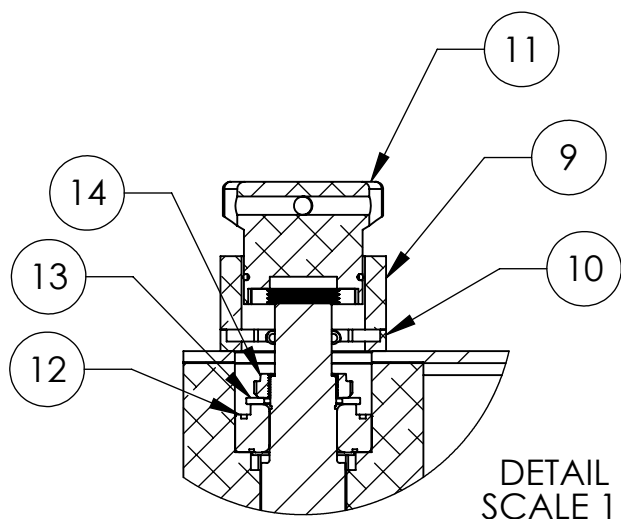
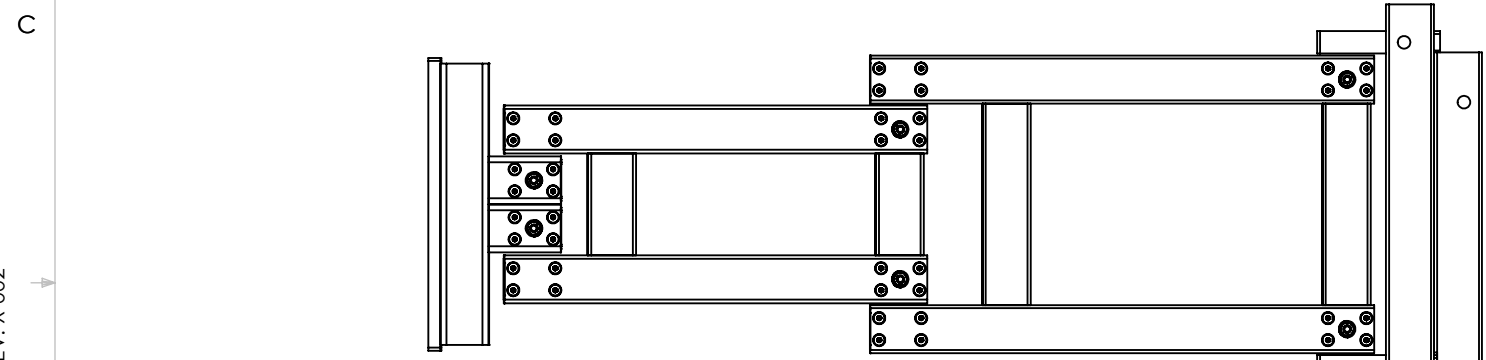
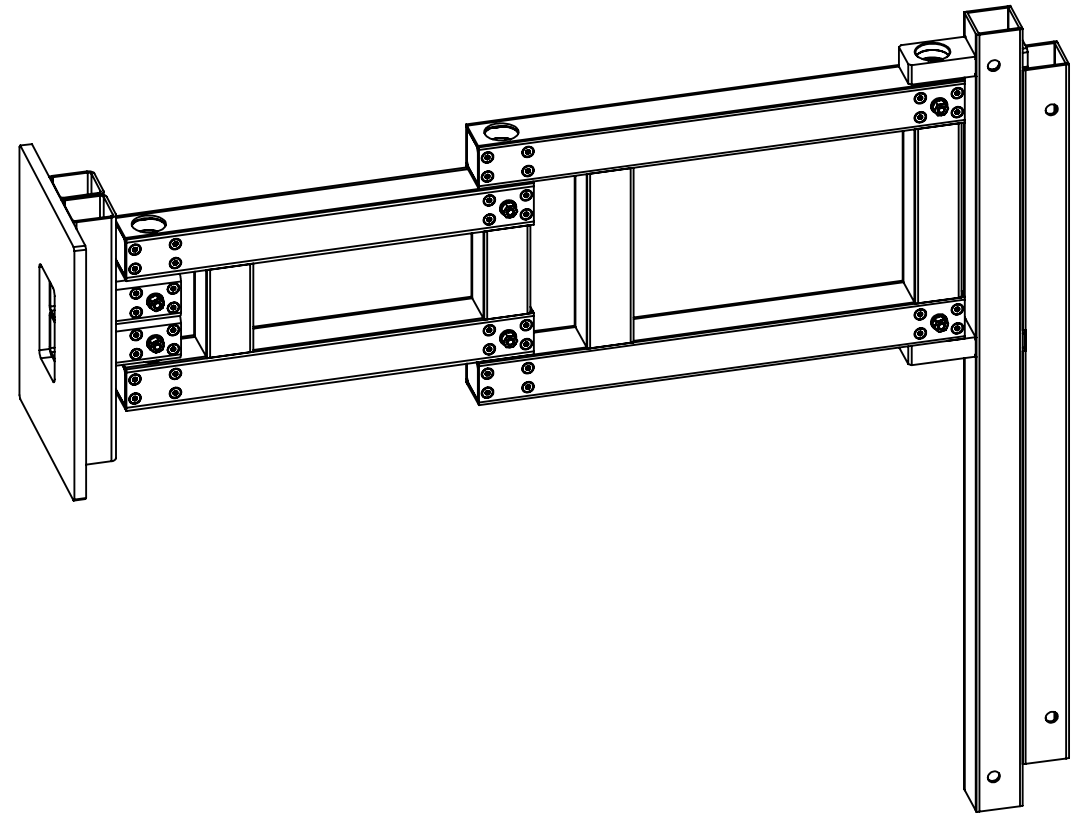
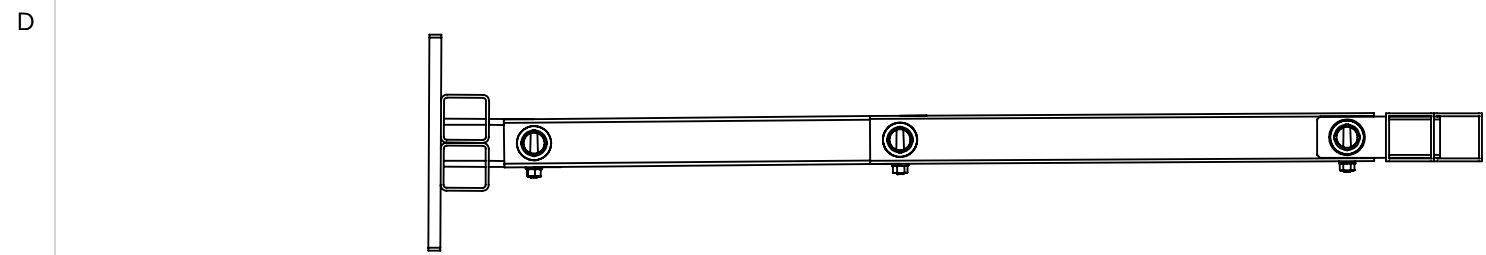


D1002052 PRELIM - aLIGO, ASSEMBLY, HAM ARM, PART PDM REV: X-023, DRAWING PDM REV: X-002

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



DETAIL B  
SCALE 1 : 4

# PRELIMINARY

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME				
DIMENSIONS ARE IN TOLERANCES: .XX ± .XXX ± ANGULAR ± °				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM	SUB-SYSTEM	DESIGNER	SIZE DWG. NO.	REV.
MATERIAL N/A				FINISH N/A μinch		NEXT ASSY		CHECKER	<b>B</b>	
						APPROVAL	SCALE: 1:16	PROJECTION:	SHEET 1 OF 3	