NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid Contaminants or Lubricants

Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintech 410 (stainless steel).

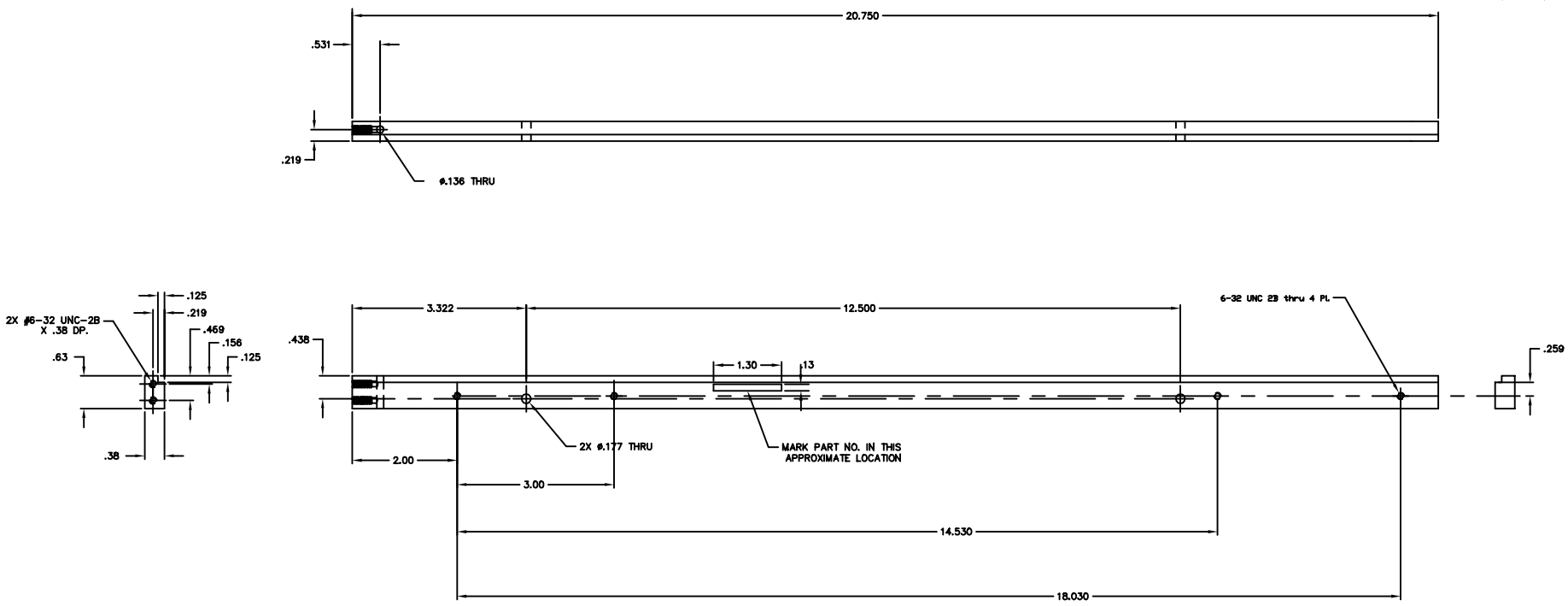
Identification Serial Number

A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format

The Serial number shall be of the format: D99xxxx-x - 00

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±1/16
ANGULAR ±.25°
~~ANGULARMACH ±BEND ±~~
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ±.005
FINISHED SURFACE RMS 63
BREAK CORNERS IN .015 OUT .015
REMOVE ALL BURRS

XXX	XXX
DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

MATERIAL: 6061 ALUMINUM | HEAT TREAT: T-6 | FINISH:

USED ON: XXX | NEXT ASS'Y: XXX

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	NEW-RELEASE	LIGO-E000128-00-D			KENH	3-9-00
00	PRE-RELEASE	-	-	-	KENH	3-8-00

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

FRONT APS BAFFLE
FRAME, LEFT

CAD FILE: D000082-A | SIZE: D | DWG. NO.: D000082-A

SCALE: 1 : 1 | SHEET: 1 OF 1