



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR ± 1 DEG
ANGULAR MACH \pm BEND \pm
TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005
FINISHED SURFACE RMS: 63
BREAK CORNERS AND EDGES
REMOVE ALL BURRS

MATERIAL: ALUM 6061 T6 HEAT TREAT: FINISH: MATTE BLACK ANODIZE

USED ON: XXX NEXT ASS'Y: XXX

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	
			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
			TUBE BEAM TUBE B1 40 M	
00			PRE-RELEASE	JONES 4/18/02
REV		DCN NUMBER	APPR'D	CHECK
		ISSUE DESCRIPTION	DRWN	DATE
			SCALE	SHEET
			NTS	1 OF 1

XXX	XXX		
DRWG. NO.	DESCRIPTION		
	REFERENCE DRAWINGS		