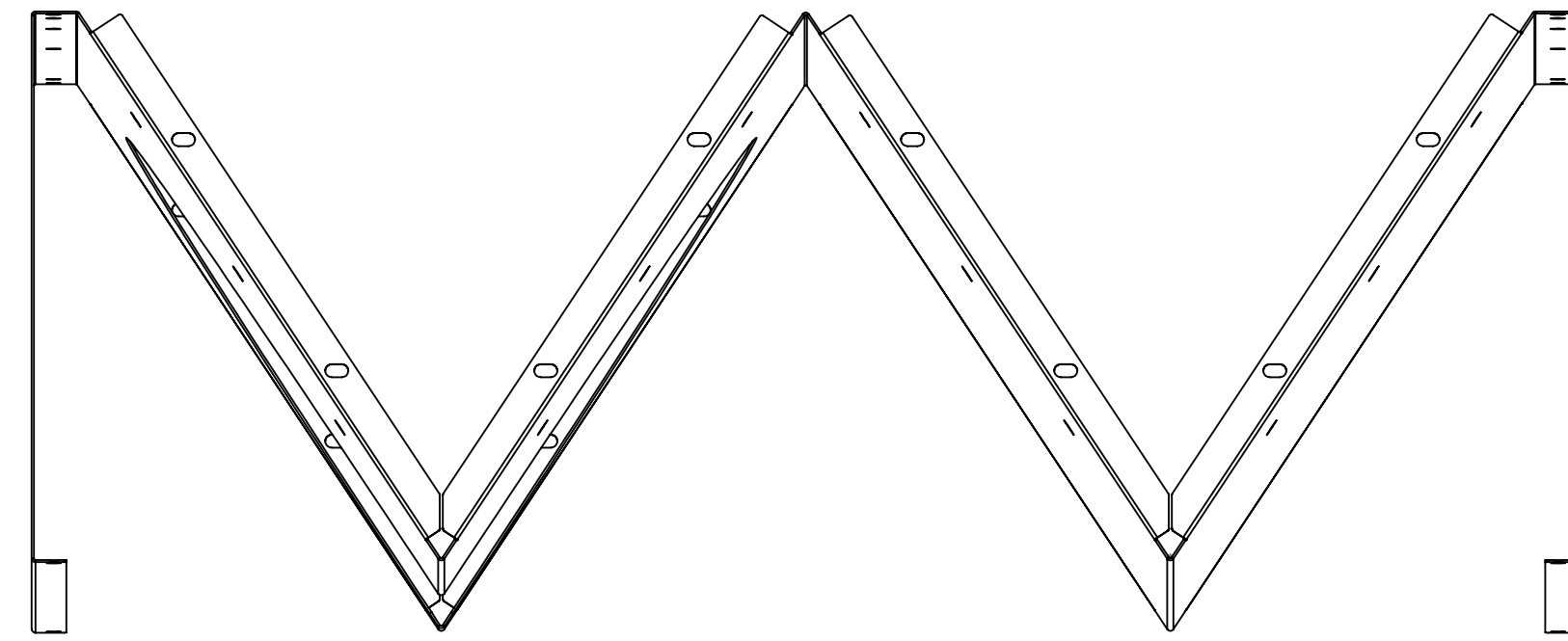
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**D1002357-04**  
**ONE HOLE LEFT NO QPD SKIN**

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE	DWG. NO.	REV.
D	D1002357	v4
SCALE: 1:4	PROJECTION:	SHEET 12 OF 13

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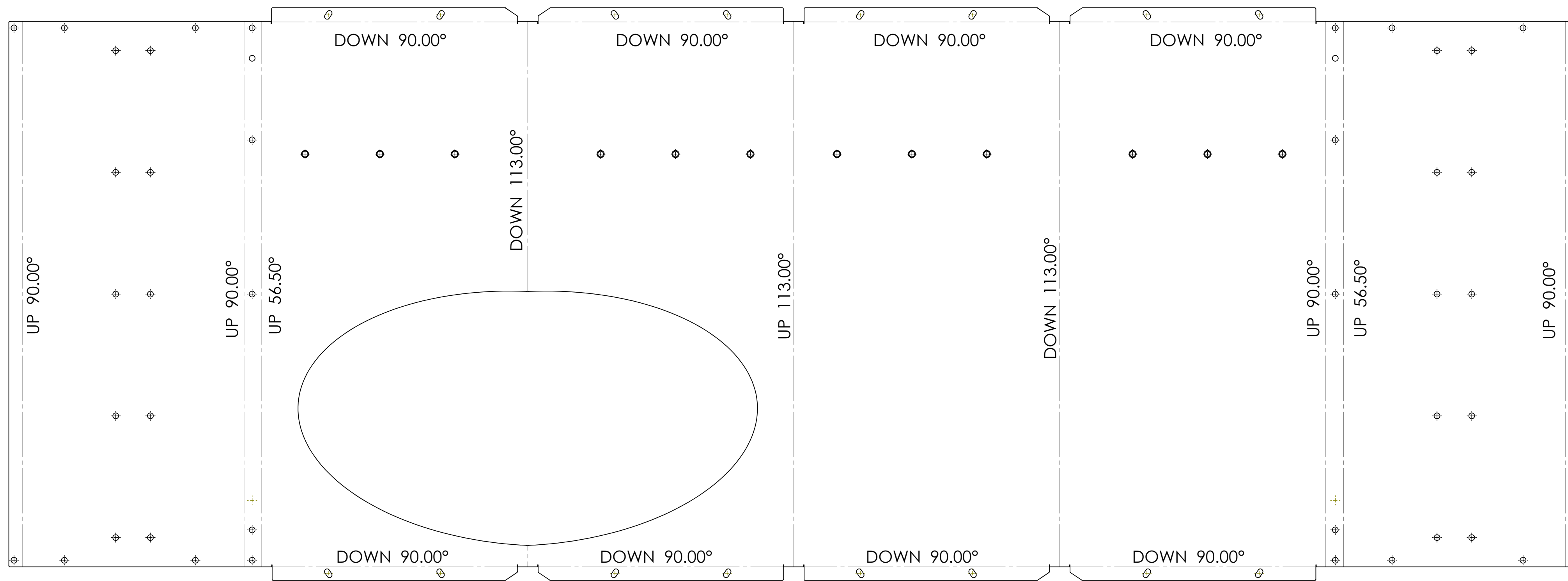
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D:\002357\_Adu\GO\_ACS\_SLC\_ARM\_Cavity\_Baffle\_1 Hole\_Skin\_PART.PDM REV. X.022.DRAWING PDM REV. X.024



**D1002357-04**  
**ONE HOLE LEFT NO QPD SKIN**  
**SEE D1002357-01 FOR DIMS NOT SHOWN**