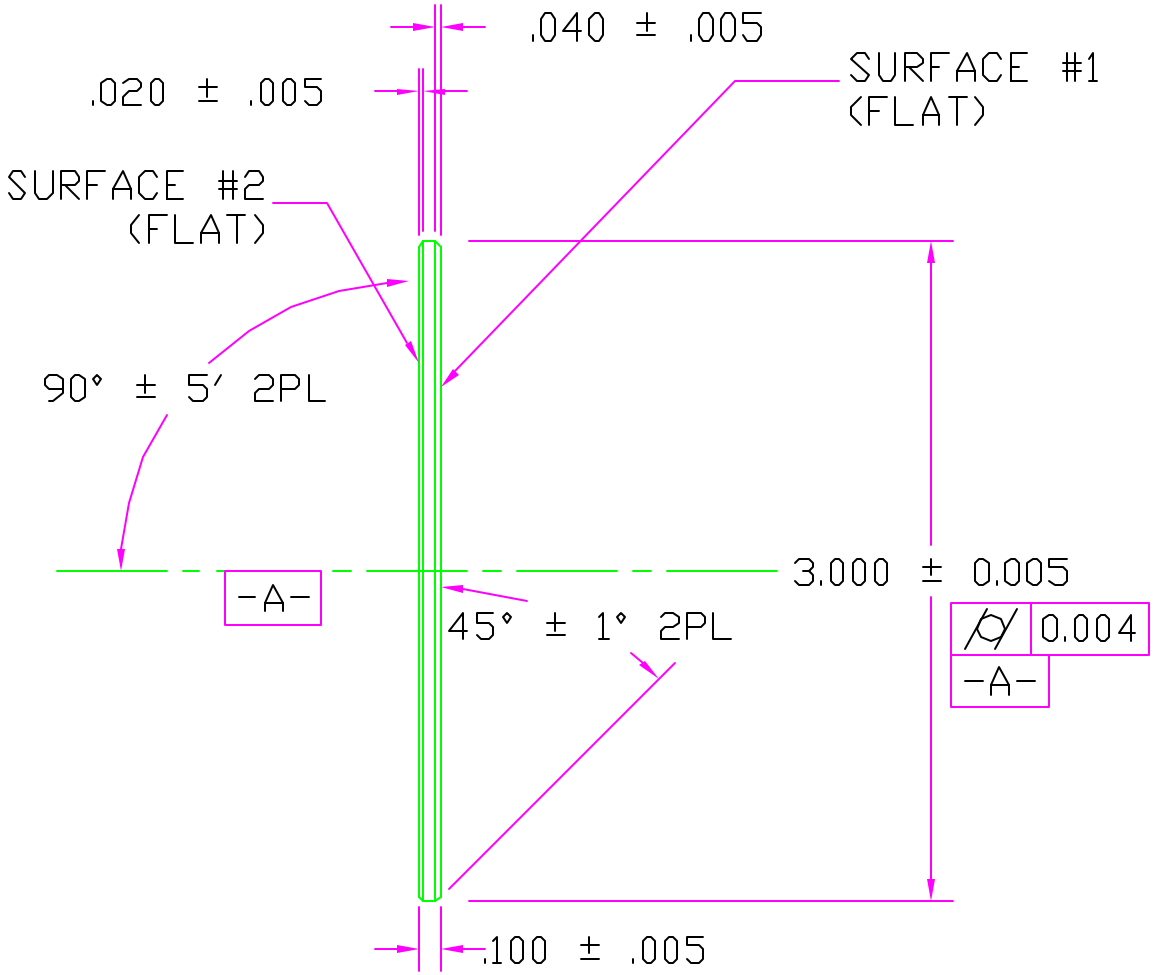
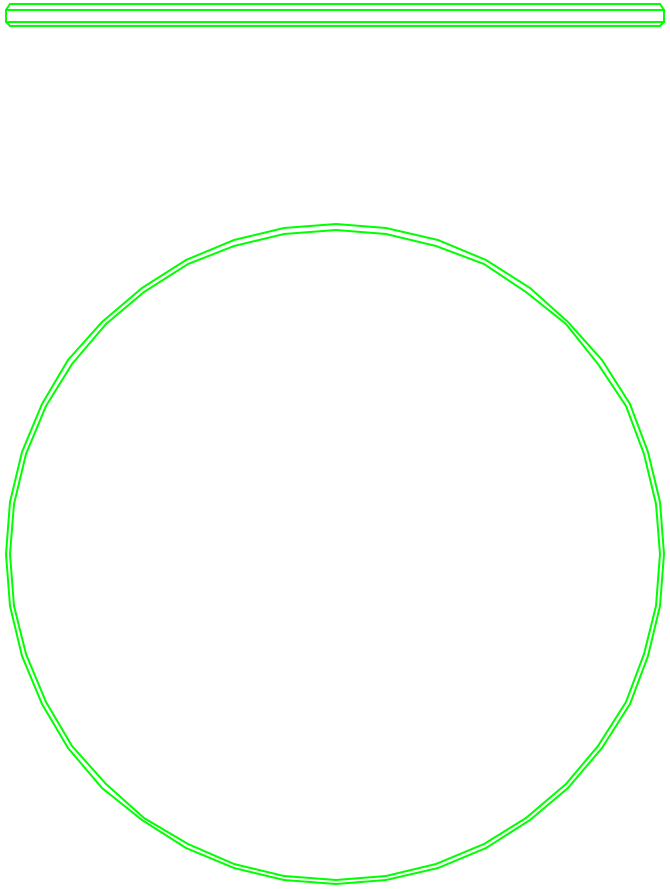
NOTES:
1) ALL DIMENSIONS ARE IN INCHES AND DEREES-MINUTES.
2) DRAWING IS TO BE INTERPRETED PER ANSI Y14.5M-1982
3) POLISH ALL FACES, EDGES AND CHAMFERS PER LIGO-E010064





UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR
ANGULARMACH ± BEND ±
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS IN OUT:
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
SEE LIGO-E010064		

USED ON: | NEXT ASS'Y:

REV	DESCRIPTION	DCN NUMBER			DRWN	DATE
B	ADD CHAMFER DIMENSIONS	E010336-00	-	-	Janeen Ranie	11/15/01
A	INITIAL RELEASE	E010065-00	-	-	Dennis Coyne	3/27/01

ISSUE DESCRIPTION

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TYPE B
MECHANICAL Q R&D SUBSTRATE

CAD FILE	SIZE	DWG. NO.
D010068-B.dwg	B	D010068-B

SCALE NTS | SHEET 1 OF 1