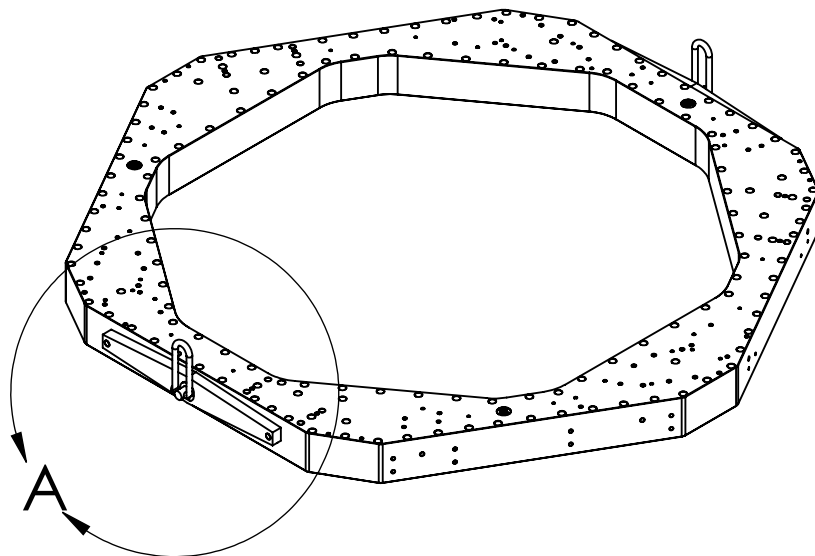
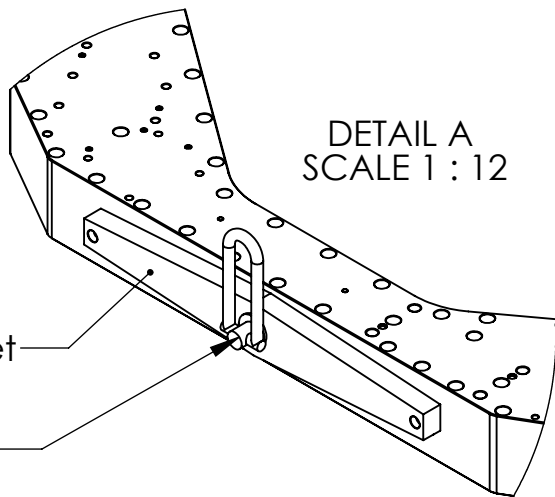


NOTES CONTINUED:

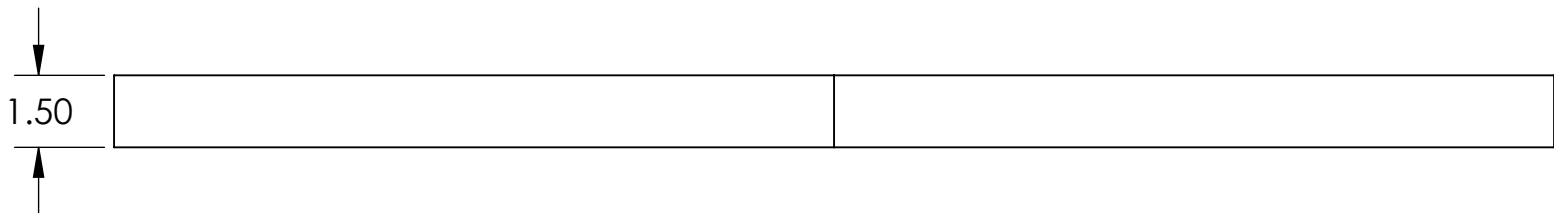
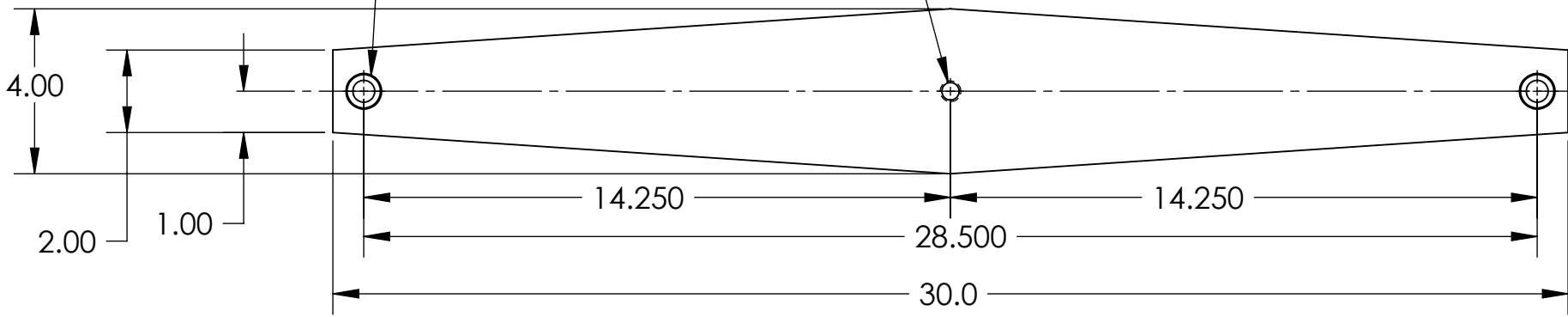
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



- 2x  $\phi$  .547 Thru-all
- $\square$   $\phi$  .938  $\nabla$  .50
- $\sphericalangle$  1.00 x 90° Near Side
- $\sphericalangle$  .62 x 90° Far Side

$\phi$  .42 THRU ALL  
1/2-13 UNC THRU ALL



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN	1. INTERPRET DRAWING PER ASME Y14.5-1994.
TOLERANCES:	2. REMOVE ALL SHARP EDGES, R.02 MIN.
.x $\pm$ .125	3. DO NOT SCALE FROM DRAWING.
.XX $\pm$ .050	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
.XXX $\pm$ .010	
ANGULAR $\pm$ °	
MATERIAL	6061-T6 (SS)
FINISH	$\mu$ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	SUB-SYSTEM
	SEI
NEXT ASSY	

PART NAME		BSC Plate Flip Bracket	
DESIGNER		SIZE	DWG. NO.
DRAFTER	Jim Warner	A	D1002314
CHECKER		SCALE: 1:8	PROJECTION:
APPROVAL			SHEET 1 OF 1