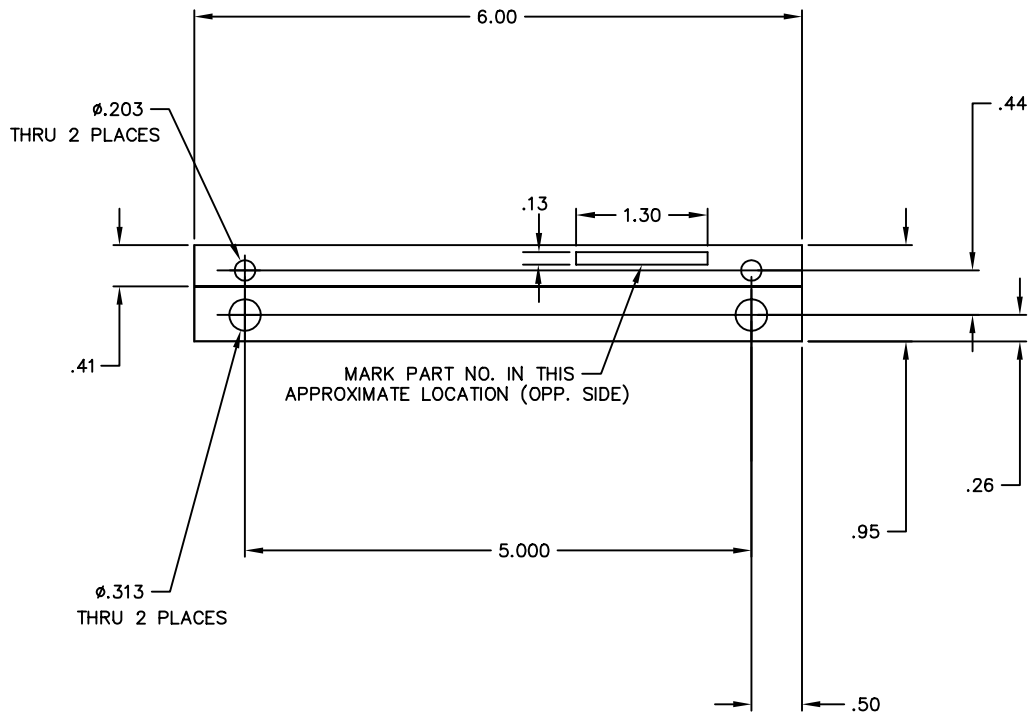


**NOTES (UNLESS OTHERWISE SPECIFIED)**  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicon, such as Cincinnati Milacron's Cimtech 410 (stainless steel).

**Identification Serial Number**  
 A serial number shall be etched, or scribbled on the part see note drawing note.  
**Serial Number Format**  
 The Serial number shall be of the format: D990000-X  
 Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number



MAKE 2 PER ASSEMBLY

REF   QTY		PART or DRWG No.		DESCRIPTION PARTS and MATERIAL LIST				MATERIAL					
				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY									
				ADAPTOR PLATE APS TELESCOPE FRONT BAFFLE									
XXX	XXX	MATERIAL: 6061 ALUMINUM	HEAT TREAT: T-6	FINISH:	REV: 00	DESCRIPTION: PRE-RELEASE	DCN NUMBER: LIGO-E000195-00-D	APPR'D: -	CHECK: -	DRWN: KENN	DATE: 3-9-00	SAB FILE: 0000084-A	SHEET: 1 OF 1
XXX	XXX	USED ON: XXX	NEXT ASS'Y: XXX	ISSUE DESCRIPTION		SCALE: 1 : 1	SHEET: 1 OF 1						