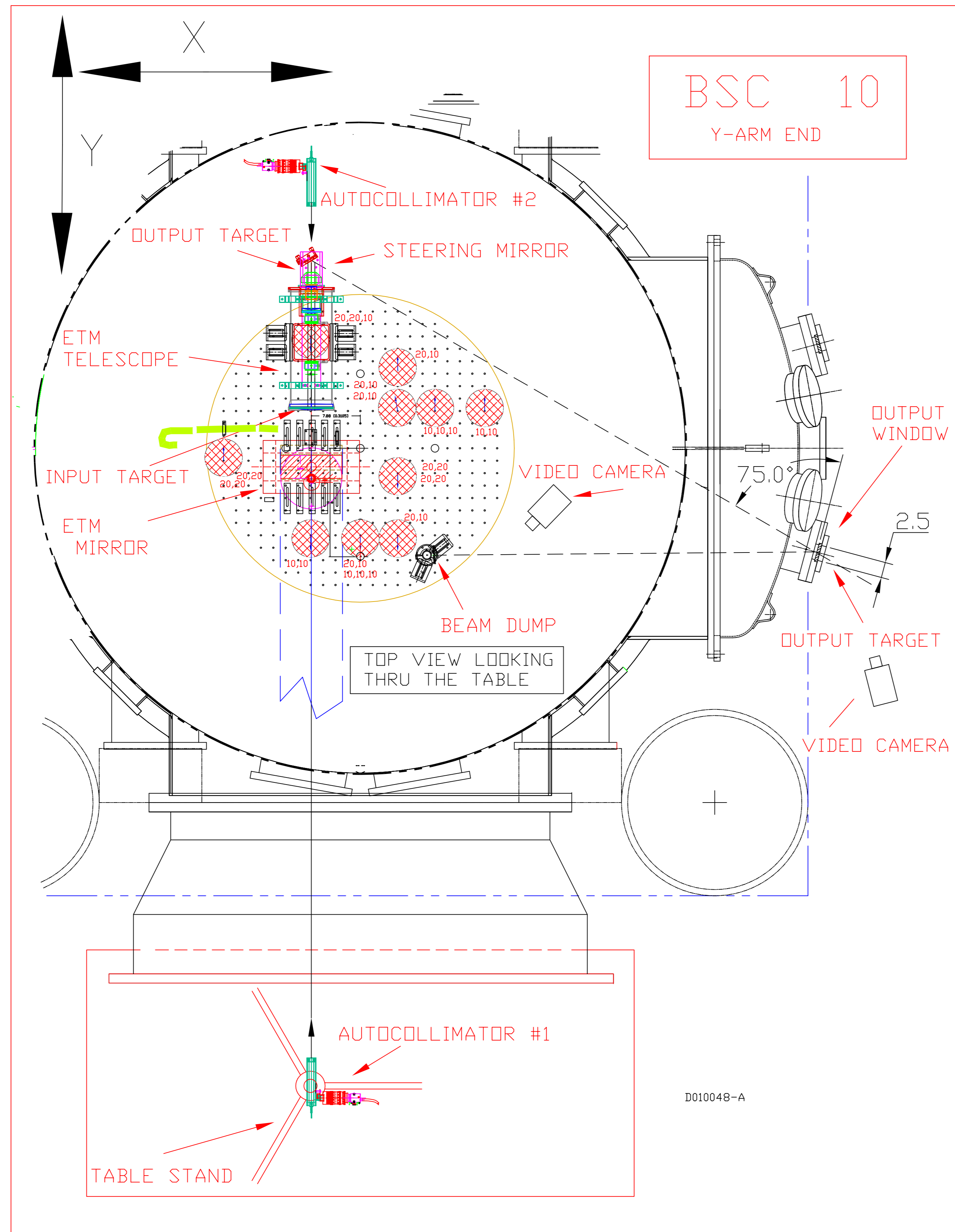


6 5 4 3 2 1



NOTES: (UNLESS OTHERWISE SPECIFIED)

*Liquid contaminants/Machining Lubricants*  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number

D010048-A

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
ETMY, BSC 10 LHO END STATION ETM TELESCOPE LOCATION VIEW				
A		NEW RELEASE	LIGO-E010021-00-D	kenn 1-7-2001
00		PRE-RELEASE	-	kenn 1-7-2001
REV		DESCRIPTION	DCN NUMBER	APPR'D CHECK DRWN DATE
SCALE 1 : 1			SHEET 1 OF 1	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES:		THREE PLACE DECIMAL ± .005	
FRACTIONAL ± 1/16		FINISHED SURFACE RMS 63	
ANGULAR ± .25°		BREAK CORNERS IN: .015 OUT: .015	
ANGULAR MACH ± BEND ±		REMOVE ALL BURRS	
TWO PLACE DECIMAL ± .01			
MATERIAL:	HEAT TREAT:	FINISH:	
300 series S Stl.	/	/	
USED ON: XXX	NEXT ASS'Y: XXX		

DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

6 5 4 3 2 1