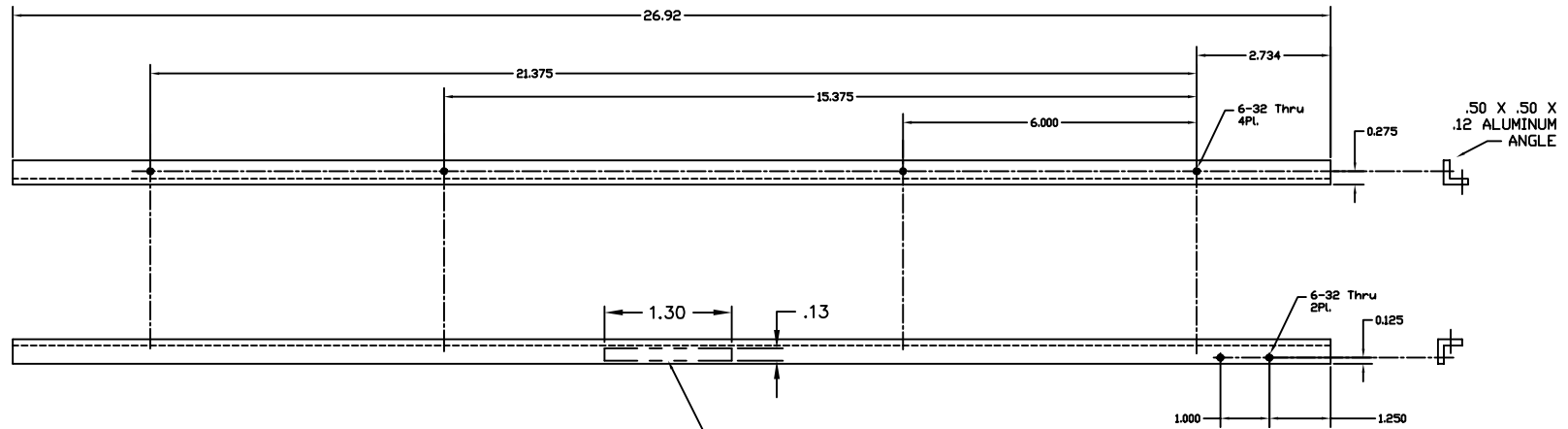


**NOTES: UNLESS OTHERWISE SPECIFIED**  
 Lubricants  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Citivick 410 (stainless steel).

**Identification - Serial Number**  
 A serial number shall be etched, or scribed on the part see note drawing note.

**Serial Number Format**  
 The Serial number shall be of the format: D99xxxx-x-001

**Example: D990021-A-001**  
 The drawing number, The revision number, The sequential part number



RIGHT HAND BOTTOM ANGLE  
 HAM9/3

REF. MAKE 1 PER ASSEMBLY

REF. MAKE 1 PER ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		REV	DESCRIPTION	ISSUE DESCRIPTION	SCALE	SHEET
XXX	XXX	MATERIAL: ALUMINUM	HEAT TREAT: -	FINISH: -	A	NEW-RELEASE	1:1	1 OF 1
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR HATCH ± .300 TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 DUTY .015 REMOVE ALL BURRS		00	PRE-RELEASE	LIGD-E000214-00-D	4/19/00	
USED ON: XXX		NEXT ASS'Y: XXX		REV	DESCRIPTION	ICN NUMBER	APPR'D CHECK DRWN DATE	SIZE/DWG. NO. D000170-A
REFERENCE DRAWINGS								SCALE 1:1

REF. QTY	PART or DRWG. No.	DESCRIPTION	MATERIAL
		PARTS and MATERIAL LIST	
			LIGD CALIFORNIA INSTITUTE OF TECHNOLOGY MUSCHAGHEETS INSTITUTE OF TECHNOLOGY
			RIGHT HAND BOTTOM ANGLE HAM3/9 TABLE BEAM DUMP
			DRW FILE: D000170-A