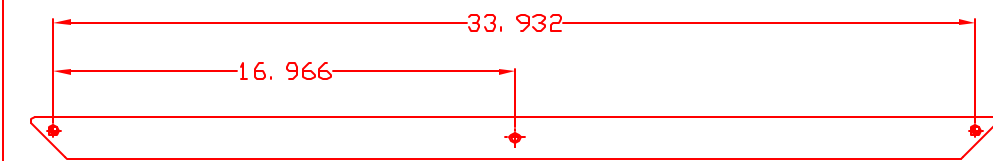
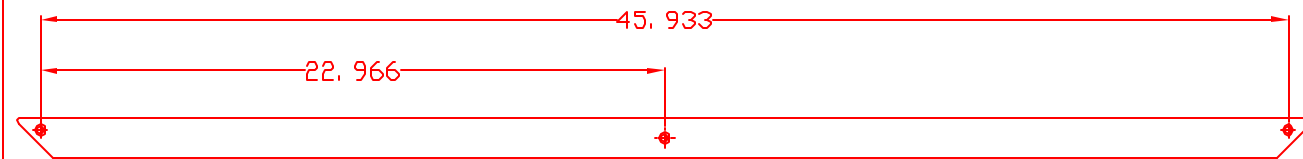


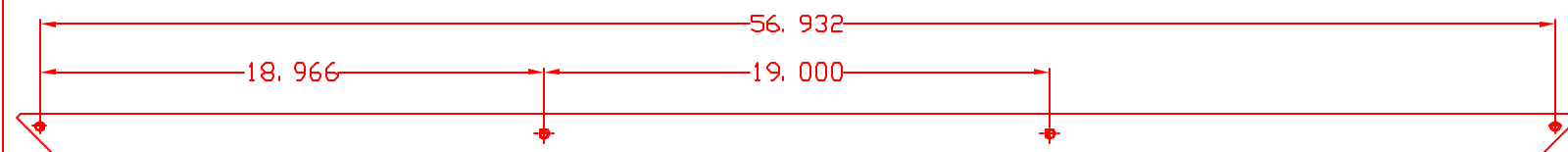
-1 24 RAIL MAT'L: 6061-T6 ALUMINUM; 5 REQ' D.



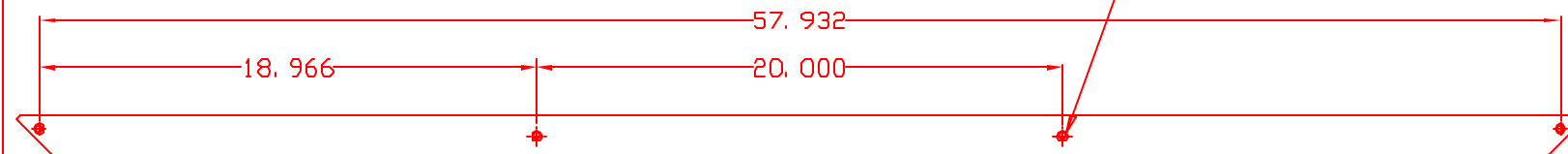
-2 36 RAIL MAT'L: 6061-T6 ALUMINUM; 2 REQ' D.



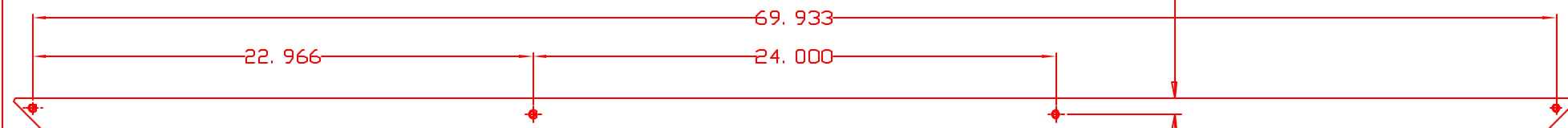
-3 48 RAIL MAT'L: 6061-T6 ALUMINUM; 5 REQ' D.



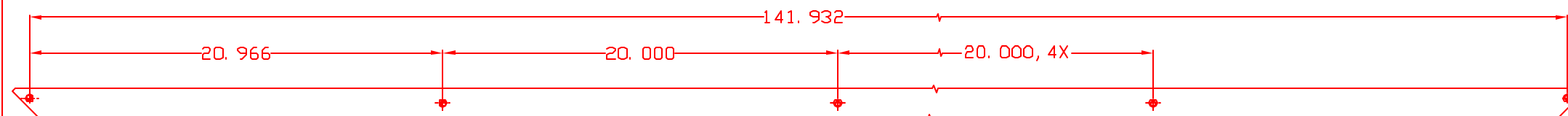
-4 59 RAIL MAT'L: 6061-T6 ALUMINUM; 2 REQ' D.



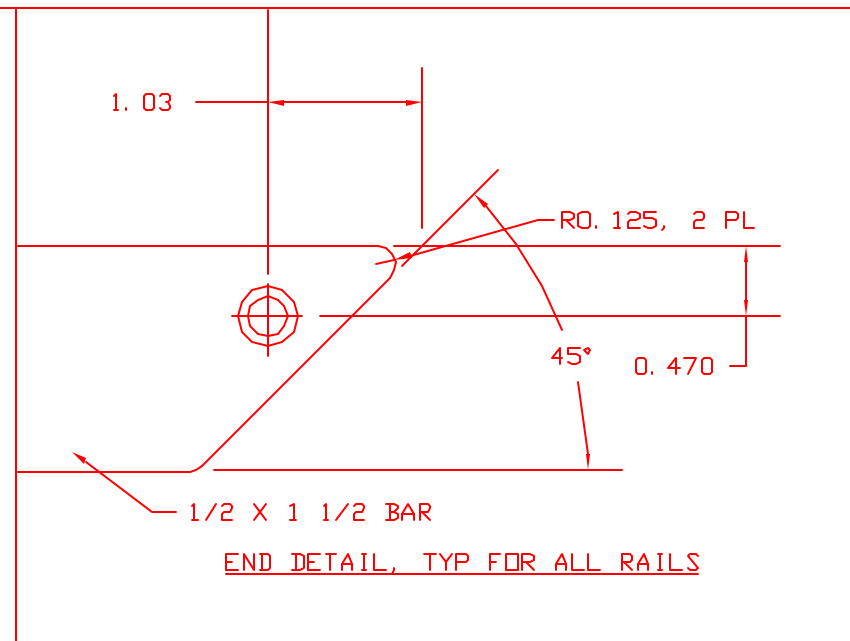
-5 60 RAIL MAT'L: 6061-T6 ALUMINUM; 1 REQ' D.



-6 72 RAIL MAT'L: 6061-T6 ALUMINUM; 2 REQ' D.



-7 144 RAIL MAT'L: 6061-T6 ALUMINUM; 2 REQ' D.



NOTES:

1. REMOVE ALL SHARP EDGES.
2. ETCH FOR MATTE FINISH
3. ANODIZE DYE BLACK.
4. TAKE CARE TO PRESERVE STRAIGHTNESS DURING FABRICATION AND SHIPPING.

ALL DIMENSIONS ARE IN INCHES

TOLERANCES: X.XXX: +/- 0.005"
 X.XX: +/- 0.03"
 X.X: +/- 0.1"

D020082-00-R

FRAME RAILS #1, TABLE COVER
 40M LAB LIGO PROJECT
 L JONES 2/06/02