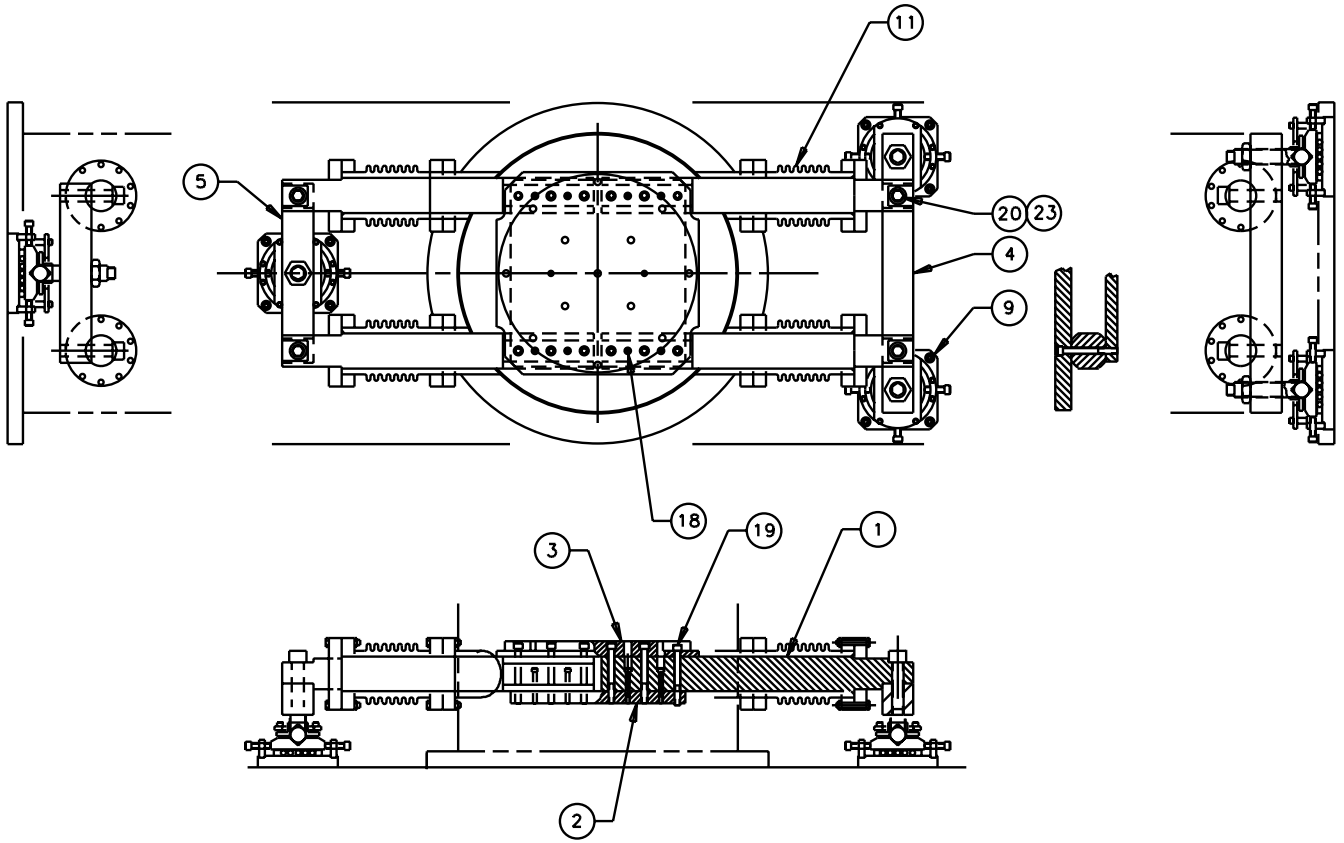
REV	DATE	DRWN	APPD	DCN/DESCRIPTION



QNTY	PART NUMBER	DISCRIPTION	ITEM NO.
			30
			29
			28
			27
			26
			25
			24
3	3/8 ID	WASHER	23
			22
			21
3	3/4-16X3.0L	SOC HD CAP SCREW	20
12	3/8-16X3.5L	SOC HD CAP SCREW	19
8	1/4-20X2.0L	SOC HD CAP SCREW	18
			17
			16
			15
			14
			13
			12
4	2FC-300-4	BELLOWS, NOR-CAL	11
			10
3	1205417	DRIFT COMP. ASSY.	9
			8
			7
			6
1	1205422-2	CROSS BEAM. 1 PAD	5
1	1205422-1	CROSS BEAM. 2 PAD	4
1	1205421	TOP PLATE	3
1	1205420	BOTTOM PLATE	2
4	1205419-2	SUPPORT BEAM WELDMENT	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
.XX +/- .01
.XXX +/- .005
ANGLES +/- .25°

MATERIAL

FINISH

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

LIGO PROJECT

DRWN

CHK L JONES 11/00

ASSEMBLY

STACK SUPPORT, 18"CHAM

SCALE:	DRAWING NUMBER	SHEET	REV.
1/8	D000363	1 OF 1	A