



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR ± 1 DEG
ANGULAR MACH \pm BEND \pm
TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005
FINISHED SURFACE RMS: 63
BREAK CORNERS AND EDGES
REMOVE ALL BURRS

MATERIAL: ALUM 3000 SERIES HEAT TREAT FINISH: BLACK ANODIZE

USED ON: XXX NEXT ASSY: XXX

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
MTG COLLAR BEAM TUBE B 40 M				
00		PRE-RELEASE	-	JONES 4/17/02
REV		DESCRIPTION	DCN NUMBER	APPR'D CHECK DRWN DATE
REFERENCE DRAWINGS		SCALE	NTS	SHEET 1 OF 1

SIZE DWG NO. B D020220-00