

8 7 6 5 4 3 2 1

NOTES CONTINUED:
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	9-19-12	E1000317	-
v2	9-19-12	to follow	-
-	-	-	-

6. Fly cut or Blanchard ground or stock with good finish are all acceptable, Note nickel plate finish

D

D

C

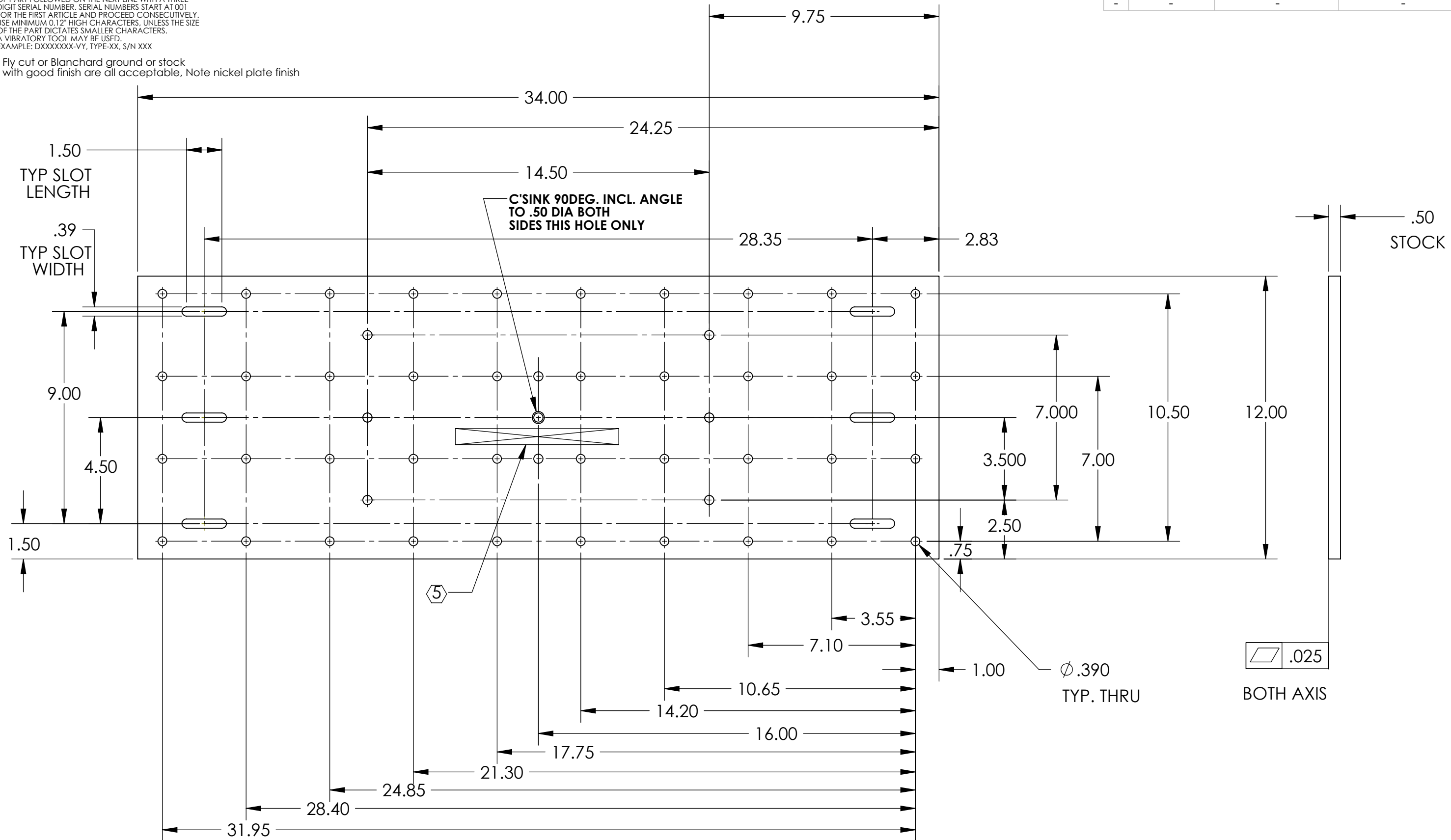
C

B

B

A

A



D1002098_alIGO_TMS_TEST_MASS_PLATE, PART PDM REV: X-009, DRAWING PDM REV: X-000

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

TOLERANCES:
 .XX ± .03
 .XXX ± .005
 ANGULAR ± 1.0°

DIMENSIONS ARE IN INCHES

MATERIAL	Hot or Cold Plain Carbon Steel	FINISH	Nickel Plate
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CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME		alIGO_TMS_TEST_MASS_PLATE	
	SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS
NEXT ASSY	D1002097		DESIGNER	KMAILAND
			DRAFTER	KMailand
			CHECKER	
			APPROVAL	
			SIZE	DWG. NO.
			B	D1002098
			REV.	v2
			SCALE:	1:4
			PROJECTION:	
			SHEET 1 OF 1	