



NOTES: (UNLESS OTHERWISE SPECIFIED)

Fluids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material, at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Dickson's Micron's Debide 410 (stainless steel).

Serial Numbering - Serial Numbering:
A serial number shall be etched, or scribed on the part; see note drawing note.
Serial Number Format:
The Serial number shall be of the format: D990000-x
Example: D990021-4-001
The drawing number, The revision number, The sequential part number

DO NOT USE
SEE D000246

REF. MAKE 1 PER ASSEMBLY

REF. MAKE 1 PER ASSEMBLY		PART or DRWG No.	DESCRIPTION				MATERIAL
		PARTS and MATERIAL LIST					
TOLERANCES: FRACTIONAL ±1/16 ANGULAR ±.25° UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 DIA. .015 REMOVE ALL BURRS							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
		A	NEW RELEASE	LIGO-E000256-00-D	keren	5-23-99	ASSEMBLY
		00	PRE-RELEASE	-	-	-	CHAPUT 11-3-98
DVG. NO.	DESCRIPTION	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN DATE
		ISSUE DESCRIPTION				SCALE	SHEET
						1 : 1	1 OF 1