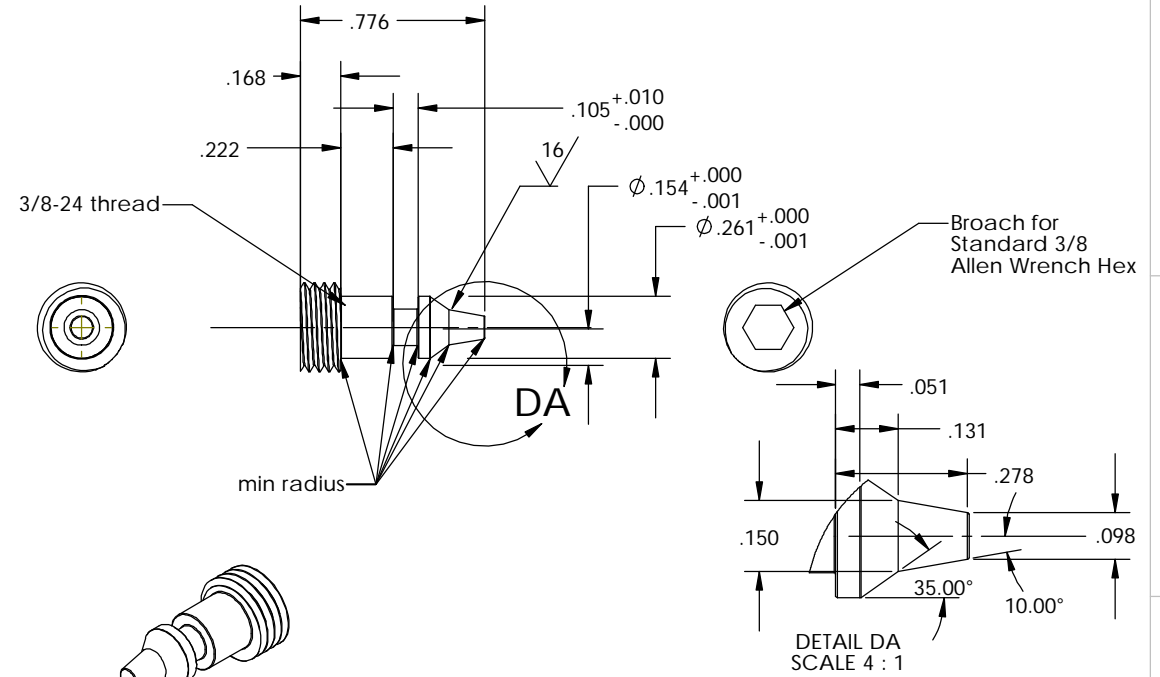
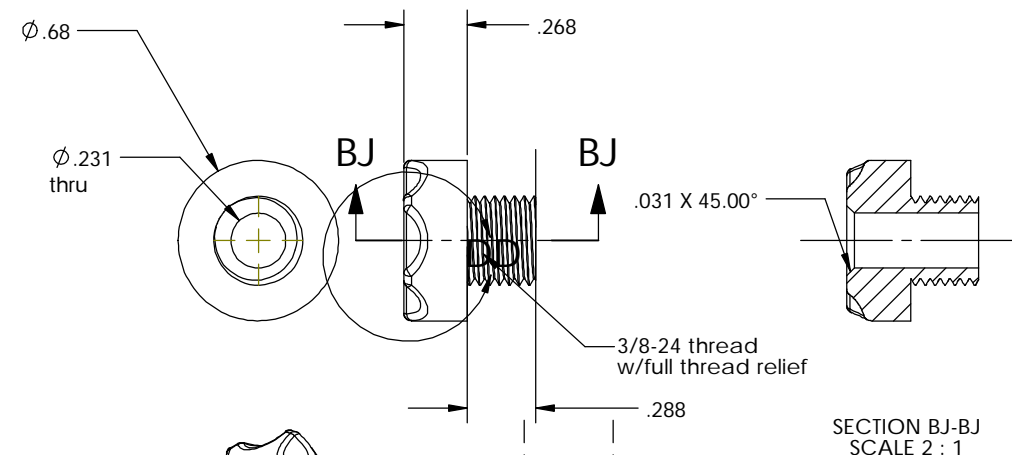
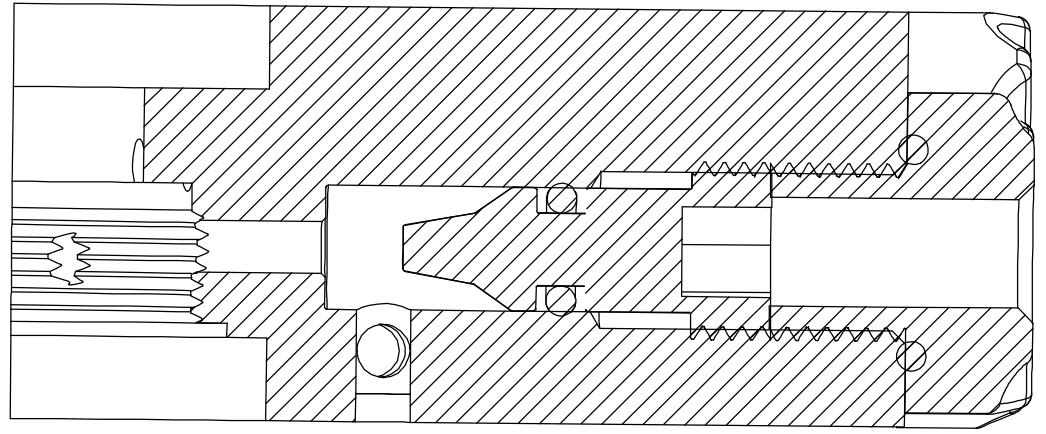
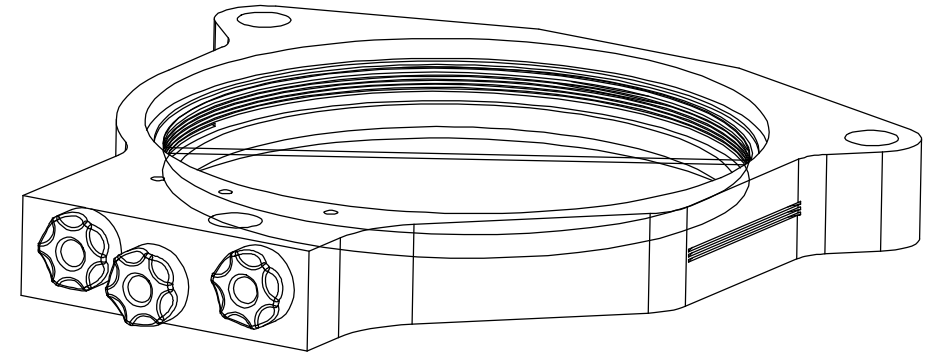
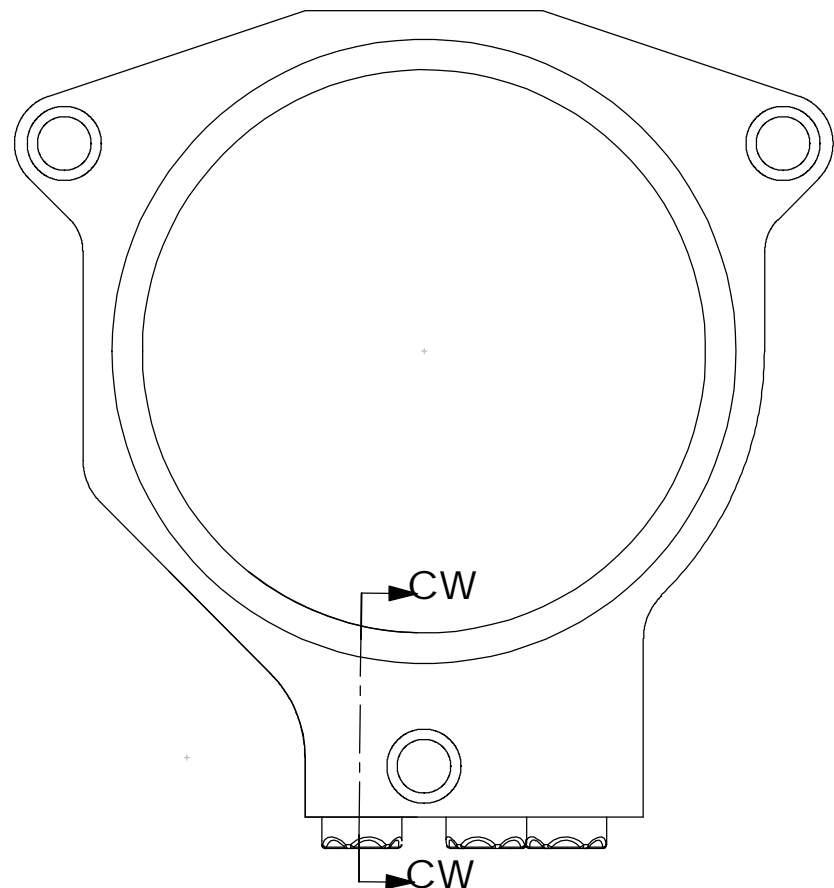




REV	DATE	DCN #	DRAWING TREE #



**Actuator Plate Plug  
D020359-2A  
Mat'l: 6061-T6  
(5) required**

**Actuation Plate  
Small Pin Valve  
D020359-1  
Mat'l: 17-4PH  
(5) required**

Scallop for thumb screws  
approx. as shown with best  
shop practice

UNLESS OTHERWISE SPECIFIED:		DATE	NAME	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIMENSIONS ARE IN INCHES		4/02	Hardham	
TOLERANCES:		DRAWN	6/22/02	Hammond
XXX ± 0.005"		REDRAWN	6/24/02	Kern
ANGULAR ± 30°		CHECKED		
MATERIAL		COMMENTS:		
FINISH				
SYSTEM: LASTI SUB-SYSTEM: HEPI NEXT ASSY: HEPI Actuation Plate, plug and small pin valve				REV
PART NAME: HEPI Actuation Plate, plug and small pin valve SIZE: C DWG. NO.: D020285-02-E sht 2				
SCALE:				SHEET 6 OF 37