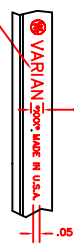


QTY.				FND	PART NUMBER	DESCRIPTION
-201	-101	-002	-001			
-	-	1	1	1	Z1000-401	304 S/S ESR PLATE DISC
-	1	-	-	2	Z1000-801	304 S/S DISC
1	-	-	-	3	Z1000-804	316LN S/S DISC

VARIAN SYMBOL  
CENTERED BETWEEN  
EDGE & GROOVE.  
SEE NOTE.



MAKE FROM PART  
MSPB0186

DASH #	A
-001	5/16-24 UNF-2B TAP
-002	MBX1.25 - 6H
-101	5/16-24 UNF-2B TAP
-201	5/16-24 UNF-2B TAP

- NOTES:
- 1 THIS SURFACE MUST BE PROTECTED DURING MACHINING & HANDLING AND BE FREE OF SCRATCHES/KNICKS & BURRS.
  - 2 ROLL MARK PER ROUTING.
  - 3 MAKE PER VAP WORKMANSHIP STANDARDS GA-8000
  - 4 CLEAN PER LMP1-8001.
  - 5 PLACE PART WITH SEALING SURFACE DOWN ON CORRUGATED CARDBOARD AND SHIP PACK WITH POLYETHYLENE SHEET.

CAD GENERATED DOCUMENT		VARIAN VACUUM PRODUCTS	
MANUAL CHANGES NOT PERMITTED		DRAWN	CHECKED
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION IF MUST NOT BE REPRODUCED OR INCORPORATED TO OTHERS EXCEPT AS AUTHORIZED BY WRITING BY VARIAN ASSOCIATES		JAN	3-25-98
FABRICATE IN ACCORDANCE WITH VARIAN FABRICATION PROCEDURES DA 8000 AND/OR 14-10000 FOR OTHER REVISIONS SEE ECO HISTORY FILE.		DATE	APPR. DATE
ECCO NOT OTHERWISE SPECIFIED		DATE	APPR. DATE
DFT	FRAC: ANGE: 1"	DATE	APPR. DATE
CHK	SEC: 004.015 .0003: .005	DATE	APPR. DATE
DATE	FIN: 125FMS	DATE	APPR. DATE
REV	DWG. STD. (000-D-1000) SCALE 1:1	DATE	APPR. DATE
H	G	F	E
SPECIAL 10.00" CFF FLANGE 10.0" OD TO 6.0"		D	D000264-A
DRAWING NO. REV.		SIZE	DRAWING NO. REV.
SCALE		PROD.	70
SCALE		SHEET	1 OF 1