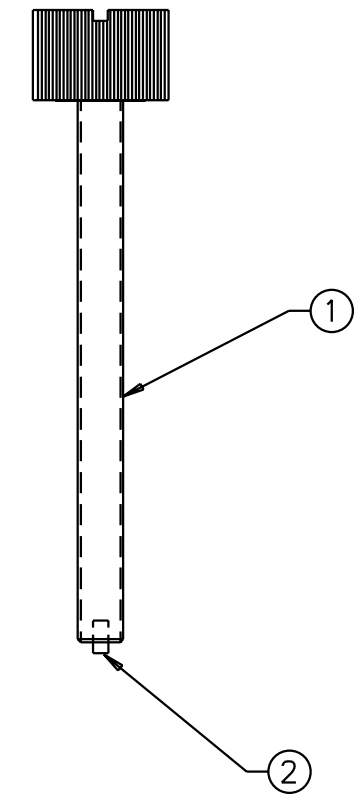
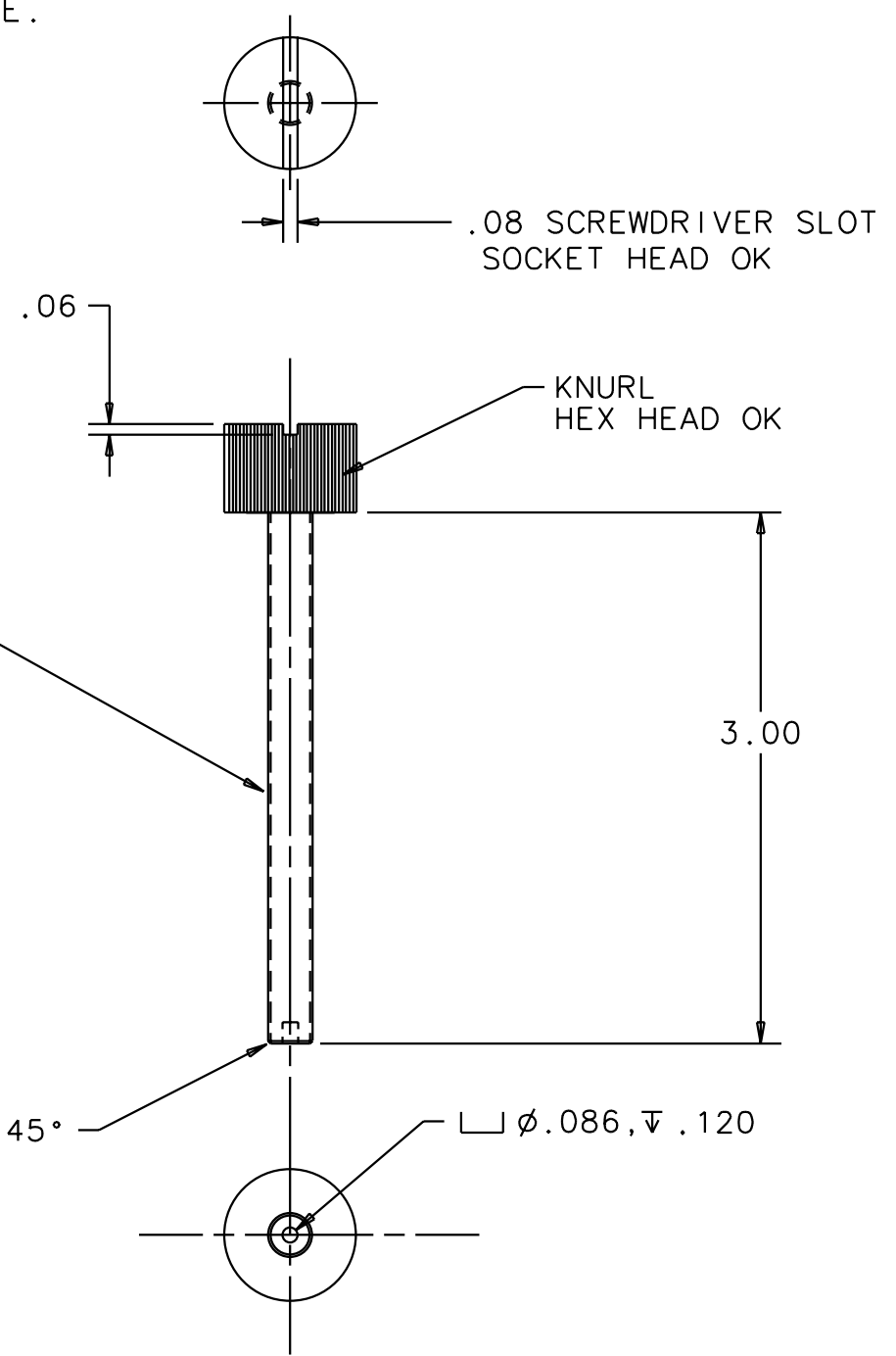


REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	9/27/01	J. Romie			E010176/INITIAL RELEASE

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. BREAK ALL SHARP EDGES.
 3. WEDGE ITEM 2 INTO COUNTERBORE OF ITEM 1 UNTIL FIRMLY LODGED IN PLACE.



SCREW DETAIL
ITEM 1

QTY REQD	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
1	D010074	SOS FLUOREL TIP	FLUOREL	2
1		SCREW DETAIL	SILVER PLATED STAINLESS	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		APPROVALS		DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
FRACTIONS	DECIMALS	ANGLES	DRAWN	9/01	TITLE	
0.XX	±0.01		J. ROMIE		40m TM LONG STOP	
0.XXX	±0.005		CHECKED		DWC NO. D010214	
ANGLES	±0.5°				REV	A
DO NOT SCALE DRAWING					SCALE	1/1
NEXT ASSEMBLY D010163		MATERIAL SEE NOTE				SHEET 1 OF 1
FILE LOCATION /home/dcc/docs/D010214.pdf		FINISH SEE NOTE				