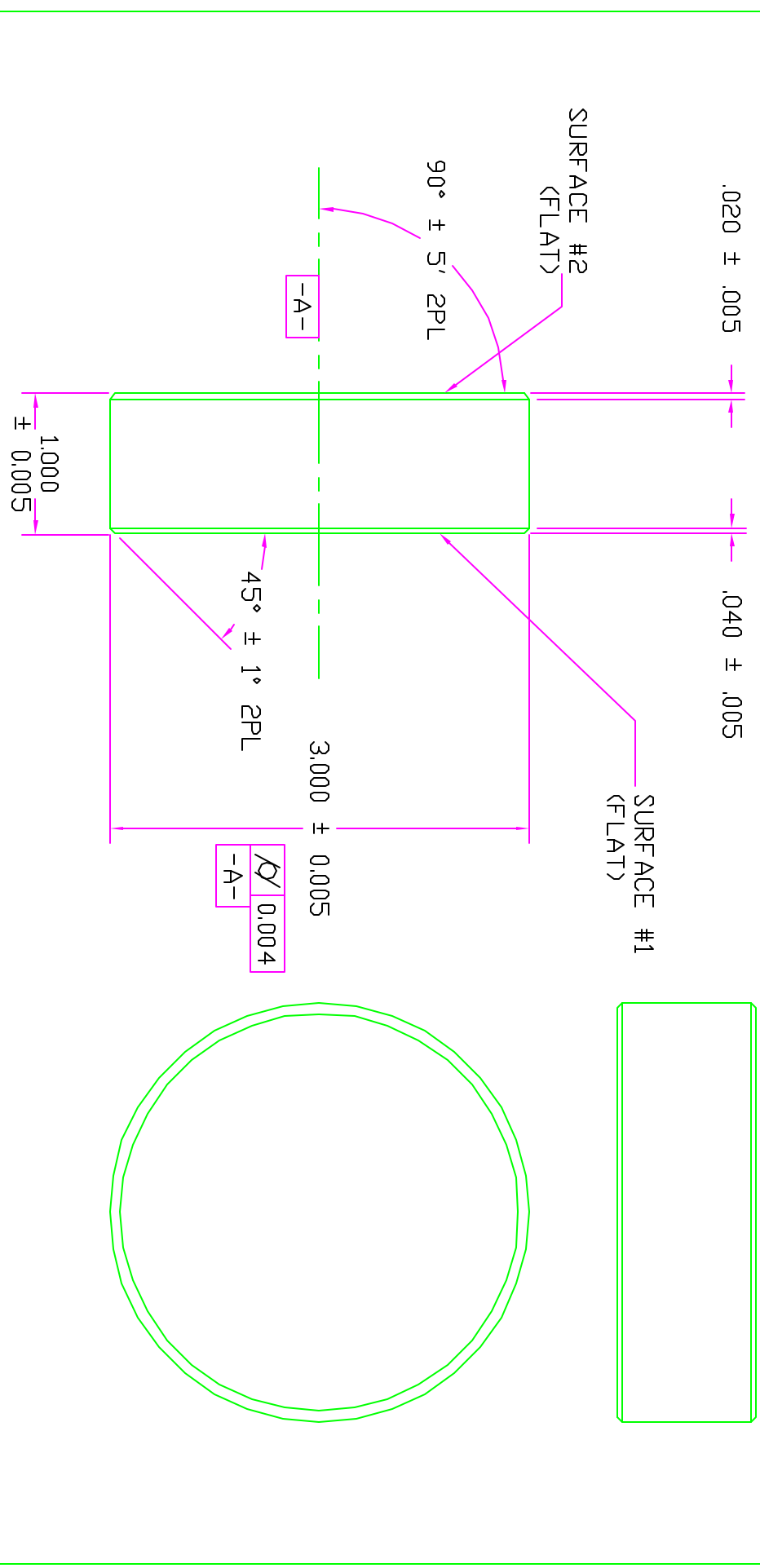


NOTES:
 1) ALL DIMENSIONS ARE IN INCHES AND DEECS-MINUTES.
 2) DRAWING IS TO BE INTERPRETED PER ANSI Y14.5M-1982
 3) POLISH ALL FACES, EDGES AND CHAMFERS PER LIGD-E010064



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 ANGULAR DIM. ±
 ANGULAR DIM. ± BEND ±
 TWO PLACE DECIMAL ± .03

THREE PLACE DECIMAL ± .005
 FINISHED SURFACE RING
 BREAK CORNERS IN
 REMOVE ALL BURRS

MATERIAL:
 SEE LIGD-E010064

HEAT TREAT

REV	DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION	ISSUE DESCRIPTION
A	INITIAL RELEASE								
B	ADD CHAMFER DIMENSION								

LIGD CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TYPE A
 MECHANICAL Q R&D SUBSTRATE

CAD FILE: 0010067-B.dwg
 SCALE: NTS

SIZE: B
 SHEET: 1 OF 1